Classification	ISaGRAF English FAQ-016						
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How to determine a D/I if it has bouncing problem? Click the link for more ISaGRAF FAQ.							
Some Digital Input devices have bouncing problem. They act similar as below.							
ON OFF Time							
To determine the stable status of this D/I. User can write LD program as below.							
Assume 30ms to be seen as True.							
INPUT1 M1 IN Q ···································							
Then M1 is the stable status of Input1.							
Unstable Stable ON OFF INPUT1 Time							
M1							
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