Classification	ISaGRAF FAC	ISaGRAF FAQ-120									
Author	Chun Tsai	Version	1.0.0	Date	Apr. 2007	Page	1/6				
How to cal "Aver_N"	culate the or "Aver_F	e movin -"?	g avera	ge value	e of a vari	iable by	y C-functi	ons			
			<i>"</i> .					Jenio			
User may get th	is paper and the	e demo pro /index pho	gram "wpd ?kind=280#	mo81.pia" a 751 > FAO-1	t the following	g web.					
		/macx.prip			120.						
Integer variable that, user can us "Aver_N" c-func Algorithm for th	is sampled onco se the "Aver_F" tion to get the r e above applica	e and calcu c-function moving ave ition:	lated the m to get the n rage value o	oving avera noving avera of an intege	ge value once age value of a r variable).	at every fi Real variat	xed interval. To ble. (Or the	ob c			
Consider the sar calcualte is 5. Th (5 x F1) / 5, (4 (F1 + F2 + F3 (F <n-4> + F<n< td=""><td>mpled data F1, I nen the moving x F1 + F2) / 5, ( + F4 + F5) / 5, (F -3&gt; + F<n-2> + I</n-2></td><td>F2,, F10, average va (3 x F1 + F2 F2 + F3 + F4 F<n-1> + Fn</n-1></td><td>., Fn at eacl lue at each + F3) / 5, (2 + F5 + F6) , ) / 5</td><td>h interval ste interval ster 2 x F1 + F2 + / 5</td><td>ep and the giv o will be as the F3 + F4) / 5,</td><td>en sample e following</td><td>number to</td><td></td></n<></n-4>	mpled data F1, I nen the moving x F1 + F2) / 5, ( + F4 + F5) / 5, (F -3> + F <n-2> + I</n-2>	F2,, F10, average va (3 x F1 + F2 F2 + F3 + F4 F <n-1> + Fn</n-1>	., Fn at eacl lue at each + F3) / 5, (2 + F5 + F6) , ) / 5	h interval ste interval ster 2 x F1 + F2 + / 5	ep and the giv o will be as the F3 + F4) / 5,	en sample e following	number to				
The oldest samp	le value in the	list will be e	erased sequ	entially by e	ach interval s	tep.					
There is also sor Integer variable of samples. To d variable. (or the http://www.icpo	ne applications is sampled onco o that, user can "Gt_Ave_N" fu das.com/en/fac	to calculate e every fixe use the "G nction bloc J/index.php	e the averag d interval a it_Ave_R″ f k to get the ?kind=280#	ge value of a nd calculate unction bloc average val #751 > FAQ-	Real or Integ d the average k to get the a lue of an integ 099)	er variable value duri verage valu ger variable	. The Real or ng a given nur ue of a Real e). (Please refe	nber r to			
The "Aver_N" and versions) suppo	nd "Aver_F" are rt them.	ISaGRAF c	-functions.	The followir	ng ISaGRAF PA	C driver ve	ersion (or later				
WP-8xx7: driver	Ver. 1.20, VP-2	5W7/23W	7: driver Ve	r. 1.11, XP-8	xx7-CE6: since	e released.					
The "Aver_N" and they can apply in	nd "Aver_F" car n the Ladder pr	n apply in th ogram one	ne "for en by one. (Re	d_for; " loo efer to the F	ps of the ISaG AQ-120).	RAF ST pro	gram. And als	0			
The "Averag_N" "loops. They car	and "Averag_F only apply in t	" are ISaGR he program	AF c-function one by on	on-blocks. T e. The follov	hey cannot ap wing PAC supp	oply in the' oort "Avera	'for end for; g_N″ and				

"Averag\_F". WP-8xx7, VP-25W7/23W7, XP-8xx7-CE6, W-8xx7, iP-8xx7, uPAC-7186EG. (Refer to the FAQ-99)

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The "Gt\_Ave\_N" and "Gt\_Ave\_R" are ISaGRAF function-blocks. They cannot apply in the "for... end for; "loops. They can only apply in the program one by one. The following PAC support "Gt\_Ave\_N" and "Gt\_Ave\_R".

WP-8xx7, VP-25W7/23W7, XP-8xx7-CE6, W-8xx7, iP-8xx7, uPAC-7186EG, I-8xx7-80, I-8xx7, I-7188EG/XG. (Refer to the FAQ-99)



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IO connection:							
ISaGR /	F - WPDMO81 -	- I/O connect	ion				
<u>F</u> ile <u>E</u> dit	<u>T</u> ools <u>O</u> ptions	<u>H</u> elp					
🕋 🔛	🗟 🞾 🏮 🕇	ት 🕒 🖁	<b>=</b>				
0			💴 ref = 8017	16			
1 📼 i	_8017hw	~ • 3	CH1_rang	= 8			
2			CH2_rang	= 8			
			₪ CH3_rang ₪ CH4_rang	= 8			
5			CH5_rang	= 8			
6			E CH6_rang	= 8			
7		.81	CH7_rang	= 8			
8		.81	CH8_rang	= 8			
9			■ CH9_10_r	ang = 8			
			■ CHII_IZ_ ■ CH13_14	rang = 8 rang = 8			
12			CH15_14	rang = 0 rang = 8			
13			Noise_Filt	ter_Max =	32766		
14		:8	Noise_Filt	ter_Min =	-32767		
15			Sample_N	lumber = `	1		
16			📃 💽 Vin[0] (*	Variable arr	ay, dim=16, conne	cting to I-8017F	₩V *)
17			2 🔊 Vin[1] (* 🗔 🔊 Via (?) (*	Variable arr	ay, dim=16, conne av. dim=16, conne	cting to I-8017F	(VV *) AA(*)
18			3 N ¥iii[2] (* □ N Vin[3] (*	Variable arr	ay, dim=16, conne av. dim=16, conne	cting to 1-00171	∾ ) NV*)
20			5 S Vin[4] (*	Variable arr	ay, dim=16, conne	cting to I-8017F	₩V*)
21			5 💽 Vin[5] (*	Variable arr	ay, dim=16, conne	cting to I-8017F	WV *)
22			🔽 💽 Vin[6] (*	Variable arr	ay, dim=16, conne	cting to I-8017F	WV *)
23			3 💽 🔊 Vin[7] (*	Variable arr	ay, dim=16, conne	cting to I-8017F	₩V *)
24			9 💽 🔊 Vin[8] (*	Variable arr: Variable arr:	ay, dim=16, conne av. dim=16, conne	eting to I-8017F	₩V*) 80/*)
25			0   🔊 Vin[9] (* 7   🔊 Vin[10]	_variable arr: (* Variable a	ay,aim=16,conne rrav.dim=16.conn	ecting to 1-8017F	1279 °.) 7H0A( *)
20			2 S Vin[11]	(* Variable a	rray, dim=16, conr	necting to I-8017	7HW *)
28		[1	3 S Vin[12]	(* Variable a	rray, dim=16, conr	necting to I-8017	7HVV *)
29		1	4 🔊 Vin[13]	(* Variable a	rray, dim=16, conr	necting to I-8017	7HW *)
30		1	5 🔊 Vin[14]	(* Variable a	rray, dim=16, conn	necting to I-8017	7HWV *)
31		<b></b> 1	6 💽 Vin[15]	(* Variable a	rray, dim=16, conn	necting to I-8017	7HWV *)

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Variables: Boolean:							
		Name	F - WPDMO81 - O Tools Options He Megers/Reals Time Attrib. [internal] [internal]	Blobal boo Ip Messag Adv 000 000	oleans   Image: Second system   Image: Second system   Second system	Defined words	
Integers/F	Reals:						
	File Edit Booleans Name Vin[01 Aver_V ii	<u>Iools</u> Option Integers/Real 5] [In[015] [In]	ons Help	* S< () es FB insta r. Com Varia 1 movi 0 index	nces Defined wo nent able array, dim=16, ng average value o c of "for" loops	rds connecting to I-8 of Vin[0] ~ [15] [si	i017HVV et netw. addr = 1
ST1 program: (* operation <b>if INIT the</b>	s in the 1st PLC	scan, must o	declare "INIT" w	vith an ini	tial value TRU	E *)	
INIT: = Fa (* Must de assign M then PC/ TMP:= s_	alse; (* no more clare "Aver_Vin lodbus network a /SCADA/HMI ca mb_adr( 1, 16, 0	*) " 's network address No. an access to ));	address as 1 in 1,2,3,, 16 to V them by Modbu	the dictio ariable A s TCP or	nary. rray Aver_Vin RTU protocol <sup>3</sup>	[0] ~ [15]. *)	
end if; (* Calculate "Aver_N" II apply sampl *) for ii:- 0 to	a moving vaerag D from 1 to 16. (1 e number as 10 f	ge value for Max. 1024 ' or each "Av	Vin[0] ~ [15] ar 'Aver_N" and "A er_N".	nd store th Aver_F",	ne result to Ave ID=1 to 1024).	r_Vin[0] ~ [1: The following	5]. Using g code
(* The last sample a Aver_Vin	parameter (can b and calculate the [ii]:= Aver_N( ii	be T#0ms, o moving ave + <b>1, TRUE,</b>	or T#10ms to T# crage once at eac Vin[ii], 10, T#0	lh), settin h calling <b>)ms);</b>	g T#0ms means "Aver_N". *)	s to	
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