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## How to search I/O boards and declare variables automatically for I-8xx7?

Before you can use Auto-scan I/O utility, make sure the "ICP DAS Utilities For ISaGRAF" has been installed. (please refer to section 1.2 of ISaGRAF user's mamual)

## What is Auto-scan I/O :

It's a tool for ISaGRAF to easily configure your I/O connection and automatically declare variables for each I/O channel in I-8xx7 and WinCon-8xx7 PACs. (I-7188EG/XG doesn't support Auto-scan I/O)

## How to use ?

A. Open your ISaGRAF program.

B. Click on "Tools/ICP DAS/Auto-scan I/O" to run Auto-scan.

	SaGRAF - T8063 - Programs				
	File <u>Make Project Tools</u> Debug Options <u>H</u> elp				
		🞗 🛄 💱			
	Begin: Export to library				
	End: ICP DAS Auto-scan	1/0 📐			
	Begin: demo (Ladder Diagram)				
		🚣 AutoCfg		×	
C. The Auto-scan I/O is divided into three area.		Would you like to atuo-config these I/O Modules ?			
		Original I/O Connection.	Current Found	Auto-Declare Variables	
Original I/O	Connection shows the modules that already	Connection.	I/O Modules.	V ariadles	
exist in your	ist in your I/O connection at the first eight slots of your 0 I i.8041 aGRAF project. 1 i.87024 I i.8040 I				
ISaGRAF pro			∏ 1 i_8040		
		2	<b>▽</b> 2 i 8056		
Current Fou	Found I/O Modules shows the I/O modules that				
detected in	our PAC (By RS232 or TCP/IP).	2 or TCP/IP). 3 ₽ 3 i_8042			
		4	<b>□</b> 4		
Auto-Declar	e Variables shows what modules that you	5 i_87052	<b>5</b>		
	can to automatically declare variables for you	6	<b>F</b> 6	Г	
also.	,,,	-			
		7	<b>□</b> 7	Г	
			🔽 Select All		
		<u>⊥</u> es	No	Help	
		<u></u>	<u> </u>	<u>morb</u>	
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D. In the "Currei	at Found I/O M	odules " are					
		Judies. ale					
The check bo by original I/(	x will be enable D connection.	only when	an I/O modul	e is detec	ted in the PAC	C and the slo	ot is <b>not usec</b>
E. In the "Auto-I The check bo	Declare Variable x can be enable		one I/O mod	ule <b>is che</b> o	<b>cked</b> in the cu	rrent found	area.
F. You can check	the "Select All'	" to check a	ll available bo	exes in the	e respective ar	ea.	
What is necessa	ry for Auto-sca	n I/O ?					
A. Make sure the	e "Link setup" p	arameter is	s correct.				
B. Plug in I/O bo	ards first before	e your ISaG	RAF can deteo	t them.			
Naming rules of	automatically d	leclared var	<u>iable</u> s				
Name forma	t: Type_Slot_(	Channel					
Туре:							
	Digital Input Digital Outp						
	Analog Inpu						
	Analog Out						
Slot:	one digital s Channel : tv		annel numbe	r.			
For example		Ū					
	, igital Input char	nnel at char	nnel No.2 of sl	ot 0.			
	nalog Input cha						
DO_2_12, D	igital Output ch	annel at ch	annel No.12 c	of slot 2.			
AO_1_03, A	nalog Output ch	nannel No.	3 of slot 1.				
Note: I-8xx7 & WinCor	1-8xx7 supports	"Auto-Scar	າ", however l-	7188EG/>	(G doesn't sup	ooort it.	
Click the link for	more ISaGRAF	FAQ.					

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