

Classification	ISaGRAF English FAQ-023						
Author	Chun Tsai	Version	1.0.0	Date	Aug. 2007	Page	1 / 1

How to reduce ISaGRAF code size ? How to directly Read / Write ISaGRAF variables by using Network address?

I-7188EG driver ver. 2.03 or later, I-7188XG driver ver. 2.02 or later, I-8xx7 driver ver. 3.05 or later and W-8x37 driver ver. 3.15 or later all support directly Read / Write ISaGRAF variables by using Network address. There are four functions can be used for this purpose.

R_MB_REL	Read "Real" variable by using Modbus Network address
W_MB_REL	Write "Real" variable by using Modbus Network address
R_MB_ADR	Read "Boolean" or "Integer" variable by using Modbus Network address
W_MB_ADR	Write "Boolean" or "Integer" variable by using Modbus Network address

The R_MB_xxx and W_MB_xxx functions can directly access to the ISaGRAF variables without using the variable name. It is very similar to using pointer in the C program. Since ISaGRAF workbench of ver. 3.3x, 3.4x and 3.5x doesn't support variable array, these functions are very useful for reducing the ISaGRAF code size. For example,

Doing scaling form (-32768 , +32767) to (-10.0 , +10.0) volt.

AI_8017_01 to AI_8017_24 are declared as Input integer with Network addr 1, 2, ... 24.

Volt_8017_01 to Volt_8017_24 are declared as Internal Real with Network addr 31, 33, 35, ... 77

Using variable name: (24 ST statements)

```
Volt_8017_01 := Real(AI_8017_01) * 0.0003051757 ;
Volt_8017_02 := Real(AI_8017_02) * 0.0003051757 ;
Volt_8017_03 := Real(AI_8017_03) * 0.0003051757 ;
...
Volt_8017_24 := Real(AI_8017_24) * 0.0003051757 ;
```

Only a "For ... End_For" command by using R_MB_xxx and W_MB_xxx functions.

```
For ii := 1 to 24 Do                                (* ii and jj are declared as internal integer *)
    Tmp_int := R_MB_ADR(1 , ii) ;                    (* Tmp_int is internal integer *)
    jj := 29 + 2*ii ;                                (* jj = Network addr 31, 33, 35, ... 77 *)
    Tmp_real := Real(Tmp_int) * 0.0003051757 ;        (* Tmp_real is internal Real *)
    Tmp_boo := W_MB_REL(jj , Tmp_real) ;              (* Tmp_boo is internal boolean *)
End_For ;
```

Click the link for more ISaGRAF FAQ:

<http://www.icpdas.com/en/faq/index.php?kind=280#751>