

Classification	Win-GRAF Chir	nese FAO	-012						
Author	Spike Huang	Version	1.0.0	Date	2016, 01	Page	2/6		
2. 於 "Export Assistant" 視窗中 · 點選 "Export some project items (XNL)" 再點選 "Next" 進行下一步。									
	Export Assistant What do you want to export? Export a complete project (XML) Export some project items (XML) 3								
3. 取消其它勾選 · 僅保留 "Configurations" 勾選並點選 "Next" 進行下一步。 Export Assistant Select items to be exported: □ Programs and UDFBs □ pOnBadIndex □ pOnDivZero □ pShutDown									
	Data types Configurations MODBUS Mast MODBUS Mast	global variable	35	(Next	Cancel			
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Classification	Win-GRAF Chir						
Author	Spike Huang	Version	1.0.0	Date	2016, 01	Page	3/6

4. 尋找適合的路徑 (預設在 C:\Win-GRAF\Projects) 並為此檔案命名 (例如: Master_2.xml), 再點選 "儲存"按鈕。最後, 點選 "Finish"完成匯出設定。

另存新檔		? 🛛
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我的電腦 で 網路上的芳鄰	檔名(M): Master_2.xml 存檔類型(I): XML files (*.xml)	 ▲ 儲存(S) ▲ 取消



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Classification	Win-GRAF Chi	nese FAQ·	-012				
Author	Spike Huang	Version	1.0.0	Date	2016, 01	Page	4 / 6
5. 以記事本 (Nc 內容 [。]	otepad) 開啟於	步驟 4 匯	出的 .xml 檔系	K,並複	製 <modbus></modbus>	> 與 <td>bus> 中間的</td>	bus> 中間的
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6. 將複製的內容 (例如: "192.16	⁸ 貼在 58.1.101"),再付	us> 之上 諸存並關F	[,] 並修改 addr 閉檔案。	ess 為 N	Modbus Slave	設備的第二	「個 IP 位址
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Classification	Win-G	RAF	Chinese F	AQ	-012							
Author	Spike I	lua	ng Versi	on	1.0.0		Date	2016	, 01	Page	5/6	
7. 點選 Win-GRAF 的功能表 "Tools" 並選擇 "Import" 項目。												
	XDE	R	Options			恭	16 🖸 🕼	🖻 §g	68 🎽	۶ <u>۵</u> ۱	0.0000000000000000000000000000000000000	
Workspace			<u>C</u> ustomize					10			HZX	
micP_M Exception Programs Main	programs		Send to Watch Go to Variable Edit Variables	Vatch riable Definition ables as Text		58. : (1)	\$8.1.100:502 ; (1) [13]		Name Type Global variables boo_1 boo_2 BOOL boo_3 BOOL DINT_1 DINT DINT_2 DINT DINT_3 DINT DINT_5 DINT ERROR_STATUS1 DINT		s A	
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			Import			-		5				
			Export									
8. 於"Import A 9. 選取欲匯入的	ssistant" り檔案('祸 例女	l窗中·點 l: "Master	選 _2.	"Import xml") 並	proje 點選	ect items (X 髦 "開啟" 扌	(NL)" 按鈕。	再點選	"Next" 進行	行下一步。	
開啓			w		e to the Imp	ort Assi oject ite	stant. What do y	vou want t	to import?			
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Classification	ו Win-GRAF Chinese FAQ-012								
Author	Spike Huang	Version	1.0.0	Date	2016, 01	Page	6/6		
10. 點選"Finish	"完成匯入設	定。 Impo Imp	ort Assistant ort is complete.			(Finish		
11. 在"I/O Drive "Modbus Ma 狀態,因此 並滑鼠雙擊 10 Drivers *	ers"視窗中,ē ister Request", 請在變數區新增 "Error report"	已新增了- 用來讀取 曾 2 個 " 來修改指	一個"Open M 又 DI 與 AI,可 DINT"變數 (係 記定的變數。	ODBUS" 而其中 " 列如: "EF	設定.此設知 Érror report" RROR_STATUS:	定包含了 2 是用來表示 11", "ERROR	個 IP 的連線 _STATUS21"		
★ MODBUS N ★ Open N ● ** ● <22 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ** ● <42 ● ● ** ● <42 ● ** ● <42 ● ● ** ● <42 ● ● ** ● <42 ● ● ● ● ●	Master 40DBUS: 192.168.1.10 Read Input Bits (1) [1. Read Input Registers 40DBUS: 192.168.1.10 Read Input Bits (1) [1. +0: boo_1 +1: boo_2 +2: boo_3 Error report: ERROR_ Read Input Registers +01: DINT_1 +23: DINT_2 +45: DINT_3 +67: DINT_4 +89: DINT_5 Error report: ERROR_ Slave	D0:502 3] (1) [15] D1:502 3] STATUS11 (1) [15] STATUS21	MODBUS Ya Symbol ERROR_ST © Status (Error report O Data ex Offset: Mask: Storage:	riable ATUS21 / Control rt cchange 0 FFFF Default	Variables: (all)	STATUS1 STATUS2 STATUS11 STATUS21	Type BOOL DINT DINT DINT DINT DINT DINT DINT DINT		
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