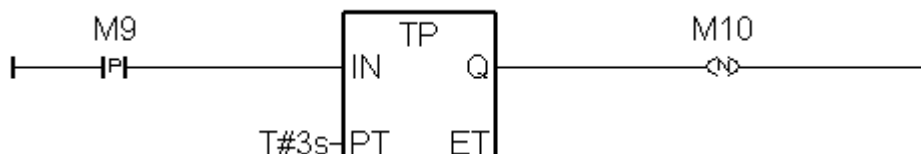


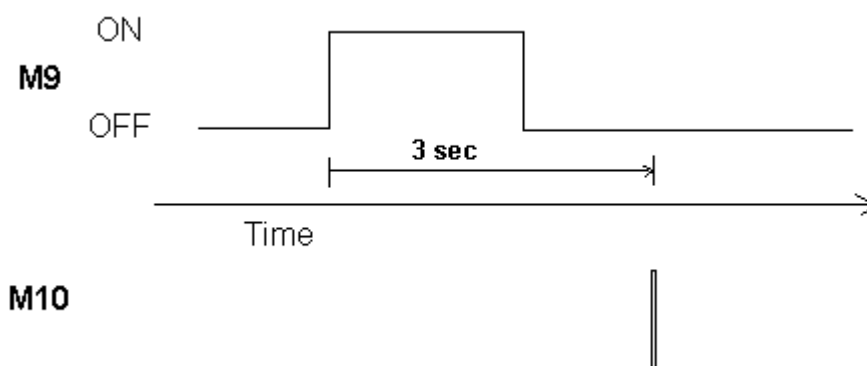
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How to trigger something at some seconds later when one event happens ?

For ex. If users want to trigger one action at 3 seconds later when one event happens, please use the below LD logic. (M9 pulse is the event, M10 is the action to be triggered)



Then M10 is the triggered action.



Click the link for more ISaGRAF FAQ:

<http://www.icpdas.com/en/faq/index.php?kind=280#751>