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How to use FRnet modules in NAPOPC_ST?

Applies to:

Platform	OS version	NAPOPC version
PC	XP	NAPOPC_ST v3.20
	Platform PC	Platform OS version PC XP

If you want to exchange data between PC and FRnet modules, you have to install **FRB-200** on your PC, so as to communicate with FRnet modules.

Before operating, let's clarify Receiver Address and Sender Address:

On the manual of FRnet DI modules, it may just show that "Sender Address" is between 8 to 15. However, In NAPOPC, we have to set "Receiver Address" the same as "Sender Address" of FRnet DI modules.

Actually, "sender" and "receiver" have opposite relationship. For example, when FRnet DI module gets a DI Signal and "send" it to NAPOPC, in this situation, NAPOPC plays the role of "receiver". On the contrary, when we "send" command from NAPOPC to the DO module, the role of DO module is "receiver". Please follow this rule to set FRnet modules in NAPOPC.

FRnet modules are not supported by "Search" function, you can only add FRnet modules manually.

Step 1 Add FRnet DI module (Example: FR-2053)

Click "Device" on the Toolbar to add new device.



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Author It will show you Select Device Device Name 20 Board Setting Active Board 1 FRnet module Se FR- 2053 Module name	James the dialog as FRnet	Version below: FRnet	1.0.0 t module Card ID of FF Receiver A "Sender Ad	Date	2010/7/12 Ind the Port yo	Page u use	2/5
Simulate 17O		OK	Cancel				
After setting up	, just click "Oł	≺".					
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Step 2

FR-2053 is added, then click "Generate Tags", and it will add all tags for you according to FR-2053 specification.



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Step 3 Add F Basically, t "Sender Addres Select Device	FRnet DO mod he procedure is es" instead of "F	lule (Exa s the sam Receiver	ample: FR-20 ne as before, f Address".	57) he only	difference is	that you ha	ave to set
C DCON	• FRnet	C Modt	ous				
Device Name 20 Board Setting Active Board 1	57 Port : 1		Card ID a		0 and the Dort		
EBnet medule Se			Card ID 0	I FRB-20	o and the Port	you use	
FR- 2057	Receiver Addre:	ss: 8				<u> </u>	
	Sender Address	7	Sender Add "Receiver A	ress, mu ddress"	st be the same of the FRnet D	e as O module	
Simulate I/O						/	
		ок	Cancel				
		ICP DAS	Co., Ltd. Tech	nical do	cument		

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Step 4

The following procedure is the same as add FR-2053. Click "Generate Tags" to add tags, then it's done.

