

**Q:** 要如何設定備份，或複製到其他 WISE 控制器上？

**A:**

至下載中心下載 [WISE-52xx 224x Utility](#)，依照其 Quick Start 進行安裝，並按照章節 4.3.2 規則檔工具進行設定備份與複製的動作。另外，WISE-523x 與 WISE-224x 的設定備份，**不包含**時間設定、網路設定、SNMP 設定、帳號設定與安全設定，其餘的設定皆會進行備份。

The screenshot displays the configuration web interface for a WISE-5231 device. The page title is "Web Inside, Smart Engine" with the tagline "Web Anywhere, Automation Anywhere!". The device model "WISE-5231" is shown in the top right corner. The main navigation menu includes "系統參數設定" (System Parameter Settings), "模組設定" (Module Settings), "記錄器設定" (Logger Settings), "IoT平台設定" (IoT Platform Settings), "進階功能設定" (Advanced Function Settings), "邏輯規則設定" (Logic Rule Settings), "即時資訊顯示" (Real-time Information Display), and "網路攝影機資訊顯示" (Network Camera Information Display). The "系統參數設定" menu is expanded, showing sub-items: "時間設定" (Time Settings), "網路設定" (Network Settings), "SNMP設定" (SNMP Settings), "帳號設定" (Account Settings), "安全設定" (Security Settings), and "COM Port介面設定" (COM Port Interface Settings). The "時間設定" sub-item is highlighted with a red box. The main content area is titled "系統參數設定頁面" (System Parameter Settings Page) and is divided into several sections: "時間設定" (Time Settings) with fields for Date (2018/11/12), Time (11:27:15), Time Zone (UTC+08:00), and Daylight Saving Time (停用); "網路設定" (Network Settings) with fields for LAN1 IP (192.168.100.175), Subnet Mask (255.255.255.0), Gateway (192.168.100.254), DNS Server IP (168.95.1.1), MAC (00-0D-E0-3E-5C-F5), and connection ports for Web Server (80), Modbus TCP (502), and Modbus NetID (1); "安全設定" (Security Settings) with fields for Local FTP Server (啟用) and Idle Time (10 分鐘); "COM Port介面設定" (COM Port Interface Settings) with fields for COM2, COM3, and COM4, including their functions, baud rates, parities, and stop bits; and "韌體更新設定" (Firmware Update Settings) with fields for System Information (Serial Number: 01-48-47-06-18-00-00-37), Firmware Information (Current Version: 1.3.0, Latest Version: 檢查), and Firmware Update (韌體: [input field], 瀏覽...).