

Packing List

In addition to this guide, the package includes the following items:



PCC-1416



Screw Driver



Panel Mounting kit

Technical Support

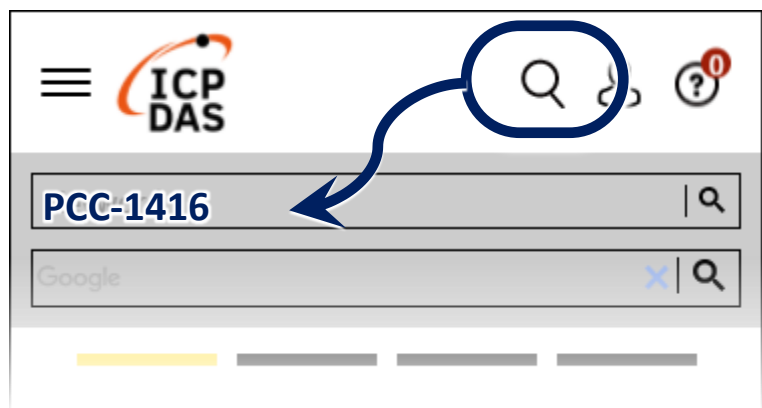
service@icpdas.com

www.icpdas.com

Resources

How to search for drivers, manuals and spec information on ICP DAS website.

- For Mobile Web



- For Desktop Web



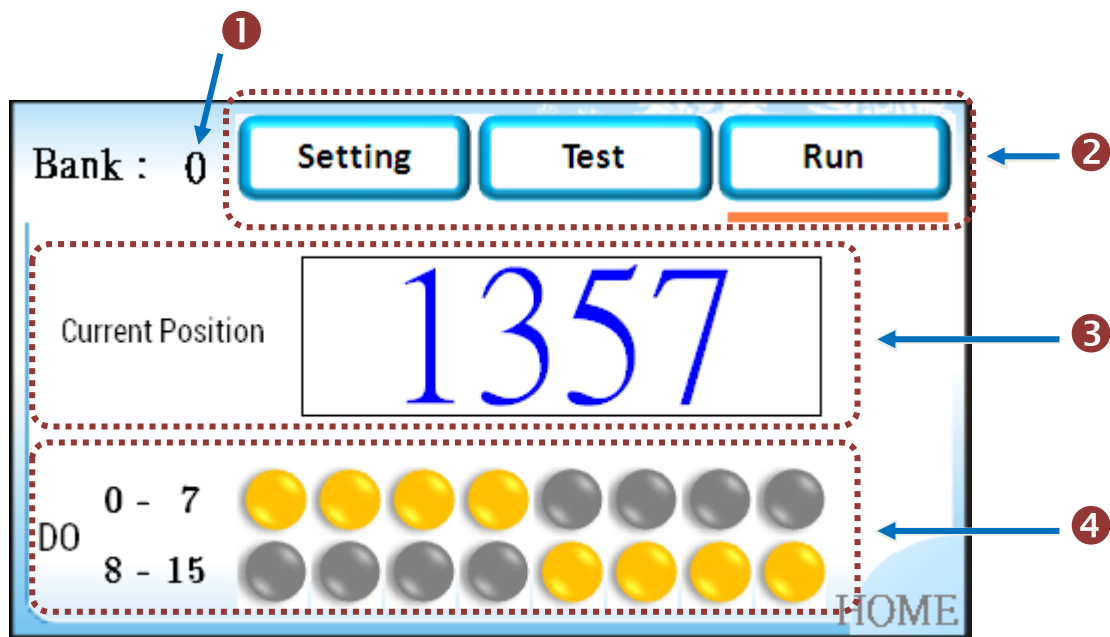
1. Appearance & Pin Assignments



1. LED indicator
2. USB 3.1, only for update program
3. Rotary switch (0 ~ 9)
0 Run & Update
2 Run Only
9 USB Force Update
4. Reset Button
5. DI/DO
DO 0 ~ 15 CAM Output
DI 0 ~ 12 Encoder Input
BK 0 ~ 2 Bank Selector
ST Start Input
E.PWR External Power, Input Range : +12 ~ +24 VDC
E.GND External GND
6. Module Power Supply
F.G. Frame Ground
GND External GND
+Vs External Power, Input Range : +12 ~ +48 VDC

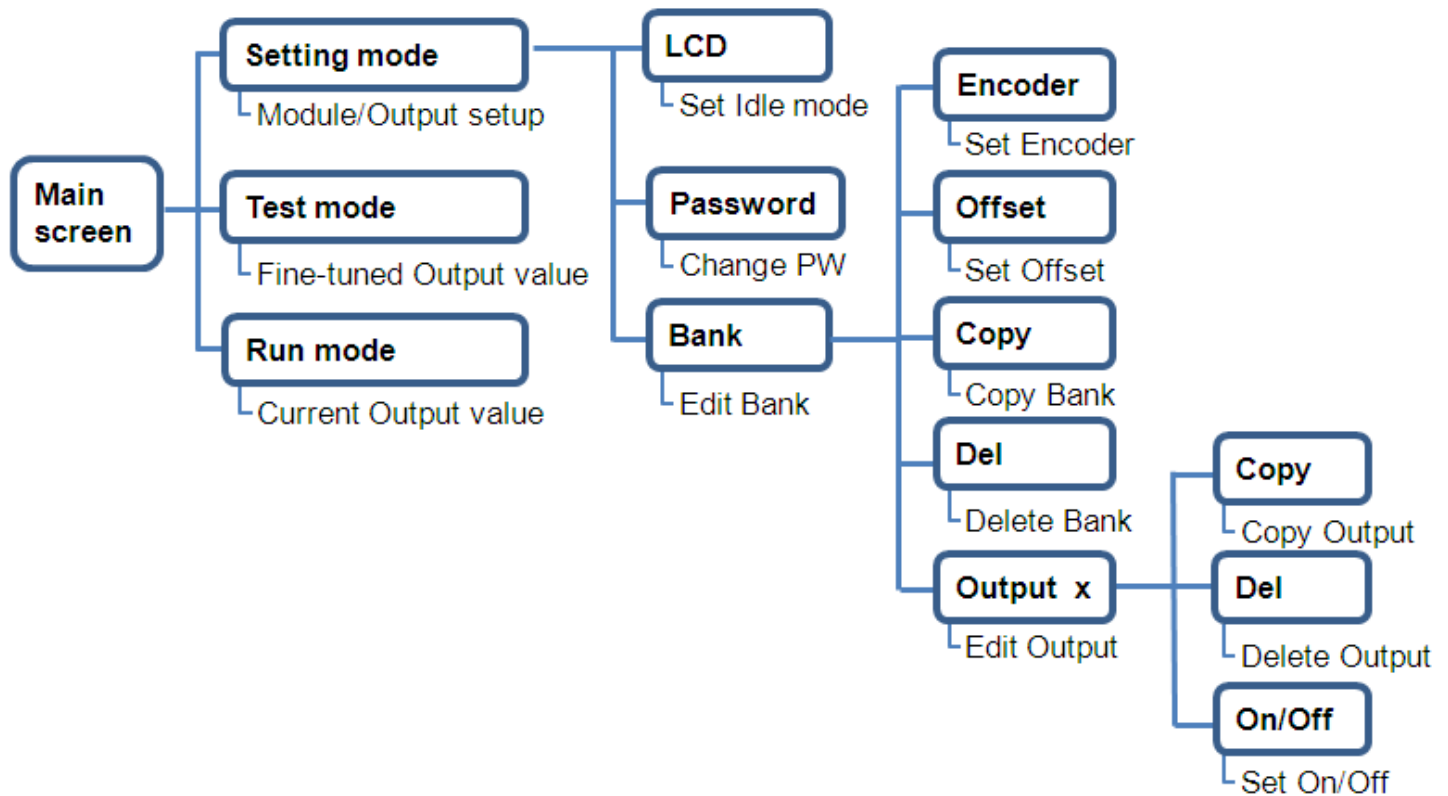
2. Screen Information

The start screen is shown below. Clicking Settings, Test, or Run will switch to different operating modes.



1.	Current Bank number
2.	The orange underline indicates the current operating mode.
	Setting All parameters can be adjusted. Test Can be fine-tuned during operation. Run Only display the currently configured values.
3.	Encoder Angle / Position
4.	CAM output status

3. Hierarchical Diagram



4. Start PCC-1416

1. Click the Settings button.



2. Input password (default: '000') and click Enter. Once verified, access the settings page.

