Classification	ISaGRAF Eng	lish FAQ-6	0					
Author	Chun Tsai	Version	1.0.0	Date	Mar. 2	2007	Page	1 / 21
How to rea	nd/write fi	le data	on Win	PAC and	d XPA		ownload F/	AQ-060 Demo.
Note: 1. WinCon-8xx7 https://www.	/8xx6 has bee i icpdas.com/en	-	-				•	
2. If the data typ function to re ISaGRAF user	ad this data ma	-						
3. Only WinCon-	-8xx7/8xx6 sup	port File op	erating fun	ctions. Not	for I-8xx	7 and	I-7188EG/	'XG.
	n is inside the '\ in the Compac However, it is y	t Flash carc	l in WinCon	and this file	e will exi	ist eve	n the Win	
	nory of the Wir antage of Readi	Con. The fi	le saved in	WinCon's R	AM will	be los	t when po	wer is switched
W-8xx7 supports	s below ISaGRA	F standard	functions.					
F_ROPEN F_WOPEN F_CLOSE	F_WOPEN Open file in Binary format for read and write operation (file should exist already).							
F_EOF FA_READ FA_WRITE	Test if reach t Read one bina Write one bin	ary long inte ary long int	eger (4-byte eger (4-byt	es, signed) f es, signed) t				
FM_READ FM_WRITE	Read one mes Write one me				acters a	t the e	end of mes	ssage to file.

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W-8xx7 supports below ICP DAS c-functions.

F_APPEND	Append one file to the end of the other file.					
F_COPY	Copy one file to another file.					
F_CREAT	Create a new file.					
F_DELETE	Delete a file.					
F_DIR	Create a new directory (folder).					
F_END	move current file position to the End-Of-File position.					
F_SEEK	Move current file position to a specified position.					
F_READ_B	Read one binary byte (0 - 255) (1 byte, unsigned) from file.					
F_WRIT_B	Write one binary byte (0 - 255) (1 byte, unsigned) to file.					
F_READ_W	Read one binary word (-32768 to +32767) (2 byte, signed) from file .					
F_WRIT_W	Write one binary word (-32768 to +32767) (2 byte, signed) to file.					
F_READ_F	Read one binary REAL (4-bytes, Float) from file. Like 123.45, -2.15E-03,					
F_WRIT_F	Write one binary REAL (4-bytes, Float) to file .					
F_WRIT_S	Write one message without <cr> <lf> characters at the end of string to file.</lf></cr>					

Download ISaGRAF demo programs at:

http://www.icpdas.com/en/download/show.php?num=1005&nation=US&kind1=&model=&kw=isagraf or http://www.icpdas.com/en/faq/index.php?kind=280#751 FAQ-060

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1. Wdemo_51: Read 10 REAL values from a file. Total 10 rows, each contains one REAL value

The "Wdemo_51.pia" can be found at http://www.icpdas.com/en/faq/index.php?kind=280#751 FAQ-060. If functions of Msg_F, Msg_N, ARY_F_R, AFY_F_W are not found on your PC/ISaGRAF, please download "ICP DAS utilities For ISaGRAF" at

http://www.icpdas.com/en/download/show.php?num=368&nation=US&kind1=&model=&kw=isagraf Then run "setup.exe" to restore them to your ISaGRAF workbench.

The "Wdemo_51" program will read 10 REAL values from "\CompactFlash\data51.txt" when the W-8xx7 is just power up or user set the "RE_LOAD" value to become "TRUE" at any time.

(To read/write file in the CompactFlash card take lots of CPU time, please do not read/write it frequently. And please always close the file after the operation. If user read/write file in every PLC scan cycle, the PLC scan time will become a very big time. It will be a bad performance!)

To test this sample program, please edit a text file "data51.txt" in your PC by, for example – "Notepad". Please enter 10 rows, each contains one Real value. Then download this "data51.txt" to WinCon's "\CompactFlash\" folder by "ftp" utility. The content of the "data51.txt" looks like below.

2.345	
999.03	
-1.01	
456.789	
2	
456.77	
5.9E-12	
32.3	
45.1	
33.3	

Variables:

Name	Туре	Attribute	Description
RE_LOAD	Bool	Internal	Set as True to read File once, init as TRUE
ТМР	Bool	Internal	Internal use
File_name1	Message	Internal	Len is 64, init as \CompactFlash\data51.txt
Msg1	Message	Internal	Len is 128, File processing state
str1	Message	Internal	Len is 255, internal use
F_VAL[09]	REAL	Internal	Variable array, Dim is 10. The 10 REAL value.
TMP_F	REAL	Internal	Internal use
File1	Integer	Internal	File ID
ii	Integer	Internal	Index of "for" loops

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ST program:
   if RE LOAD then (* Read file once if "RE LOAD" is TRUE *)
     RE LOAD := FALSE ;
     File1 := f_wopen(File_name1) ; (* Open file in Read & Write mode *)
     if File1 = 0 then (* 0: open file fail *)
       Msg1 := 'Can not Open file ' + File name1;
                     (* Cannot open file, just exit this ST program *)
       return ;
     end if ;
     for ii := 0 to 9 do (* Total 10 rows *)
        if f eof(File1) = TRUE then
                                                     (* test if reaches the End-Of-File *)
            Msg1 := 'Data number is not enough in ' + File_name1;
            Exit : (* Exit this "for" loops *)
        end_if ;
        str1 := fm_read(File1) ; (* read one string in the File *)
TMP_F := str_real(str1); (* convert string to a REAL value *)
        if TMP F = 1.23E-20 then (* if returns 1.23E-20, it means format error *)
            Msg1 := 'The' + Msg(ii+1) + 'th Data format is not correct !' ;
            exit ; (* Exit this "for" loops *)
        end_if;
        F VAL[ii] := TMP F ; (* Read & Convert Ok. Store value to F VAL[0..9] *)
     end_for;
     TMP := f_close(File1) ; (* always close File after its operation *)
                                  (* All data is succefully read and converted, 10 rows *)
     If ii=10 then
        Msg1 := 'Read ' + File_name1 + ' Ok ';
     end if;
   end_if ;
```

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2. Wdemo_54: Read 20 REAL values from a file. Total 4 rows, each contains 5 REAL values

The "Wdemo_54.pia" can be found at http://www.icpdas.com/en/faq/index.php?kind=280#751 FAQ-060. If functions of Msg_F, Msg_N, ARY_F_R, AFY_F_W are not found on your PC/ISaGRAF, please download "ICP DAS utilities for ISaGRAF" at

http://www.icpdas.com/en/download/show.php?num=368&nation=US&kind1=&model=&kw=isagraf Then run "setup.exe" to restore them to your ISaGRAF workbench.

The "Wdemo_54" program will read 20 REAL values from "\CompactFlash\data54.txt" when the W-8xx7 is just power up or user set the "RE_LOAD" value to become "TRUE" at any time.

(To read/write file in the CompactFlash card take lots of CPU time, please do not read/write it frequently. And please always close the file after the operation. If user read/write file in every PLC scan cycle, the PLC scan time will become a very big time. It will be a bad performance!)

To test this sample program, please edit a text file "data54.txt" in your PC by, for example – "Notepad". Please enter 4 rows, each contains 5 Real values. Then download this "data54.txt" to WinCon's "\CompactFlash\" folder by "ftp" utility. The content of the "data54.txt" looks like below.

23,	65.9 <i>,</i>	0.012,	5.87,	88.2
0.34,	8.0005,	-2.0E8,	4.08,	5.32E-6
2,	-7,	6666.8,	456.07,	1.01
5,	6,	7,	8,	9

Variables:

Name	Name Type Attribute		Description				
RE_LOAD	Bool	Internal	Set as True to read File once, init as TRUE				
TMP	Bool	Internal	Internal use				
File_name1	Message	Internal	Len is 64, init as \CompactFlash\data54.txt				
Msg1	Message	Internal	Len is 128, File processing state				
str1	Message	Internal	Len is 255, internal use				
F_VAL[019]	REAL	Internal	Variable array, Dim is 20. The 20 REAL value				
NUM1	Integer	Internal	Get return of Msg_F(), -1 means format error				
File1	Integer	Internal	File ID				
ii	Integer	Internal	Index of "for" loops				
jj	Integer	Internal	Index of another "for" loops				

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ST program:
 if RE LOAD then
                                   (* Read file once if "RE LOAD" is TRUE *)
   RE LOAD := FALSE ;
   File1 := f_wopen(File_name1) ; (* Open file in Read & Write mode *)
   if File1 = 0 then
                            (* 0: open file fail *)
      Msg1 := 'Can not Open file ' + File name1;
      return ;
                      (* Cannot open file, just exit this ST program *)
   end_if ;
   for ii := 0 to 3 do (* total 4 rows *)
       if f eof(File1) = TRUE then (* test if reaches the End-Of-File *)
                 := 'There should be at least 4 rows in ' + File name1 + '!!!' ;
          Msg1
          Exit ; (* exit this "for" loops *)
      end_if ;
      str1 := fm_read(File1) ; (* read one one row as string from file *)
      (* Convert string to become serval REAL values and store them into No. 1 Float array *)
       NUM1 := Msg_F(str1, 1) ;
      (* If the amount of the converted REAL values is not 5, it lacks of data. -1 means format error *)
       if NUM1 <> 5
                           then
          Msg1 := 'The ' + Msg(ii+1) + 'th row data format is not correct or data number is not 5 !';
                      (* exit this "for" loops *)
           Exit ;
       end if ;
      for jj := 0 to
                                  do
                             4
        (* Get 5 REAL values from No.1 Float array's addr=1 to 5, and store them to F VAL[0..19] *)
          F VAL[5*ii+jj] := ARY F R(1, jj+1) ;
       end for;
   end for;
   TMP := f_close(File1) ; (* always close File after its operation *)
   If ii = 4 then (* All data is succefully read and converted, 4 rows *)
       Msg1 := 'Read' + File_name1 + 'Ok' ;
   end_if ;
 end_if ;
```

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3. Wdemo_55: Read 20 Integer values from a file. Total 2 rows, each contains 10 Integer values

The "Wdemo_55.pia" can be found at http://www.icpdas.com/en/faq/index.php?kind=280#751 FAQ-060. If functions of Msg_F, Msg_N, ARY_F_R, AFY_F_W are not found in your PC/ISaGRAF, please download "ICP DAS utilities for ISaGRAF" at

http://www.icpdas.com/en/download/show.php?num=368&nation=US&kind1=&model=&kw=isagraf Then run "setup.exe" to restore them to your ISaGRAF workbench.

The "Wdemo_55" program will read 20 Integer values from "\CompactFlash\data55.txt" when the W-8xx7 is just power up or user set the "RE_LOAD" value to become "TRUE" at any time .

(To read/write file in the CompactFlash card take lots of CPU time, please do not read/write it frequently. And please always close the file after the operation. If user read/write file in every PLC scan cycle, the PLC scan time will become a very big time. It will be a bad performance!)

To test this sample program, please edit a text file "data55.txt" in your PC by, for example – "Notepad". Please enter 2 rows, each contains 10 Integer values. Then download this "data55.txt" to WinCon's "\CompactFlash\" folder by "ftp" utility. The content of the "data55.txt" looks like below.

> -1, 1, 2, 3, 4, 5, -6, 7, 8, 9 100001, 200002, +300003, 404, -505, 606, 7007, 8008, 9009, 10

Variables:

Name	Туре	Attribute	Description		
RE_LOAD	Bool	Internal	Set as True to read File once, init as TRUE		
ТМР	Bool	Internal	Internal use		
File_name1	Message	Internal	Len is 64, init as \CompactFlash\data55.txt		
Msg1	Message	Internal	Len is 128, File processing state		
str1	Message	Internal	Len is 255, internal use		
N_VAL[019]	Integer	Internal	Variable array, Dim is 20. The 20 Integer values		
NUM1	Integer	Internal	Get return of Msg_N(), -1 means format error		
File1	Integer	Internal	File ID		
ii	Integer	Internal	Index of "for" loops		
jj	Integer	Internal	Index of another "for" loops		

```
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ST program:
 if RE_LOAD then (*Read file once if "RE_LOAD" is TRUE *)
   RE LOAD := FALSE ;
   File1 := f_wopen(File_name1) ; (* Open file in Read & Write mode *)
   if File1 = 0 then (* 0: open file fail *)
      Msg1 := 'Can not Open file ' + File_name1;
      return ; (* Cannot open file, just exit this ST program *)
   end_if ;
                                        (* total 2 rows *)
   for ii := 0 to
                           1
                                do
       if f eof(File1) = TRUE then (* test if reaches the End-Of-File *)
          Msg1
                  := 'There should be at least 2 rows in ' + File name1 + '!!!' ;
          Exit ; (* exit this "for" loops *)
       end_if ;
       str1 := fm_read(File1) ; (* read one one row as string from file *)
  (* Convert string to become serval Integer values and store them into No. 2 Integer array *)
       NUM1 := Msg_N(str1, 2) ;
  (* If the amount of the converted Integer values is not 10, it lacks of data. -1 means format error*)
      if NUM1 <> 10
                           then
         Msg1 := 'The ' + Msg(ii+1) + 'th row data format is not correct or data number is not 10 !';
                   (* exit this "for" loops *)
           Exit ;
       end if ;
       for jj := 0 to 9
                                  do
   (* Get 10 Integer values from No.2 Integer array's addr=1 to 10, and store them to N_VAL[0..19] *)
          N VAL[10*ii+ji] := ARY N R(2, ji+1);
       end for;
   end for;
   TMP := f_close(File1) ; (* always close File after its operation *)
                                 (* All data is succefully read and converted, 2 rows *)
   If ii = 2 then
       Msg1 := 'Read' + File_name1 + 'Ok' ;
   end if ;
 end_if ;
```

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4. Wdemo_56: Retain values of 1 to 255 Real variable in Compact Flash card

The "Wdemo_56.pia" can be found at http://www.icpdas.com/en/faq/index.php?kind=280#751 FAQ-060. If functions of Msg_F, Msg_N, ARY_F_R, AFY_F_W are not found in your PC/ISaGRAF, please download "ICP DAS utilities for ISaGRAF" at

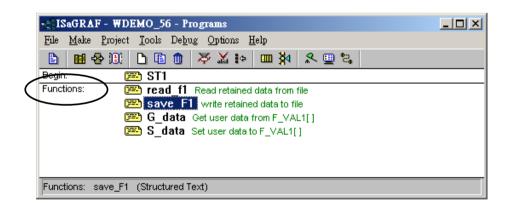
http://www.icpdas.com/en/download/show.php?num=368&nation=US&kind1=&model=&kw=isagraf Then run "setup.exe" to restore them to your ISaGRAF workbench.

The "Wdemo_56" program will read 1 to 255 REAL values from "\CompactFlash\data56.txt" to the related variable when the W-8xx7 is just power up. If this "data56.txt" doesn't exist, all 1 to 255 values will be init as 0.0. At run time, if any value of these variable is modified, all 1 to 255 values will be written once to the "data56.txt" to make sure these variable's value are well retained in file. If the file doesn't exist, this program will create it.

To read/write file in the CompactFlash card take lots of CPU time, please do not read/write it frequently. And please always close the file after the operation. If user read/write file in every PLC scan cycle, the PLC scan time will become a very big time. It will be a bad performance! If user need fast retain function, please refer to Chapter 10.1 for retaining data in the S256/S512.

Project Architecture:

There are 5 ST programs in this "wdemo_56" project. Four of them are ISaGRAF user-defined functions – "reaf_f1", "save_f1", "G_data" and "S_data".



Important note:

- 1. User may modify the constant value of "SIZE1" in the ISaGRAF "dictionary" window to a value between 1 to 255 according his own application. And then remember to compile it.
- 2. Please also modify the "Dim" value of the "F_VAL1[]" and "Old_F_VAL1[]" variable array in the ISaGRAF "dictionary" window to become the same value as the "SIZE1". And also please modify the "G_data" and "S_data" program.

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- 3. There is one advantage of retaining vale in the CompactFlash card. The data file can be edited in advance in PC. Then using "ftp" utility to download it to WinCon. The file path name of this example is "\CompactFlash\data56.txt". Then set "RE_LOAD" value to TRUE once, all related variable will update to the new value.
- 4. The following ST programs are all declared as functions. They are "read_f1", "save_f1", "G_data" and "S_data". They all return a Boolean value. Please refer to below figure to declare function's return-value type (more description in the Chapter 15)

- ISaGRAF - WDEMO_56 - Programs	
File Make Project Tools Debug Options Help	
Begin: ST1 Functions: Fread f1 Read retained data from file	
Functions: Functions: File Read f1 Read retained data from file	
G data Get ser data from F VAL111	
SaGRAF - WDEMO_56:SAVE_F1 - ST program	
<u>File Edit Tools Options H</u> elp	
This function v Sub-program parameters lue F_VA return save_f1() as TRUE: Ok , FALS *) Parameters - 'save_f1'	L1[019] to fil E: Error
	begin
	<u>OK</u>
save_f1 01	Cancel
Name: save_F1 Type	Insert
	Index
	<u>D</u> elete
	Arrange
	Anange

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The "read_f1" and "save_f1" program use "local variables" as below.

read_f1:

Name	Туре	Attribute	Description
TMP2	Bool	Internal	Internal use
ii2	Integer	Internal	Index of "for" loops
jj2	Integer	Internal	Index of "for" loops
num2	Integer	Internal	Internal use

save_f1:

Name	Туре	Attribute	Description
TMP2	Bool	Internal	Internal use
ii2	Integer	Internal	Index of "for" loops
jj2	Integer	Internal	Index of "for" loops
num2	Integer	Internal	Internal use

To declare "local variable", please double click "read_f1" to get into this program. Then get into the "Dictionary" window. Then click on "Local objects" to declare them.

ISaGRAF - WDEMO_56 - Programs	
<u>File Make Project Tools Debug Options H</u> elp	
Begin: 💼 ST1	
Functions: File Read of the Read retained data from file Read retained data to file Read File Read for the Read of	
SISAGRAF - WDEMO_56:READ_F1 - ST program	THEN
Function File Edit Tools Options Help	ELSIF
	CASE
(* This function Dictionary 20 REAL value from file and s roturn roof fl() as TPHE: Ob EALSE: Error	store
SaGRAF - WDEMO_56:READ_F1 - Local booleans	
File Edit Tools Options Help	
Booleans Integers/Reals Timers Message LEB instances Defined words	
Name Attrib. A <mark>Local objects ent</mark>	
TMP2 [internal] 0000	<u> </u>
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Variables (Global variable):

Name	Туре	Attribute	Description				
SIZE1	Integer	Constant	The number of retained variables. Can be 1 to 255. Please also modify the "Dim" value of the "F_VAL1[]" and "Old_F_VAL1[]" to the same value as "SIZE1" Here we use "SIZE1" as 17				
num_row1	Integer	Internal	How many rows in the file? This value is automatically calculated by "SIZE1". Each row should have 10 REAL values, except the last row.				
Last_num1	Integer	Internal	How many data in the last row? This value is automatically calculated by "SIZE1".				
RE_LOAD	Bool	Internal	Set as True to read File once, init as TRUE				
ТМР	Bool	Internal	Internal use				
Data_Ok1	Bool	Internal	TRUE means File Ok				
Flag_to_save	Bool	Internal	If program want to save data, it will set this value to TRUE.				
File_name1	Message	Internal	Len is 64, init as \CompactFlash\data56.txt				
Msg1	Message	Internal	Len is 128, File processing state				
str1	Message	Internal	Len is 255, Internal use				
F_VAL1[016]	REAL	Internal	Variable array, "Dim" should be init as the same value as "SIZE1"				
Old_F_VAL1 [016]	REAL	Internal	Old value of "F_VAL1[]" Variable array, "Dim" should be init as the same value as "SIZE1".				
NUM1	Integer	Internal	Get return of Msg_F(), -1 means format error				
File1	Integer	Internal	File ID				
ii	Integer	Internal	Index of "for" loops				
jj	Integer	Internal	Index of "for" loops				
Data1 ~ Data5 and Data06 ~ Data17	REAL	Internal	The User Data variable. Here we have 17 variables in the demo program. User can declare them to different variable name. If nam modified, the "G_data" and the "S_data" program should be modified also.				

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ST program - ST1:
_____
if RE_LOAD then (* if RE LOAD is TRUE, get retained data from file *)
 RE_LOAD := FALSE ; (* Set RE LOAD as FALSE *)
 (* calculate number of rows and data number of the last row *)
 num row1 := SIZE1 / 10 ;
 last_num1 := SIZE1 - 10 * num_row1;
 if last num1 <> 0 then
    num_row1 := num_row1 + 1 ; (* if last_row has data, num_row1 must plus 1 *)
 else
    last num1 := 10;
 end_if ;
 (* Get retained value from file when PAC is powered up *)
 TMP := read F1();
 if TMP = FALSE then (* Read file error or file not exist *)
   for ii := 0 to SIZE1-1 do
       F VAL1[ii] := 0.0 ; (* set all F VAL1[]'s value as 0.0 *)
   end_for;
   Data Ok1 := FALSE ; (* set data is not Ok *)
   Msg1 := 'File : ' + File_name1 + ' not exist or data error ! or File is open now' ;
 else (* Read data Ok *)
   Data_Ok1 := TRUE ; (* set data is Ok *)
   Msg1 := 'Get Retained data from file Ok';
 end_if ;
 (* Update Old_F_VAL1[ ] *)
 for ii := 0 to SIZE1-1 do
   Old_F_VAL1[ii] := F_VAL1[ii] ;
 end_for ;
```

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(* Get user data from F VAL1[] when PAC is just powered up *)
 TMP := G DATA();
end_if ;
(* At run time, Set user data to F VAL1[]*)
\mathsf{TMP} := \mathsf{S} \mathsf{DATA}();
(* At run time, test any value of F VAL1[] is modified *)
for
      ii := 0 to SIZE1 - 1
                                    do
  if Old_F_VAL1[ii] <> F_VAL1[ii] then (* if any value is modified *)
     Flag_to_save := TRUE ;
                                                  (* now save command is given *)
     Old_F_VAL1[ii] := F_VAL1[ii] ; (* Update Old F VAL1[] if it is modified *)
 end if ;
end for ;
(* if save command is given, it means value is modified *)
     Flag_to_save then
if
 TMP := save f1(); (* save data to file *)
  (* if save file failed, keep this save command *)
  if
       TMP = FALSE
                            then
     Msg1 := 'Can not save data to file. May be file is open now by WinCon screen !';
 (* Save Ok, cancel this save command *)
  else
    Flag_to_save := FALSE ; (* Set as "No save" at the beginning *)
 end if ;
end_if ;
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ST functio	ns – (G_data :						-
(* If any	name o	of Data1 to Data	17 is mod	ified or value o	f "SIZE1'	" is modified, I	User must	modify the
below co	ode *)							
Data1	:=	F_VAL1[0] ;	(* ge	et variable valu	e from F	_VA1L[016]	*)	
Data2		F_VAL1[1] ;						
Data3	:=							
Data4	:=	F_VAL1[3] ;						
Data5		F_VAL1[4] ;						
Data06	:=							
Data07	:=							
Data08	:=	F_VAL1[7] ;						
Data09	:=	F_VAL1[8] ;						
Data10	:=	F_VAL1[9] ;						
Data11	:=	F_VAL1[10];						
Data12	:=	F_VAL1[11];						
Data13	:=	F_VAL1[12];						
Data14	:=	F_VAL1[13];						
		F_VAL1[14] ;						
		F_VAL1[15];						
		F_VAL1[16] ;	(* C					
G_data	:= T	RUE ;	(* fun	ction returns I	RUE *)			
								-

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ST functions – S	S_data :						-
(*If any name o below code *)	f Data1 to Data2	17 is modif	ied or value of	"SIZE1"	is modified, L	Jser must i	modify the
F_VAL1[0] :=	Data1;	* store va	riable value to	F VAL1[016] *)		
F_VAL1[1] :=							
F_VAL1[2] :=	Data3;						
F_VAL1[3] :=	Data4;						
F_VAL1[4] :=	Data5;						
F_VAL1[5] :=	Data06;						
F_VAL1[6] :=	Data07 ;						
F_VAL1[7] :=	Data08;						
F_VAL1[8] :=	Data09 ;						
F_VAL1[9] :=	Data10;						
F_VAL1[10] :=	Data11 ;						
F_VAL1[11] :=	Data12 ;						
F_VAL1[12] :=	Data13 ;						
F_VAL1[13] :=	Data14 ;						
F_VAL1[14] :=	Data15 ;						
F_VAL1[15] :=	Data16 ;						
F_VAL1[16] :=	-						
S_data := TF	RUE ;	(* functio	n returns TRUE	*)			

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ST functions - read f1:
(* This function read "SIZE1" number of REAL value from file and store them to F VAL1[] return
  reaf f1() as TRUE: Ok, FALSE: Error *)
read f1 := FALSE ; (* set as FALSE: Error at the beginning *)
File1 := f wopen(File name1) ; (* Try to open file in Read & Write mode *)
  File1 = 0 then (* File doesn't exists *)
if
    return ; (* exit this function *)
end if ;
(* max "num row1" rows to read these "SIZE1" number of REAL values, Each row in the file contains 10
REAL values *)
for
     ii2
                         num row1-1
          :=
                0 to
                                         do
  if f eof(File1) = TRUE then (* test if End Of File reached *)
      exit ; (* Reach End Of File, exit "for" loop *)
   end if ;
   str1 := fm_read(File1) ; (* Read one row as String (message) *)
   (* Convert this string to some REAL values and store them into No.1 Float array *)
   NUM1 := Msg F(str1,1);
   (* if data number of last row is not correct *)
   if ((ii2 = num row1 - 1) and (NUM1 <> last num1)) or
       (* non-last row must have 10 REAL values *)
       ((ii2 <> num_row1-1) and (NUM1 <> 10) )
                                                                   then
      (* error, it means the format is not correct REAL values or data number is not enough *)
                 (* exit for loop *)
      exit ;
   end if;
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  (* conversion Ok, store these REAL values to F_VAL1[]*)
  if ii2 = num_row1 - 1 then (* last row *)
       num2 := last_num1 ; (* last row has only "last_num1" number of data *)
   else
       num2 := 10 ; (* non-last row has 10 data *)
  end if;
(* Get these converted REAL values from No.1 Float array 's addr. 1 to 10 (or 1 to last num1 for last row)
*)
        jj2 := 0 to num2-1 do
  for
        F_VAL1[10*ii2 + jj2] := ARY_F_R(1, jj2 + 1);
  end_for ;
end_for ;
(* Any file been open should be closed by f close() *)
TMP2 := f close(File1) ;
(* All rows are read Ok *)
if ii2 = num_row1 then
   read F1 := TRUE ; (* return value as TRUE: Ok *)
end_if ;
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ST functions program save f1:
(* This function write 20 REAL value F VAL1[0..19] to file
     return save f1() as TRUE: Ok, FALSE: Error *)
save f1 := FALSE ; (* set as FALSE: Error at the beginning *)
File1 := f creat(File name1) ; (* Create a new file to write *)
if File1 = 0 then
 return; (* create failed , exit this function *)
end if ;
(* max "num row1" rows to save these REAL values, each row in the file contains 10 REAL values *)
for ii2 := 0 to num row1-1 do
  str1 := '' ; (* set initial value of str1 *)
  if ii2 = num row1 – 1 then (* last row *)
    num2 := last num1;
                                    (* last row has only "last num1" number of data *)
                    (* non-last row *)
  else
    num2 := 10; (* non-last row has 10 data *)
  end if ;
  for
        jj2 := 0 to num2-2 do
    str1 := str1 + REAL_STR( F_VAL1[10*ii2 + jj2] ) + ',' ;
  end for;
  (* the last data in each row should end with <CR> <LF> character *)
  str1 := str1 + REAL_STR( F_VAL1[10 * ii2 + num2 - 1] ) + '$0D$0A' ;
  TMP2 := f writ s(File1 , str1) ; (* write one row to file *)
end_for;
(* Any file been open should be closed by f close() *)
TMP2 := f_close(File1);
save_f1 := TRUE ; (* return value as TRUE: Ok *)
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		emo_56" 	-	xx7, then the	e "Spy list"	window will p	op-up as b	elow.
<mark>∭ ISaGRAF</mark> <u>F</u> ile <u>E</u> dit O		:LIST1 - List of	variables					
🗅 🖹 🖴 Name	Mile 🛃 🐜 🛛	Q.			Corr	iment		
Msg1	Get Ref	tained data from fi	le Ok		Fiel	operation state, Len=12		
Data_Ok1 File_name1	TRUE (Compa	actFlash/data56.txt	ł			e means data is read Ok name, Len=64	from file, False m	eans error
RE_LOAD	FALSE					as TRUE to load data fro	m a file	
Data1	1					r data be retained,total i		
Data2 Data3	2					r data be retained,total i r data be retained,total i		
Data4	ŏ					r data be retained,total i		
Data5	0					r data be retained,total i		
Data06 Data07	0					r data be retained,total i r data be retained,total i		
Data08	0					r data be retained,total i		
Data09	9				Use	r data be retained,total i	s SIZE1 <mark>name can</mark>	be different
Data10	10					r data be retained,total i		
Data11 Data12	0					r data be retained,total i r data be retained,total i		
Data13	ŏ					r data be retained total i		
Data14	14					r data be retained,total i		
Data15 Data16	0 16					r data be retained,total i r data be retained,total i		
Data17	6547.9					r data be retained,total i		
<end list="" of=""></end>								
ີile of "\Coi Γhen you ca	an open th	nis file on t	he WinCon	ot always ke	ep this file	ouble click on open. Please o	close it late	
modified da	ata will no the powe		. That is be on. You will		-	he last modifi		-
modified da 2. Recycle boot up	ata will no the powe well.	r of WinCc	on. You will	see the valu	ie keep at t			-
modified da 2. Recycle boot up	ata will no the powe well. data56.txt	r of WinCo " file on PC	on. You will Cas below l	see the valu by "NotePac	ie keep at t I" utility. (to	he last modifi		-
modified da 2. Recycle boot up 3. Edit a "o 1.1,	ata will no the powe well. data56.txt 2.2,	r of WinCc " file on PC 3.3, 4.4	on. You will C as below l 1 , 5.5,	see the valu by "NotePac	ie keep at t I" utility. (to 7, 8.88,	he last modifi otal 17 data)		-

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5. Record I-8017H's Ch.1 to Ch.4 voltage input in a user allocated RAM memory in the WinCon-8xx7?

The sampling time is one record every 0.01 second. The record period is 1 to 10 minutes. Then PC can download this record and display it as a trend curve diagram by M.S. Excel.

Please refer to Section 11.3.10 of the ISaGRAF user manual or visit to FAQ-057

Click the link for more ISaGRAF FAQ: http://www.icpdas.com/en/faq/index.php?kind=280#751