

IR Thermal Imaging Solution





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1. IR Thermal Imaging Series

Temperature sensing can be implement in a variety of fields such as devices failure analysis in steel factory, high temperature warning in electrical room, and body temperature monitor during COVID-19. The most commonly used in industry is measuring through contact devices such as Thermistor, RTD, and TC. But for those areas are unable to install the contact devices will suggest to using non-contact measurement.

In response to the market and customer requirements, the Infrared Thermography Series developed by ICP DAS are non-contact temperature measurement technology. This series have a lot of advantages like measuring temparature of food, pharmaceuticals, chemicals and those moving objects with contactless devices or some dangerous items that are unable to get close to. Precisely measure the surface temperature of fine grain and the instantaneous value of tempereture changes. This series of products support wired and wireless interfaces to meet requirements of markets.



Introduction of Infrared Technology

There are three ways of heat transfer, including heat radiation, heat convection and heat conduction. Heat radiation is infra-red directly came out from the surface. The 8-15 micron long-wavelength infrared is the area where imaging temperature measurement is applied to thermal imaging. Sensors in this band do not require additional light or external heat sources, such as the sun, moon or infrared lights, to obtain a complete passive image of heat emissions.





Where the Infrared Thermography Series are implemented in?

- Various electritical devices: Loose joints or poor contact, unbalanced load, overload, overheating and other hidden dangers can be found.
- Transformer: It can be found whether there are loose joints, overheated bushings, poor contact (tap changer), overload, unbalanced three-phase load, and poor cooling pipe blockage.
- Motor/Generator: Excessive bearing temperature can be found, unbalanced load, short circuit or open circuit of winding, heating of carbon brushes, slip rings and collector rings, overload and overheating, and blockage of cooling pipes.
 Wiring
 Breaker
 Electric



Contact Thermometry V.S. Non-Contact Thermometry

The advantages of infrared temperature measurement include:

- 1. Wide range of surface temperature and distribution reading temperature value and relative comparison.
- 2. To ensure hygienic conditions, measuring temparature of food, pharmaceuticals, chemicals with contactless devices.
- 3. Measuring temparature of the moving objects or some dangerous items that are unable to get close to.
- 4. Other fields where contact solutions cannot be deployed can also be quickly imported into temperature measurement applications

For the pros and cons of different devices, please refer to the table below:

	Contact	Non-Contact
Туре	ThermocoupleThermistorResistance Thermometer (RTD)	• Infrared
Advantages	High precisionReal temperature can be measured	 Able to measure moving objects Wide range of measuring Perform measurements without interfering with the normal operation of the measured objects.
Disadvantages	 Measure fixed objects Measure specific points or small areas Susceptible to corrosion 	 Thermal radiation is susceptible to the environment Only the surface temperature can be measured

Analysis of Temperature Monitoring Elements

- To level up the devices functions or added machines and wirings in the control box will increase the list of examination.
- Lack of securities and lower frequency for checking leads to higher risk of accidents.
- There are many factors for machine failure, but most of the abnormalities will be manifested in temperature changes, and will eventually stop abnormally due to temperature rise and insulation damage.



Temperature Measurement and Predictive Maintenance

Equipment failures are mostly due to the continuously overheated. If the non-contact temperature measurement is used, the warning threshold and the danger threshold can be set. When the temperature of the object rises abnormally and exceeds the threshold, a warning will be issued immediately, so that the purpose of preventing equipment failure in advance can be achieved.



iWSN-200U



C The Advantage of Predictive Maintenance



Contact v.s. Non-contact Temp. Measurement

Item	Contact Temp. Measurement	Non-conta Measu	act Temp. rement
Sensor	Thermistor / Thermocouple / RTD	iSN-81x-MRTU / iSN-81x-MTCP	iXN-9TR1 / iXN-9TR64
Data Receiver	M-7000 / I-8K / I-87K	VPD-1xx-IRT iWSN-100X-CLE / iWSN-101X-CLE	
Main Function	Temperature measurement: proc panel c	ess equipment temperature, produc ircuit breaker and feeder temperatu	t production temperature, power re, etc.
Non-fixed Detection	N/A	Moving objects, larg	ge-scale monitoring
Precision	±0.1 ° C	±5	°C
Work Duty	10 Hz	16Hz	Determined by the data receiver
Installation	Fixed to the sensing object	According to FOV, non-contact installation (1 M)	
Communication	Wired	Wired	Wireless
Management Software	Self development	VPD Active Management Demonstration Self development	
Hardware Cost	\$	\$	\$
Construction Cost	\$\$\$	\$	3
Installation	Long construction time, system shutdown due to power failure	Short set-up time and	non-stop installation
Application Fields	Monitoring system, process analysis, energy saving, production quality analysis	Big data analysis, system monit mainte	oring, trend analysis, predictive enance

2. iSN-8xx IR Temperature Measurement Applications

Infrared – Visible temperature, the iSN-8xx series adopts the most advanced infrared imaging technology which can detect infrared radiation or thermal energy. It can also generate clear images according to the detected difference in temperature, which is a non-invasive monitoring method to providing real-time temperature monitoring and alarm solutions for industrial safety and quality control of production line. The iSN-81x-MRTU series is designed as a common Modbus communication interface. With the VPD-1xx-IRT temperature data concentrator or IIoT edge computing controller developed by ICP DAS, the measured temperature data from the iSN-81x-MRTU series products can be collected and sent to the cloud for data analizing. By the way, the alarm output is based on the definition of alarm rule settings to reducing the burden of personnel on duty and inspection.



Real-time Temperature Monitoring

iSN-81x-MTCP series supports Power over Ethernet (PoE), users only have to connect PoE network switch to complete power supply and communication. It can be easily integrated into the SCADA system through the Modbus TCP communication protocol, and the temperature measurement information of the object can be obtained in real-time.

Safety Monitoring System of Distribution Cabinet

Due to various faults of the machine (overload, overcurrent, on-site dust accumulation, etc.), the temperature of the switchboard will rise, resulting in the deterioration of the insulation on the line and causing an industrial safety crisis. VPD-1xx-IRT temperature concentrator series and iSN-81x-MRTU temperature sensor series meet the long-term monitoring and alarm requirements of power transmission and distribution cabinets, and monitor and record the temperature of lines and transformers in the panel. The system also simultaneously extends the monitoring of power and water leakage status, realize all-over safety monitoring, send alarms in case of over-temperature, abnormal power consumption, or water leakage to avoid major losses caused by machine failures, and further evaluate whether it is line aging or equipment overload to facilitate maintenance and replacement.

Comprehensive monitoring, easy installation

Non-contact, full-surface temperature monitoring

Compact product size

Adapt to the complex operating environment

EMC/EMI Anti-interference

Wide Temperature Operation Capability

Various Installation Modes Wall Mount

Magnetic Installation

ICEAS

52mm

Universal mount installation

33mm

VPD-1xx-IRT Temperture Data Concentrator

VPD-143-IRT

VPD-170-IRT

Features

- High-resolution color touch screen
- Front Panel: IP6S Waterproof
- Temperature threshold detection function
- Thermography available
- Supports up to 31 iSN-81x-MRTU
- Support Modbus TCP/RTU protocols

VPD-1xx-IRT supports 8 Modbus TCP connections, allowing remote monitoring hosts to connect to VPD-1xx-IRT via Ethernet and access temperature data of multiple iSN-81x-MRTUs at one time. Users can set various functions of iSN-81x-MRTU and VPD-1xx-IRT from the touch screen of VPD-1xxIRT, and can also immediately see the temperature and thermal image of the measured object. Through the convenient connection and communication capabilities between the VPD-1xx-IRT temperature data concentrator and the Ethernet network, users can quickly establish a remote monitoring system and conduct centralized management of temperature data.

Software

1	2	3	4	5	6	7	8
55.8	Temp	Temp	Temp	24.5	Temp	Temp	Temp
9	10	11	12	13	14	15	16
Temp	Temp	62.7	Temp	Temp	Temp	Temp	43.2
17	18	19	20	21	22	23	24
Temp	-77.1	Temp	Temp	Temp	38.8	Temp	Temp
25	26	27	28	29	30	31	
Temp	Temp	Temp	31.2	Temp	Temp	29.7	
MidTemp >>							

- Display the connection status and temperature data of each thermal sensing module.
- Quickly search and set the thermal sensing module: high temperature alarm, warning threshold type, temperature range and average value display.
- Simultaneous connection of up to 31 modules via software.

Model	VPD-143-IRT	VPD-170-IRT	
Real Time Clock	YES		
Display Type	4.3″ TFT	7″ TFT	
Rubber Keypad	5 keys N/A		
Ethernet	1 (10/100 Base-TX)		
COM Ports	2 x RS-232 / RS-485 including Self-Tuner	2 x RS-232 (3-pin) / RS-485 including Self-Tuner	
Protocal	Modbus RTU / Modbus TCP		
Relay Out (Form A)	Signal Relay(Form A): 9 CH (2A@30VDC, 0.24A@220VDC, 0.25A@250VAC)		
Power	Terminal Block: 12 ~ 48 VDC / PoE : IEEE 802.3af, Class1 (48 V)		
Dimensions (mm)	131 x 105 x 54 (W x H x D)	217 x 153 x 33 (W x H x D)	
Humidity	10~90% RH, non-condensing		
Operating Temperature	-20 ~ + 50° C	-10 ~ + 60° C	

iSN-81x IR Temperature Sensing Module

iSN-81x-MRTU/iSN-81x-MTCP

Features

- Non-contact temperature measurement
- Support Modbus RTU/TCP protocol
- Temperature threshold detection function
- Offers Wall-mount, magnetic and universal joint for installation

iSN-81x-MRTU / iSN-81x-MTCP series is sensing module that designed specifically for non-contact temperature measurement. The module provides a variety of temperature pixels and temperature threshold detection functions to meet various temperature measurement needs. It also provides Modbus RTU/TCP protocol that users can put it into SCADA system very easily.

Model	iSN-811-MRTU	iSN-812-MRTU	iSN-811C-MTCP	iSN-812-MTCP
COM Ports	1 x RS-485(115200 bps Max.)		1 x RJ-45, 10/100Base-TX PoE (IEEE 802.3af, Class 1)	
Protocol	Modbus RTU Modbus TCP			us TCP
Temp. Range	-50 ~+250° C	-40 ~ +300° C	-50 ~+250° C	-40 ~ +300° C
Temp. Accuracy		±5° C	Max.	
Temp. Resolution		0.1	°C	
Pixels	64 (8x8)	768 (32x24)	64 (8x8)	768 (32x24)
FOV	60° x 60° 110° x 75° 60° x 60° 110°			
Туре	IR			
Effective Distance	1 M			
Image Sensor	CMOS -			
Resolution	QVGA (320x240) -			-
Input Range		+10 ~ +	-30 VDC	
Consumption	1.7W 1W 1.7W 1W			
Dimensions (mm)	52 x 95 x 27 (W x H x D)			
Installation	Wall-mounting or magnetic mounting, gimbal mounting			
Humidity		10% ~ 95% RH,	non-condensing	
Operating Temp.		-10 ~ -	+ 70° C	

Model	Sensing Object Dist	FOV		
	X axis	Y axis	X axis	Y axis
iSN-811-MRTU	20.000	29 cm	60 °	60 °
iSN-811C-MTCP	29 cm			
iSN-812-MRTU	71	29. om	1100	750
iSN-812-MTCP	71 CM	58 CM	1100	/5*

3. iWSN Solution

iWSN Series use in Environment Monitoring System integrates temperature and humidity, gas (CO, CO2e, TVOC), vibration, IR Thermal Imaging, and wireless transmission functions. Its low power consumption can be used with the CT inductive charging and only need to adjust the DIP switch to complete module settings. There is no need to stop the production process, which can significantly save system setup time and reduce maintenance costs.

C Measurements Difference between Tradition & iWSN Series

Item	Traditional Power Meter	iWSN Series
Main Function	Measuring parameter data of power parameters	Measuring Thermal Imaging, Voltage, Current, Temperature, Humidity, DI, Vibration, CO2e, TVOC, CO
Accuracy	<1%	<3%
Working Duty	At least once per second	1 / 10 / 30 / 60 seconds
Power Supply	DC: Transformer required AC: Power line required	CT charging, battery and various external power sources. (Easy installation, maintenance and construction)
Consumption	100% (7W) (Wireless Module + Sensor + Power Supply)	0.3% (20mW) (Low power consumption design)
Parameter Configure	Utility / Built-in custom software	DIP switch
Hardware Cost	\$\$\$	\$
Disadvantage	Long construction time, system needs stoppage at breakpoints and complicated settings.	Simple function and low-speed data update
Application	Monitoring system, Electricity Billing, Energy-saving Actuarial Calculation & Environmental Quality Analysis.	Big Data Analysis, System Monitoring, Trend Analysis & Predictive Maintenance.

Features

Wired communication is the traditional plan for factory automation. The harsh working environment of high temperature, oil pollution and dust in the manufacturing industry, as well as the limitation of moving lines, will cause difficulties in the deployment of wired communication. Therefore, wireless communication is more flexible for smart factories. Sub-GHz and 2.4 GHz are currently available frequency bands in industry, science and medicine. The data transmission of the factory is usually light in amount, but there is a need for long-distance transmission. ICP DAS proposes iWSN series products, which can provide more advantages as follows:

Long Transmission Distance: The transmission distance of Sub-GHz radios is up to 1 km or more. With better diffraction, the wireless device node can directly access the remote hub (Hub).

Interference-free: The frequency band is mostly used for dedicated and low duty cycle connections. It is not easy to be disturbed, making data transmission more stable.

Low-power Consumption: Narrow bandwidth allows receivers to have better sensitivity, operate efficiently at lower transmission frequencies, and reduce power consumption.

	2.4GHz	Sub GHz	Sec.
Standard	IEEE 802	IEEE 802	
Transmission Distance	≤ 75M	≥ 1000M	Wall m
Transmission Speed	≤ 54Mbps	≤ 54Mbps	
Nodes	32	32	
Security	High	High	Extension Magnet A
Consumption	High	Low	0 - 6 20
Anti-jamming	Low	High	Magneti
Power Supply	AC / DC	AC Inductive Charging, DC , Battery	

Diversified power supply: AC Inductive Charging (with current transformer), DC power, and Battery.

🕜 Technology & Advantages

ICP DAS integrates wireless transmission functions and various data measurement, such as current, vibration, temperature, humidity, thermal imaging, into one module. The ultra-low power consumption of this series of products can be matched with current transformer (CT) inductive charging. When the power supply is appropriate, the supply and demand balance is achieved, and the data is continuously measured. Then, transmit the data with low frequency and low interference manner.

Wireless Data Concentrator

Features

- Supported data buffers of 31 iWSN sensors
- EMS Protection : +/-4kV Contact
- Isolation Protection : 3000 VDC DC-to-DC, 2500 Vrms Photo-isolation Protection

Antenna Magnetic Base: ANT-Base-02

The **iWSN-200** series is wireless data concentrator in the iWSN system, providing 433MHz wireless, Ethernet, RS-232/RS-485 communication interfaces. The series supports the Slave function of the Modbus RTU/TCP communication protocol, allows users to access the data of 31 iWSN wireless signal sensing modules. It can set 16 wireless channels and 8 group numbers, which is convenient to distinguish and control the wireless network of 433 MHz.

Models	iWSN-200U	iWSN-200E			
RF Interface					
Radio Frequency	433	MHz			
Channels	0 ~ 15 configure	$0 \sim 15$ configured by DIP switch			
Transmission Distance	LoS 100 M				
Connectivity	Supports up to 31 iWSN wire	Supports up to 31 iWSN wireless signal sensing modules			
Communication					
Interface	RS-232 / RS-485 x 1 Ethernet x 1				
Protocal	Modbus RTU	Modbus TCP			
Transmission Speed	1200~115200 bps, N81	10/100 Mbps			
Mechanism / Power					
Dimension (L x W x H)	108 mm x 84 mm x 33 mm (Without antenna)				
Antenna (L x θ)	108 mm	x 10 mm			
Installation	DIN-Rail	Mounting			
Input Voltage Range	+10 ~ +30 VDC				
Consumption	0.5W	1W			
Operation Temperature	-25 °C ∧	v +75 ℃			

Wireless Signal Sensing Module

Features

- Built-in a chargeable Li-ion battery, and energy harvest from the CT induced electricity
- Split-core current transformer (CT) for easy installation
- Uses 433 MHz RF communication
- CT induced current or DC power supply
- 16 RF channels

■ Wall-mount mechanism and magnet for installation

The iWSN environment sensing module is suitable for measuring various signals, such as temperature, humidity, CO2e, TVOC, CO, IR temperature, and vibration. It provides two modes of power supply: CT induced current or DC power supply. Diverse power supply delivers reliable electricity and reduces the cost of wiring.

Мо	dels	iWSN-100X-CLE	iWSN-101X-CLE	
RF Interface				
Radio Frequency		433 MHz		
RF Channels		$0 \sim 15$ configured by DIP switch		
Transmission Distance		LoS 100 M		
Working Duty		1 / 10 / 30 / 60 sec., and 3 / 5 / 10 / 30 min. configured by DIP switch		
Temperature Measurement (C		ptional)		
Channels			1	
Range		-	0 ° C ~ +80 ° C	
Accuracy			± 2 ° C	
Power				
	Channels	1	L	
Split-Core CT	Input Voltage	50Hz or 60Hz	, 500V (Max.)	
	Input Type	Φ16mm(100A); Φ24mm(200A); Φ36mm(400A): Only for charging		
DC Power Supply		1~3 VDC , 1A		
Mechanism				
Dimension (L >	k W x H)	152 mm x 85 mm x 25 mm	152 mm x 94 mm x 21 mm	
Installation		Wall or Magnetic mounting		
Others				
Battery		Rechargeable lithium battery 3.7V, 800mAh x 1 (With overdischarge, overcharge & short-circuit protection; 1.25mm connector)		
Operation Tem	perature	0 °C ~	+45 ℃	
Expansion Inte	erface	Y (Support iXN-0TH, iXN-0VOC,	iXN1CO, iXN-2VIB1, iXN-2VIB3)	

IR Temperature Sensing Module

The iXN IR Temperature Sensing Module uses non-contact temperature measurement and wireless transmission , enabling temperature measurement for objects that are dangerous and inaccessible.

Features of iXN-9TR1/9TR64

- Measurements can be performed without disturbing the normal operation.
- Wireless transmission, easy to build and maintain.

Application - Wireless Temperature Monitoring

- Use iWSN-100X-CLE with iXN-9TR64 to monitor the temperature of the distribution box.
- According to the long-term temperature records of the line, transformer and other equipment of the distribution box, an alarm will be issued when the temperature is abnormal.

Control Center	
433 MHz MB RTU	ol r
Expansion 3 Sensing Modules IO Expansion Modules	

Models	iXN-9TR1	iXN-9TR64
Sensing Parameter		
Pixel	1	4x16
FOV	35°	120° x 25°
Range	0°C ~ 300°C	
Accuracy (Environmental Temp. 25 °C)	0°C ~ 180°C : ±2°C 180°C ~ 240°C : ±3°C 240°C ~ 300°C : ±4°C	$\pm 1^{\circ} C \pm 1.5\%* To-Ta $ To : Temperature of the object Ta : Environmental Temperatuure
Mechanism		
Dimension (L x W x H)	51mm x 35mm x 20mm	
Installation	Wall or Magnetic mounting	
Others		
Operation Temperature	0°C ~ 125℃	0°C ~ 85°C
Models	iXN-7TRS3	
Sensing Parameter		
Channels	3	
Interface	3.5mm audio cable	
Consumption	Working Duty: 1 sec./21 A, 10 sec./13 A, 30 sec./12 A, 60 sec./12A	
Input Type	iWSN sensing module powered by audio cable	
Mechanism		
Dimension (L x W x H)	115 mm x 72 mm x 35 mm	
Installation	DIN-Rail Mounting	

IXN-9TR1

iXN-9TR1/9TR64/7TRS3

Industrial Fieldbus

■ Wi-Fi

- PROFINET
- CAN busCANopen
- DeviceNET
- J1939
- PROFIBUS
- HART
- EtherNet/IPBACnet
- ■_M-Bus

PC-based I/O Boards

- PCI Express Bus Data Acquisition Boards
- PCI Bus Data Acquisition Boards
- ISA Bus Data Acquisition Boards

Energy Management Solution

- InduSoft SCADA
- Power Meter Concentrator
- IIoT PMC with Display
- Three-phase Smart Power Meter
- Single-phase Smart Power Meter
- Multi-circuit Smart Power Meter
- True RMS Input Module
- Smart Power Meter with LED Display

IIoT Cloud Solution - UA SERIES : IIoT Communication Server

- Built-in OPC UA Server Service
- Built-in MQTT Broker Service
- Support Logic Control IFTT
- Support IoT Cloud Platforms
- Connection and IoTstar Cloud Management
- IIoT Factory Application of MES Pumping Station IoT Application BA Smart BuildingIoT Application Robotic Arm Co-operation Application

Machine Automation

- Motionnet Solutions
- EtherCAT Motion Control Solutions
- Ethernet Motion Control Solutions
- Serial Communication Motion Control Solutions
- PC-based Motion Control Cards
- PAC Solutions Motion Modules

Smart Building, Smart Home Automation

- Video Intercom & Access Control
- Touch HMI TouchPAD Series
- Smart Lighting Control
- Energy Saving PM/PMC Series
- Environmental DL/CL Series
- Motion Detector PIR Series
- Wi-Fi Wireless WF Series
- Infrared Wireless IR Series
- ZigBee Wireless ZT Series
- IIoT Server & Concentrator
- LED Display iKAN Series

TouchPAD HMI Solutions

- TPD/VPD Products Series
- Video Intercom & Access
- Control Series
- TPD/VPD Application

Wireless Solution

- WLAN Products
- Radio Modems
- 3G/4G Products
 NB-IoT Solution
- GPS Products
- Bluetooth LE Converters
- ZigBee Products
 - Infrared Wireless Modules
- Wireless Modbus Data Concentrators
- WLS (Wireless Locating System)

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Local Distributor