Classification	ISaGRAF English FAQ-038							
Author	Chun Tsai	Version	1.0.0	Date	Aug.	2007	Page	1/1
Cottina 7	100FC/VC			adhua D	T 11 a	lava		
Setting I-7	10050/70		5 d5 IVI	Jubus K	10 5	lave	port	
					Click	he link	for more l	ISaGRAF FAQ.
ANS:	wa ta install VI	syy/with cor	nmunicatio	n)				
I-7188EG/XG h a COM3 of I-7188		-		-	er defi	ne sinc	e the I-718	88EG driver
version of 2.10			•					
Please visit the			0					
https://www.ic	odas.com/en/d	ownload/inc	dex.php?na	tion=US&ki	nd1=&	model=	&kw=isag	rat
For I-7188XG ex	ample:							
	e folder named	"7188XG" ir	n your hard	drive. (For	examp	le <i>,</i> "c:\7	188XG".)	
2. Copy \Nap	dos\ISaGRAF\7	188XG\Driv	er\7188xw	.exe, 7188x	w.ini f	rom the	CD_ROM	l into your
"7188XG" f	older.							
3. Run "\7188	XG\7188xw.ex	e" in your ha	rd drive. A	"7188xw" s	creen	will app	ear.	
4. Link from C	OM1 or COM2	of your PC t	o COM1 of	the I-7188X	G PAC	by a RS	232 cable.	
5. Power off t	he I-7188XG PA	C, connect p	oin "INIT*"	to "GND", a	nd the	n powe	r it up.	
6. If the conne	ection is Ok, me	essages will a	appear on t	he 7188xw	screen			
ICP_DA	S MiniOS7 for	I-7188xB Ve	r. 2.00 build	l 001, May 1	16 200	3 17:27	:38	
	512K, FLASH M	EMORY:512	К					
-	RDC 8820-D]							
i-7188)	iumber= 5A 5A (B>	5A 5A 5A 5A	A 5A 5A					
 Type "isa71 not Modbu 	88 *x=n", Setti	ng COM3 Ba	udrate and	defined as	Modb	us RTU,i	n = 0 ~ 9, 0	default value i
	s ki 0. (B> isa7188 *x=	-4						
	s defined as M							
	(- 11					
-	The setting for com3 baudrate are as follows : 1=2400, 2=4800, 3=9600, 4=19200, 5=38400, 6=57600, 7=115200, 8=300, 9=600, 0=1200							
1-2400, 2-	4800, 3–9000,	4-19200, 9-	56400, 0-2	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	5200,	8-300,	9-000, 0-	1200
8. Type "isa71	88e *x=f" to fr	ee the COM	3 of I-7188	G.				
. 74.00)	(D) :0071000 *	. r						
1-/188/	(B> isa7188e *)	K=T						

9. Press ALT_X to exit "7188x" and close the DOS SHELL, or COM1/COM2 of the PC will be occupied.

10. Remove the connection between "INIT*" - "GND", reset the I-7188XG PAC.

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