

分類/Classification	🗆 tDS	□ tGW	D PETL/tET/tPET	DS/PDS/PP	DS 🗹 Tou	ichPAD
	□ I/O Card		□ VXC Card	□ VxComm	🗆 Oth	ier
作者/Author			日期/Date		編號/NO.	FAQ007

## Q: How does the Force Update mode of TPD-283/TPD-283-BK help if

## the normal update fails?

A: There are three modes of a TPD-283 like device, which can be found on the back of the device.

No	Mode	
0	Run & Update	
1	Force Update	
2	Run Only	

Refer to the user manual for the details of the three modes.

Normally, we use the mode 0, **"Run & Update"** to update the program of the TPD-283. Users need the mode 1, **"Force Update"**, if the mode 0 fails.

The procedure of Force Update is shown below.

1. Set the rotary switch to 1 into the force update mode. (Rebooting the TPD is required.)

**2.** Open the HMIWorks, select Run menu - > Setup Device -> Search for TouchPAD, the HMIWorks finds the

MAC address of TPD, if not, click the "Refresh" button or reboot the TPD again to search again.

**3.** Users can find the correct MAC address for the TPD (e.g. TPD-283) on the back of it.

🐻 Search for Touch?	AD		
Befresh F D	isable UDP F	liter	_
IP Address	Port	MAC Address	tescription
0.0.0		63 00:0D:E0:82:02:58	CPDAS
<			8
QK Can	cel		

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**4.** Set the IP address to the TPD for downloading the program and then click the OK button to Force Update the program to the TPD.

Setup Ethernet Device		
Search for TouchPAD		
Host Information (PC) Host IP Address:	10.1.0.15	]
Runtime Information (Te	ouchPAD)	
Device Nickname:	ICPDAS	
IP Address Assignment	ment Method	
C Static IP	@ DHCP	C Runtime Setting
Device IP Address	0.0.0.0	(eg: 10.1.2.3)
Mask	255.255.0.0	
Gateway	192.168.255.254	
Download Information (	TouchPAD)	
	Same as runtime Static IF	
IP address:	10.1.2.3	(eg: 10.1.2.3)
MAC address:	00:0D:E0:B2:01:12	(eg: 00:0D:E0:11:22:33)
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