

## Cover story

### Generator Management System in Taipei 101 Building

The generator management system provides full range of control and management of the generators; the SCADA system with user-friendly interface is designed for easy operations. The system architecture adopted coherent communication, therefore when new features is added in the future, as long as the module or hardware uses the same communication, the new features can be seamlessly added without affecting the existing architecture. The distributed modules can function independently to acquire hardware status information, and can be replaced without shutting down the system.

## Specific Applications

FCU (Fan-Coil Unit) Control System Solutions

Lighting & Air Conditioning Service in KTV

WISE Controllers Play a Key Role in the Hydraulic Control

WISE Application in Fire Alarm Linked System

WISE in the Application of Aquaculture

PMC-5151 used in Power & Air Conditioning Monitoring System Application in Campus

HMI and Device Control on a Large Screen using a Small PAC





























UniDAQ - Development Software of ICP DAS PC-based I/O boards

New ISaGRAF Application: Air Pollution Monitoring and Alarm System

PDS-700 Applications - Remote Access to Multiple Distributed RS-485 Devices

# Industrial Internet of Things

## WIRELESS

DSSS RF	2G/3G/4G	WLAN	ZigBee	GPS	IR
 SST-2450	 GTM-203 Series	 Wi-Fi Bridge	 ZigBee Converters	 GPS Receivers	 IR Modules
 DSSS RF	 2G/3G/4G	 WLAN	 ZigBee	 GPS	 IR
 RF-87Kn	 G-4500 Series	 I-7540D-WF	 ZigBee I/O	 Train	 Air Conditioner
 CNC Machine	 GT-500 Series	 M2M-711D	 ZigBee Repeater	 Public Transportation	 Projector
 Meters	 Truck	 Barcode Reader	 Remote Controller	 Cruise	 Sound

## Fieldbus Solutions

CAN	DeviceNET	CANopen	J1939	M-Bus	PROFIBUS	PROFINET	EtherCAT	Ethernet/IP	BACnet/IP	HART
 PACs & Expansion Module Series	 Master Series	 Master Series	 Gateway Series	 Converter Series	 Converter Series	 Converter Series	 Remote I/O Module Series	 Remote I/O Module Series	 Remote I/O Module Series	 Gateway Series
 CAN	 DeviceNet	 CANopen	 J1939	 M-Bus	 PROFIBUS	 PROFINET	 EtherCAT	 Ethernet/IP	 BACnet	 HART
 I-7530A-MR Gateway Series	 GW-7243D Gateway Series	 GW-7433D Gateway Series	 GW-7238D Gateway Series	 I-7590 Converter Series	 GW-7553 Gateway Series	 GW-7662 Gateway Series	 ECAT-2045 Remote I/O Module Series	 GW-7472 Gateway Series	 GW-5492 Gateway Series	 I-7547 Converter Series
 I-7565 converter series	 Remote I/O Unit Series	 Remote I/O Unit Series		 Remote I/O Module Series	 Remote I/O Module Series	 Remote I/O Module Series				 Remote I/O Unit Series
 Communication Board Series										



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# Application for Generator Management System in Taipei 101 Building

By JE Wang, Cony Yu

The generator management system provides full range of control and management of the generators; the SCADA system with user-friendly interface is designed for easy operations. The system architecture adopted coherent communication, therefore when new features is added in the future, as long as the module or hardware uses the same communication, the new features can be seamlessly added without affecting the existing architecture. The distributed modules can function independently to acquire hardware status information, and can be replaced without shutting down the system.

## System Architecture

### Hardware

#### WinPAC programmable controller

The generator management system is designed to receive data from the front-end modules through Modbus protocol (protocol commonly used in industrial applications) via RS-485, and then actively transfer the data to the back-end graphic control via Ethernet for data gathering. The following shows the general specifications of WinPAC:

- ◆ Software and Develop
  - Windows CE 5.0
  - .Net Framework 2.0
  - SDK Provided
- ◆ Hardware
  - CPU: PXA270
  - SDRAM: 128 MB
  - Flash: 96 MB
  - Slots for I/O Modules
  - Operating Temperature:
    - 25°C to +75°C
  - Built-in VGA Port (Resolution: 1024 x 768)

#### ◆ Communication

- RS-232/485
- Ethernet
- (Could be expanded)

#### ◆ Backup

- Dual Watchdog
- Dual Ethernet
- Dual Power Input
- Dual SRAM (512 Kbytes)

#### M-7051D - 16-channel Isolated Digital Input Module with Display

M-7051D is a module for front-end data acquisition. In this case, it will receive the digital signals of the sensors from the generator devices or the peripherals devices of the generator, and send back these data such as: the error status and operation status of the generator, and the high/low voltage of the battery, etc. via RS-485 to the WinPAC controller. The following figure shows the specifications of the M-7051D:



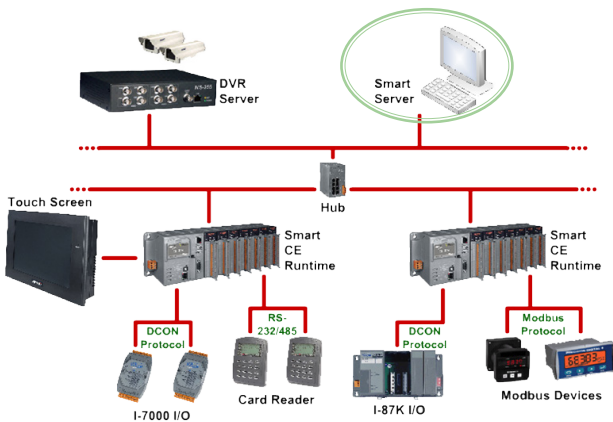
## M-7017Z-10/20-channel Analog Input Module with High Voltage Protection

M-7017Z is a module for front-end data acquisition. In this case, it will receive the analog signals of the sensors from the peripherals devices of the generator, and send back the data such as: the liquid level of the oil tank via RS-485 to the WinPAC controller. The following figure shows the specifications of the M-7017Z



## Software

### Software Architecture



### Smart CE Runtime(Distributed and Independent Operation)

Smart CE Runtime is able to collect information of the WinPAC module and the expansion module. It can process I/O logic and provides a simple HMI for display, please refer to the following link for the devices that is currently supported: <http://smart.icpdas.com/smart4/spec.htm>

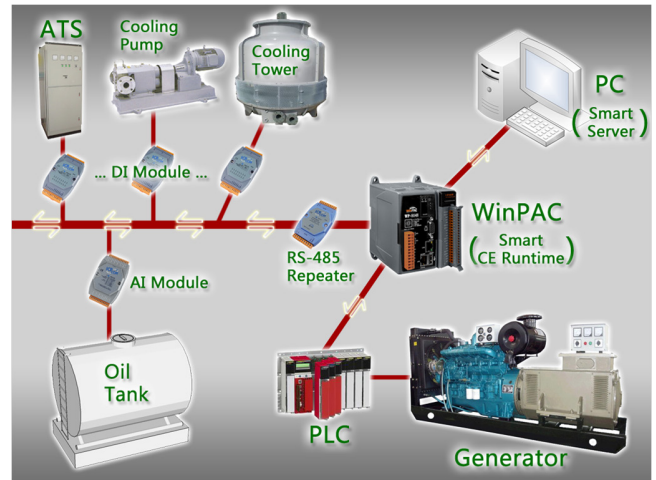
### Smart Server

Smart Server can connect to multiple Smart CE Runtimes, so the information for each Smart CE Runtime can be shown on the PC in real time as event alarms. The users can design customized HMI, record the events for management, review, and

report generation, etc. 6 levels of access control with different authorities can be set for the users. And it can also connect to video recorders such as: DVR and NVR, etc., when an event occurs, the related scene can be displayed accordingly. Please refer to the following link for the video recorders that is supported currently: <http://smart.icpdas.com/smart4/spec.htm> .

## Network System

### System Architecture



### Monitoring Loading/Unloading System

The loading/unloading information of the system can be sent to the WinPAC by Quantum PLC via Modbus RTU protocol. The Smart CE Runtime software on the WinPAC will take care of all of the received information and send them to the PC (with Smart Server installed) for further analysis for graphic control display and management.

### Monitoring Information of ATS, Cooling Pump, Cooling Tower, Oil Tank

The hardware status information can be received by the distributed modules such as I-7051D, I-7017Z ... etc., and then can be sent to the WinPAC via RS-485. The Smart CE Runtime software on the WinPAC will take care of all of the received information and send them to the PC (with Smart Server installed) for further

analysis for graphic control display and management.

## Benefits for Using WinPAC(Smart CE Runtime) as Centralized Data Acquisition

In the past, the data acquisition for PLC is usually performed by PC. And each time when the PC crashes, the users will be difficult to get the real-time information of the devices. And generally the PC tends to increase the risk of crashes as the time of use increases; it is quite risky.

WinPAC is industrial level computer that is able to survive in harsh environments, it is relatively stable comparing to the PC. In this case, the WinPAC can be used for the data collection; and the Smart CE Runtime on the WinPAC will provide a basic HMI for user to view the information, when the PC experience a crash, the WinPAC can still function normally and the user can view the data from the HMI provided by WinPAC without missing any important information. After the PC is resumed and connected to the network, it can seamlessly take over the management and display of the data immediately.

### Extensibility:

◆ The same communication protocol is used for easily adding new features if required

The same communication protocol is used in this system, therefore if required; it is easy to add new features to the system without modifying the existing system as long as the newly added modules or hardware support the same communication protocol.

Modularized design for easy maintenance and expansion

The information of hardware status can be acquired by the distributed modules. For the functionality of each distributed module is independent, if one module is damaged, it can be replaced directly without affecting the operation of the

existing system. The users can also freely choose different modules that are specifically designed for different functionality when adding new features to the system, and the newly added modules can be immediately accessed via the existing network.

### ◆ Expansion Suggestions

#### 1. GSM module

In the conventional architecture, the information is always acquired via viewing HMI on the PC. When the user is away from the PC, they can't get the latest information. In addition, the system won't automatically send out the information therefore when unusual events occur, the user may not be able to get the important information in real time.



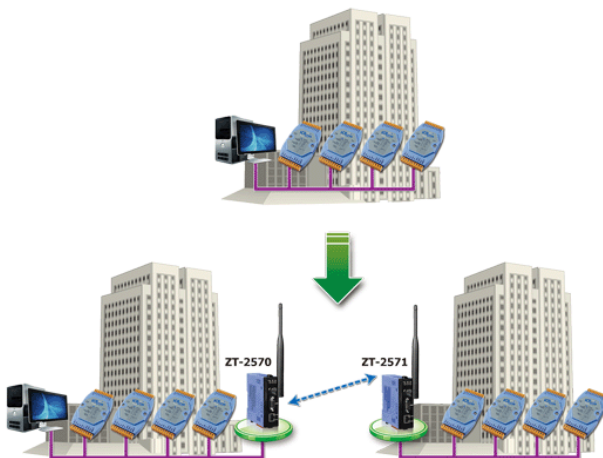
Nowadays, almost everyone has a cell phone, and the pervasive nature of cell phones brings real-time access to information in automation applications. With the GSM module, the user can preset to send messages right away when unusual events occur. The related personnel can be notified in real time for immediate response.

## 2. Wireless Module (ZigBee)

Wiring deployment is always a big issue when upgrading the old systems to new ones or when adding new functions to an existing system. Especially in harsh environments where wiring deployment is extremely difficult and may be expensive; with wireless modules such as ZigBee modules, the wiring problems can be easily solved and the cost can be reduced.

- ZigBee I/O Module

The information of the status of the devices are acquired and then transmitted via ZigBee module.

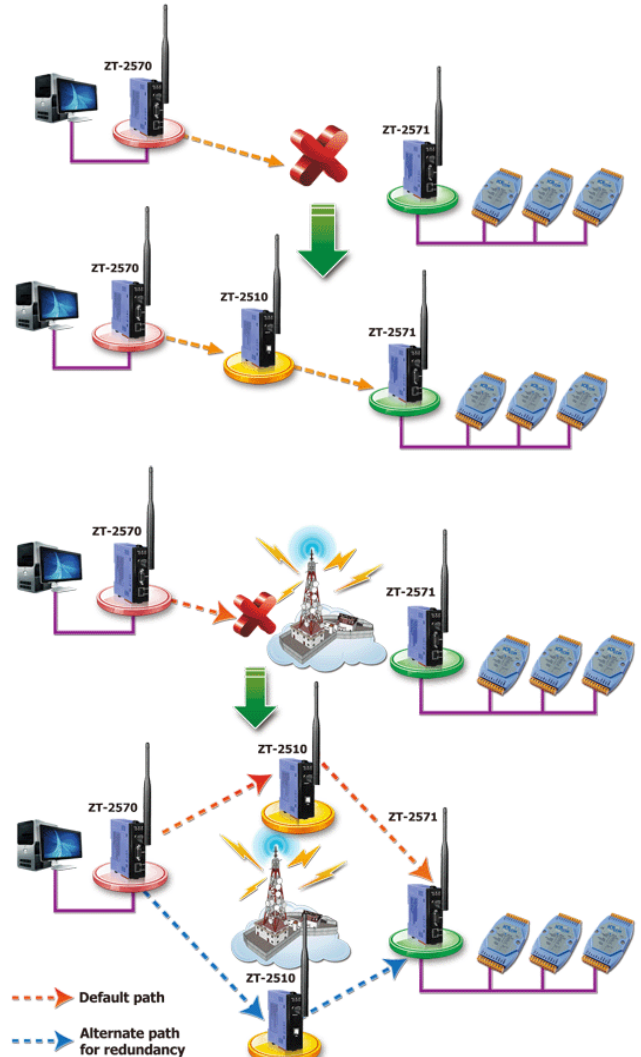


- ZigBee Converter Module

The ZigBee communication can be transferred to standard RS-485 protocol by using ZigBee Converter Module.

- ZigBee Repeater Module

The ZigBee Repeater Module can be used to reduce the noise and strengthen the signal.



# FCU (Fan-Coil Unit) Control System Solutions

By Cony Yu

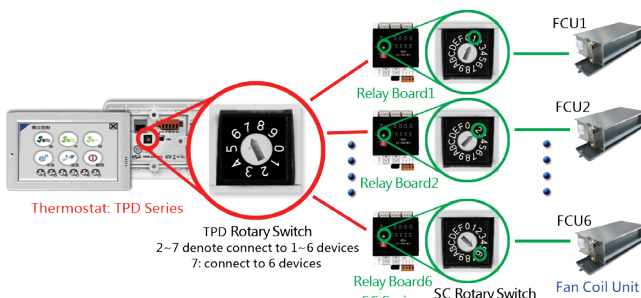
## Introduction

FCU(Fan Coil Unit) is widely used in commercial building for air conditioning system, with relay board and thermostat, it allows easy control for maintenance of comfortable indoor temperature. To maintain user-defined indoor temperature, the relay board is used for controlling the air flow of FCU, and the flow rate of the two-way valve or three-way valve for the chilled-water and hot-water in FCU. And the thermostat provides users interface for easy set-up of the temperature and air flow.

## Features

### One-to-many Architecture to Quickly Build a System

A TPD supports up to six SC series control modules, to set up how many SC series control modules to be connected to one loop, just adjust the rotary switch (2 to 7) on the back of the TPD (2 to 7 indicates connecting to 1 to 6 relay boards), and then set up the loop address (1, 2, 3, 4, 5, 6) on the front of each SC series control module to complete the settings.



### No programming required & intuitive interface

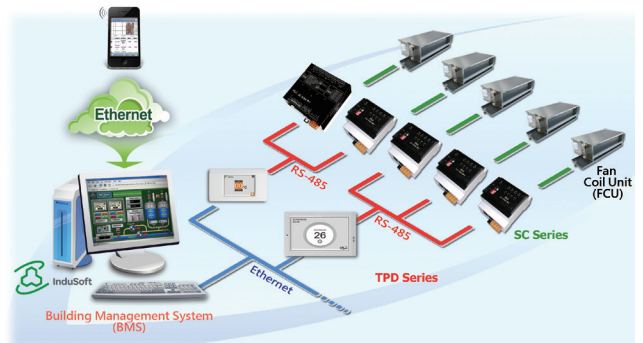
The TPD preloads 15 operation pages with

full-range features. With the intuitive interfaces, no programming is required for users to set up operations such adjusting temperature or start/stop the FCU. In addition, the preloaded interfaces also make it easy for operations in schedule setting, temperature compensation and remote control, etc.



### Seamless Integration with Buildings Management System (BMS)

Unlike the commercially available thermostat that requires installation of network concentrator when integrating with the Building Management System; the TPD series can be integrated with the Building Management System directly via Modbus TCP protocol by Ethernet; therefore lower the complexity of system implementation and reduce the future maintenance/operation costs.



## Product Information

### TPD Series

The TPD series is equipped with high-resolution touch screen, RTC, and a variety of communication



interfaces, including RS-232/RS-485, Ethernet and USB. The TPD series provides HMIWorks development tool that can be used to design ladder diagrams for softPLC logic for TouchPAD. A single TouchPAD becomes a touch HMI device which runs ladder logics.

<b>TPD-433</b>	4.3" Color Touch Screen, Suitable for the Outlet Box in United States, Support PoE, RTC (RoHS)
<b>TPD-433-EU</b>	4.3" Color Touch Screen, Suitable for the European 86 x 86 mm Outlet Box, Support PoE, RTC (RoHS)
<b>TPD-283U</b>	2.8" Color Touch Screen, Support PoE, RTC (RoHS)

## Relay Board

The ICP DAS SC series control module in FCU works not only as a relay board, it also provides functions such as: assigning network address, switches testing, delay of power output. And with the TPD series color TouchPAD (works as thermostat, preloaded with intelligent control procedures), in addition to temperature setting function, it can also perform various functions such as: schedule setting, temperature compensation, remote control, and remote schedule setting, etc. The users can experience a more visual upgrade interface with intelligent features that mechanical or monochrome LED HMI cannot achieve.

<b>SC-4104-W1</b>	4-channel Relay board, support 3 speed Fan Coil Unit, power 100W or less, and 1 cold water (or hot water) valve (RoHS)
<b>SC-6104-W</b>	4-channel Relay board, support 3 speed Fan Coil Unit, power 500W or less, and 1 cold water (or hot water) valve (RoHS)
<b>SC-6105-W5</b>	5-channel Relay board, support 3 speed Fan Coil Unit, power 500W or less, and 1 cold water vale & 1 hot water valve (RoHS)

<b>SC-4104-W1-AC</b>	4-channel Relay board, support 3 speed Fan Coil Unit, power 100W or less, and 1 cold water (or hot water) valve , AC power supply (RoHS)
<b>SC-6104-W5-AC</b>	4-channel Relay board, support 3 speed Fan Coil Unit, power 500W or less, and 1 cold water (or hot water) valve , AC power supply (RoHS)
<b>SC-6105-W5-AC</b>	5-channel Relay board, support 3 speed Fan Coil Unit, power 500W or less, and 1 cold water vale & 1 hot water valve , AC power supply (RoHS)

## BMS (Building Management System)

InduSoft Web Studio SCADA software has been widely used in Building Automation applications and has been proved that it is powerful, and with integrated collection of automation tools including all building blocks needed to implement building automation projects. It can design, monitor and control the building automation systems in all kinds, such as: schools, communities, hospitals, drug store, warehouse and residential buildings. By using InduSoft Web Studio, the system can be designed to connect and communicate to devices from most manufactures. It supports more than 240 device drivers (including BACnet and Modbus) and it also supports integrating to OPC DA, OPC UA and OPC .NET 3.0 software as well.

<b>Development Package for Windows</b>	Development Package for Building Management System based on Windows, Windows Embedded or Windows Embedded CE systems.
<b>Runtime Package for Windows</b>	Runtime Package for Building Management System based on Windows or Windows Embedded systems.
<b>Runtime Package for WinCE</b>	Runtime Package for Building Management System based on Windows Embedded CE system.

# Lighting & Air Conditioning Service in KTV

By JE Wang

Nowadays, KTV has become one of the most popular entertainment places for modern people. In order to win and keep customers, automation control has been introduced to enhance services already provided and create add-on values by providing new services.



## System Description

Lighting control and air conditioning are the most important parts for indoor entertainment places, especially for KTV private rooms, lighting control usually plays an important role in creating pleasant atmosphere and air conditioning helps to get rid of odd smells and adjust temperature to makes a comfort environment.

### Lighting Control System

In the past, when it comes to the design of lighting control system, the designer usually tries to break down the operations into as many details as possible; and the user has to perform a lot of operations to manually adjust and turn on/off multiple switches to achieve desired effect for specific lighting requirement. Nowadays, as the requirements of lighting control is getting even more complicated and people prefer

simplified all-in-one-touch operation; a control panel with convenient one-click options to meet various lighting requirements is getting popular.

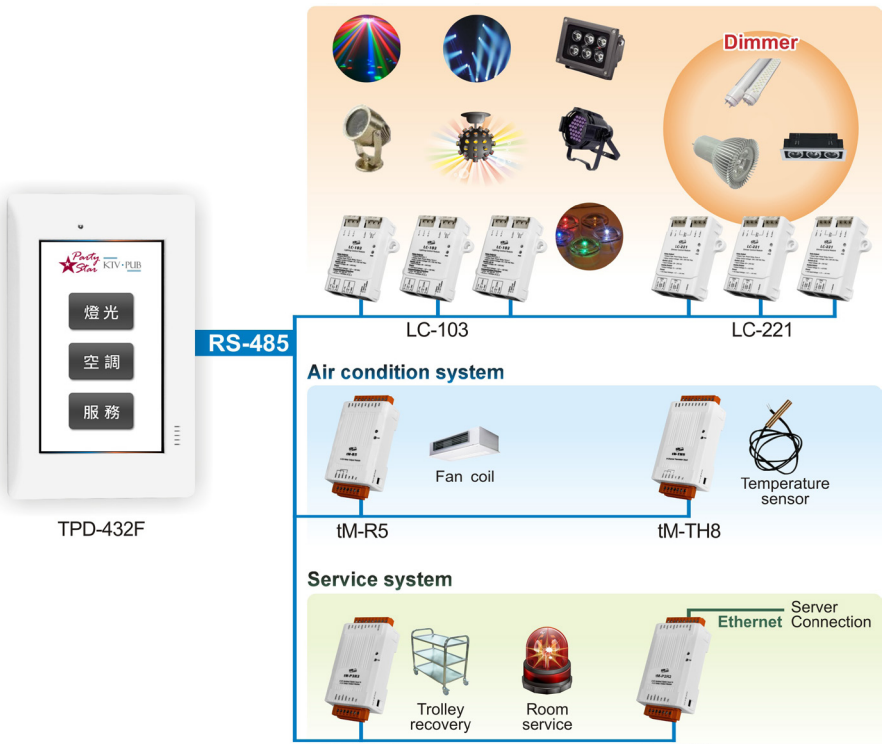
### Air Conditioning System

Unlike typical window air conditioners used for general household, the air conditioning systems for large-scale applications such as commercial offices, buildings, shopping malls ... and so on, usually adopt central air-conditioning systems. To adjust air conditioning in a certain region of a central air conditioning system, it usually requires the measurements of temperature sensors and to control the valves in accordingly, therefore, 3 major operations: “Start/Stop the Switches”, “Adjusting the Air Volume” and “Settings of the Target Temperature” are involved. In the past, the operations are done by turning on/off and adjusting the switches to control the air volume to achieve desired

temperature; these operations are done by analog regulations; the interface usually is lacking of guiding and the configuration is hard to perform. In recent years, as the advance of the technology, all these tedious operations can be replaced by an integrated control panel with intuitive interfaces for users to easily perform all the tasks.

## System Architecture

In this system, the architecture is planned by carefully taking all requirements into consideration from an integrated view. The design for communication connections and modules selected are all planned by collected data based on the scale and needs. The communication protocol of this system is implemented by Modbus protocol. For ICP DAS provides a wide range of Modbus modules to select from, it is easy to choose Modbus modules with most appropriate I/O combinations to meet specific requirements based on the control operations and functions of the devices.



## Lighting Control

Mode	Module	Description	Note
Digital Turn ON/OFF	LC-103	1-channel AC Digital Input and 3-channel Relay Output	Max. Load Current 5A
Analog Dimming Control	LC-221	1-channel Analog Output	0 to 10 V Dimmable Ballasts

## Air Conditioning

Mode	Module	Description	Note
Valve Control	tM-R5	5-channel Relay Output	Max. Load Current 5A
Temperature Sensor	tM-TH8	8-channel Isolation Thermistor Input	Support Precon ST-A3, Fenwell U, YSI L100, YSI L300, YSI L1000, YSI B2252, YSI B3000, YSI B5000, SI B6000, YSI B10000, YSI H10000, YSI H30000 and User-defined

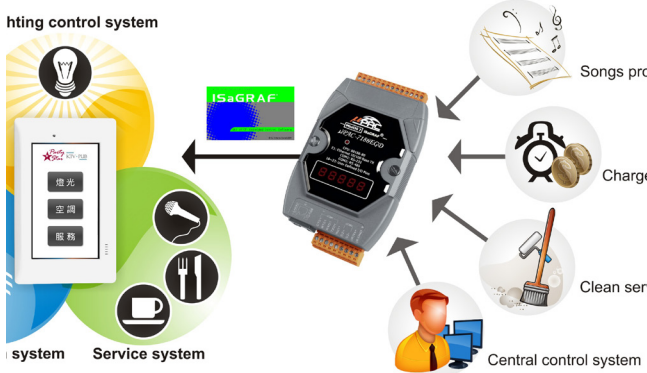
## Service System

Mode	Module	Description	Note
Local Service Options	tM-P3R3	3-channel Relay Output and 3-channel Wet Contact	Max. Load Current 5A
Remote Service Signal	tET-P2R2	2-channel Relay Output and 2-channel Wet Contact	TCP Protocol, Max. Load Current 5A

## System Integration

In this modern world, an independent system without distributed resources is gradually eliminated due to lacking of efficiency and flexibility. Small systems (subsystems) - as the basic parts of “Internet of Things” - feature flexibility, cost-effective and energy-efficient; therefore are getting popular. They can work independently and at the same time, provide interconnectivity communication if required.

This KTV system is also implemented based on the subsystem concept, each subsystem such as lighting control system, air conditioning system and service system can function independently and can communicate with each other. Under this distributed



architecture, ISaGRAF PAC works as an agent controller for information exchange and for linking actions and communication between newly-added service and the original operations of the KTV system.

### A. Song Menu System

The songs stored in the database are classified as 4 modes: "bright", "soft", "romantic" and "dynamic". When a song is played, a signal will be sent to the lighting control system to launch the corresponding lighting control operations.

### B. Timing System

The system can perform related operations of time charging of the room. It also can automatically turn on the equipments in the private room just right

before the time start to charge. And when the room is idle, the equipments can also be automatically turned off for energy saving.

### C. Cleaning Service System

In this KTV, dining carts and plates are used for dining services. When a private room requires cleaning service of the used plates, they can put the dining cart and used plates in a certain zone in the room, by infrared position detection, a message for cleaning service can be automatically sent for immediate notification.

### D. Central Control System

The Central Control System requires perceiving full information of the private room status in real time for best arrangements and efficient operations. For the private rooms may be far from the control center, Ethernet is used for communications between the private rooms and the Central Control System.

## Summary

In this KTV application, each private room is equipped with lighting control system, air conditioning system, service ring (service system) as well as a few services for other purposes. In the original deployment, each service is independent from each other therefore requires an independent control interface (mounted on the wall) which makes users confused and hard for maintenances. By using ICP DAS solution, all services can be integrated and operations can be linked for most efficient performance. The resource and information can be shared, and the integrated data can be easily collected for further analysis and management from an overall perspective. The integrated touch screen HMI controller allows all control interfaces to be displayed as pages on a single touch screen; the operations can be simple, intuitive and efficient to bring customers a whole new better service experience.

# WISE Controllers Play a Key Role in the Hydraulic Control

By Michael Lai

## Introduction:

In the automation applications of hydraulic system, usually the PLC are used to perform the interlocking controls of various valves such as: proportional valves, solenoid valves and pressure reducing valves; so that the hydraulic system can function accurately. For the drive input range of each valve/switch may varied; some requires -10V to +10V input voltage and some may require 4 to 20mA for control operations. And most PLCs do not support such a large variety of type and range of signal output, thus causing difficulties in system design and implementation.

ICP DAS WISE-7126 offers two DI channels, 2 DO channels, 6 AI channels and two AO channels, and is equipped with functions that perform linear conversion for AI channel Input value and the AI channel value can be forwarded to AO channel for output operation. Thus, by using WISE-7126 as a signal converter between PLC and proportional valves, offers an easier, faster and more flexible way to implement hydraulic system applications.

## Description:

The screenshot displays the 'Module Setting Page' for WISE-7126. It is divided into three main sections:

- Channel Type Setting:** Shows 'AO Voltage & Current input' and 'AI Voltage & Current input' settings. The AI input range is set to '-10V - 10V'.
- Scale Setting:** Shows the 'AI Attribute' configuration for 'Module & Channel' WISE-7126 Channel 0. The 'Scale' is set to 'MIN:4 MAX:20'.
- Mapping Setting:** Shows a 'Rule(Enable)' configuration. The rule description is 'AI Voltage to AO Current'. The logic is: 'IF < IF > WISE-7126 AI0 >= 4 (AND) WISE-7126 AI0 <= 20 < THEN > WISE-7126 AO0 = WISE-7126 AI0 (Repeat)'. The 'THEN' part is currently empty.

In this scenario, the PLC used only supports -10V to + 10V voltage output, and the input current range for proportional valve is 4 to 20mA. The AI channel 0 of WISE-7126 is connected to the output of the PLC, and the AO channels 0 of WISE-7126 is connected to proportional valve.

On the web configuration interface of WISE-7126, set up the input signal type to be “voltage” and the input range to be “-10V to + 10V” for AI channel 0. And then convert the input range value from “-10 to 10” to “4 to 20” by using the linear conversion. Then set up the output signal type to be current and range to be 4 to 20mA for AO channel 0. Finally, set up IF-THEN-ELSE logic rule so that the value of AI channel 0 can be forwarded to AO channel 0 to output the output value. By WISE-7126, the signal conversion between voltage and current and the corresponding control between PLC and the proportional valve can be done with ease.

## Why WISE?

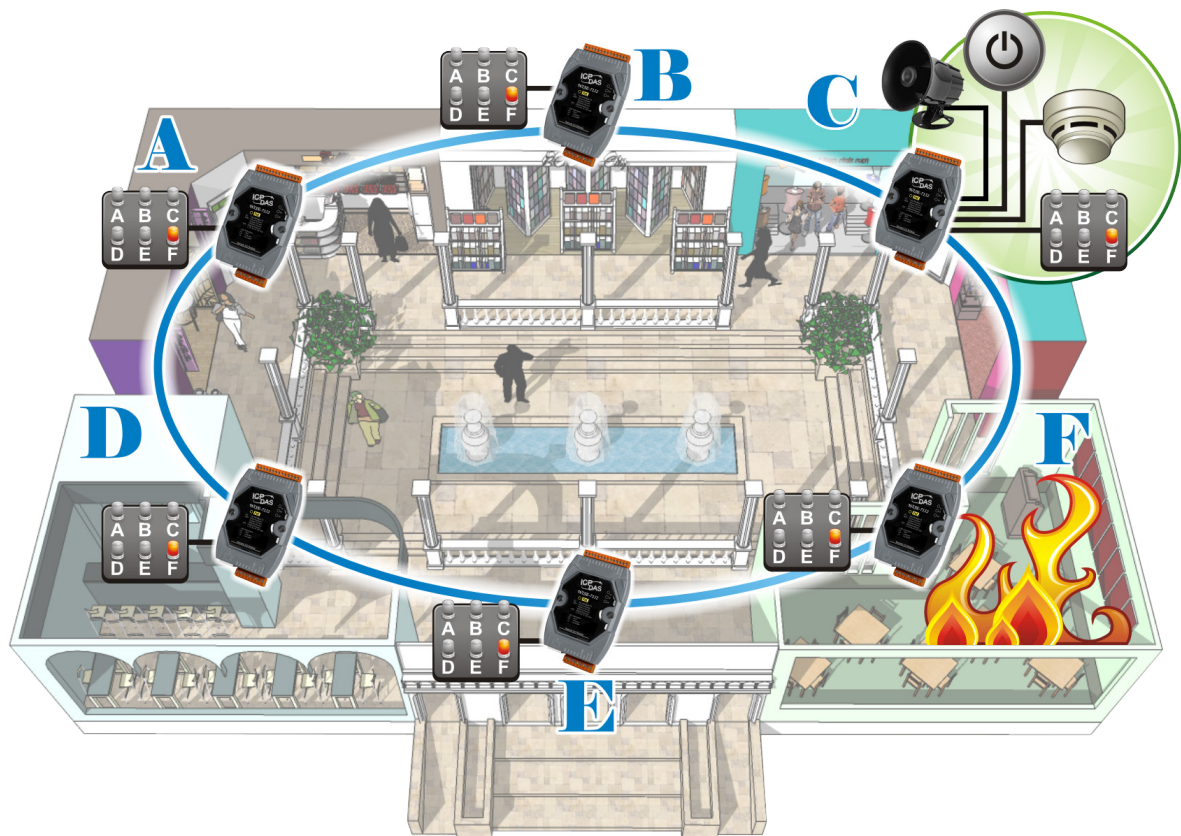
- No programming required to implement logic settings of the system
- Build up the system quickly, dramatically reduce the labor and cost spent on system development
- Support multiple voltage and current ranges of Input / Output, and the values can be freely converted by a few simple steps of settings
- Easy-to-use setting and monitoring webpage for real-time information access

For more WISE product information, please refer to the following sites : <http://www.icpdas.com> or <http://wise.icpdas.com>.

# WISE Application in Fire Alarm Linked System

By Alan Jhu

For decades fire warning alarm systems have proved very important in saving lives and property for fire accidents happen all the time and they can be fatal. By using the traditional fire alarm system, when a fire is detected, the system will send alarm to the control center notifying where the fire is. However the occupants nearby the fire scene will not receive the notification and may not know the exact location of the fire accident. They may not have enough information to find the best escape route or make best decision to protect their lives and property. By using WISE, the advanced P2P function can be used to build an intelligent fire alarm linked system to provide better solutions for fire alarm applications.



WISE/PMC

## Description:

Assume that in a building, there are six regions require installing linked fire alarm system. Install 6 WISE-7152 modules in these 6 regions, and the DI channels on each WISE-7152 are connected to several temperature or smoke sensors to detect if a fire occur in that region. One dismiss alarm button

that allows dismissing the alarm manually. At the same time, the DO channels on each WISE-7152 are connected to 6 warning lights and one warning speaker. Each warning light represents one region and shows if there is any unusual event that happening in that region.

The Advanced P2P function of WISE makes it

possible to share the data in real time. When any WISE-7152 detects that a fire accident occurs, it will immediately notify all WISE-7152 modules distributed in other regions. And the corresponding warning lights connected to each WISE-7152 will be turned on to show the exact region the fire accident occurs. The alert will be broadcasted to guide occupants nearby to leave the fire scene. At the same time, the related personnel also receive the notification and are able to response to the emergency immediately. After the fire accident is under control, the related personnel could push the dismiss alarm button to dismiss the alarm. At this point, all warning status on WISE-7152 modules will be reset to normal again.

In addition, in order to ensure the network linked operations function appropriately between WISE-7152 modules, another WISE-7152 could be installed to monitor the network status of all other WISE-7152 modules. Through the sharing information ability of advanced P2P function, this WISE-7152 will communicate with the other 6 WISE-7152 modules regularly, and the light indicators of the 6 DO channels on this WISE-7152 will show the network status of the entire fire alarm system. The operator could easily verify the network status of each module in this fire alarm linked system by the indicator and could quickly find and fix the module that is failed to response, therefore, ensure the normal operations of the system.

## Device:

### WISE-7152

WISE-7152 features 8 DI channels & 8 DO channels and 8-channel. It offers a user-friendly and intuitive web site interface that allows users to implement IF-THEN-ELSE control logic on controllers just a few clicks away; no programming is required. This module WISE-7152 supports Counter, Timer, Email operations and Modbus/TCP protocol to make

seamless integration with SCADA software available.

## Benefits:

- No programming required to implement logic settings of the system
- Build up a system immediately; it will dramatically reduce the time and labor spent on system development.
- By using Ethernet as the communication network for the entire system and with the POE feature WISE supported allows to reduce wiring.
- With advanced P2P function, multiple WISE modules could share channel information via network in real-time and could response immediately.

For more WISE product information, please refer to ICP DAS web page: <http://www.icpdas.com> or refer to WISE web page: <http://wise.icpdas.com>.

## Download WISE Intelligent Controllers Brochure:

<http://www.icpdas.com/root/support/catalog/pdf/Brochure/WISE-Brochure-en.pdf>

# WISE in the Application of Aquaculture

By Michael Lai

## Introduction :

In recent years, due to global fisheries have been overfished, the marine resources is getting depleted rapidly. The development of capture fisheries is getting limited and the aquaculture production continues to be fast growing for being eco-friendly and sustainable. With the advances in technology and rising labor costs, greater levels of automation such as monitoring of environment in water temperature, oxygen content and pH value, etc. are gradually introduced into aquaculture production applications to reduce cost and improve the production. By using WISE-5801, you can always monitor the aquaculture ponds and perform routine control operations in accordance with the schedule. In addition, WISE-5801 is equipped with SMS sending function (for alarm report) and SMS command receiving function. Even in the absence of network connection, it still can perform two-way interactions to implement tasks in real-time.

## Description:

For most aquaculture usually involves high stocking density, to avoid the death of aquaculture species due to lacking of oxygen, not only it requires using water pumps for water circulation to maintain water quality, it also requires water tankers aerators to increase the oxygen saturation. In this application, ICP DAS WISE-5801 is connected to water pumps and water tankers aerators, by using the Schedule function of WISE-5801, the aerators are set to start at 10:00 and stop at 17:00 daily for routine automatic aeration operations. When there is an unusual event or damage occurs, WISE-5801 will send SMS message to notify the operators for immediate response to

the emergency and real-time maintenance. The operators can also send out SMS commands to WISE-5801 to start the water pumps and increase the pressure to produce more splashing water to increase oxygen saturation as an emergency alternative arrangement so that it won't cause massive death of the aquaculture species due to the malfunction of aerators. In addition, WISE-5801 can be connected to various devices such as temperature sensors or water quality sensors to monitor and record various status of the aquaculture ponds in real-time. And by setting IF-THEN-ELSE logic rules, it can immediately inform the operator when unusual events occur such as low temperature or unusual PH value measurement. By using WISE-5801, it will dramatically reduce the losses due to unexpected accidents and enhance the functionality of the entire aquaculture system.

## Device:

### WISE-5801

In addition to merits inherited from the existing WISE series, WISE-5801 even provides more supports in I/O functions. It allows connections with a wide range of XW-Boards, I-7000 / M-7000 Remote I/O modules and Modbus RTU slave devices that enables users to freely choose the most suitable I/O modules. With the microSD card, it provides Data Logger function to real-time record the I/O data of the controller and send the data files by FTP or Email to the control center at a scheduled time for further administration management or data analysis. WISE-5801 also features SMS sending function for alarm report and SMS command receiving function to



perform two-way interactions with the operators in real-time.

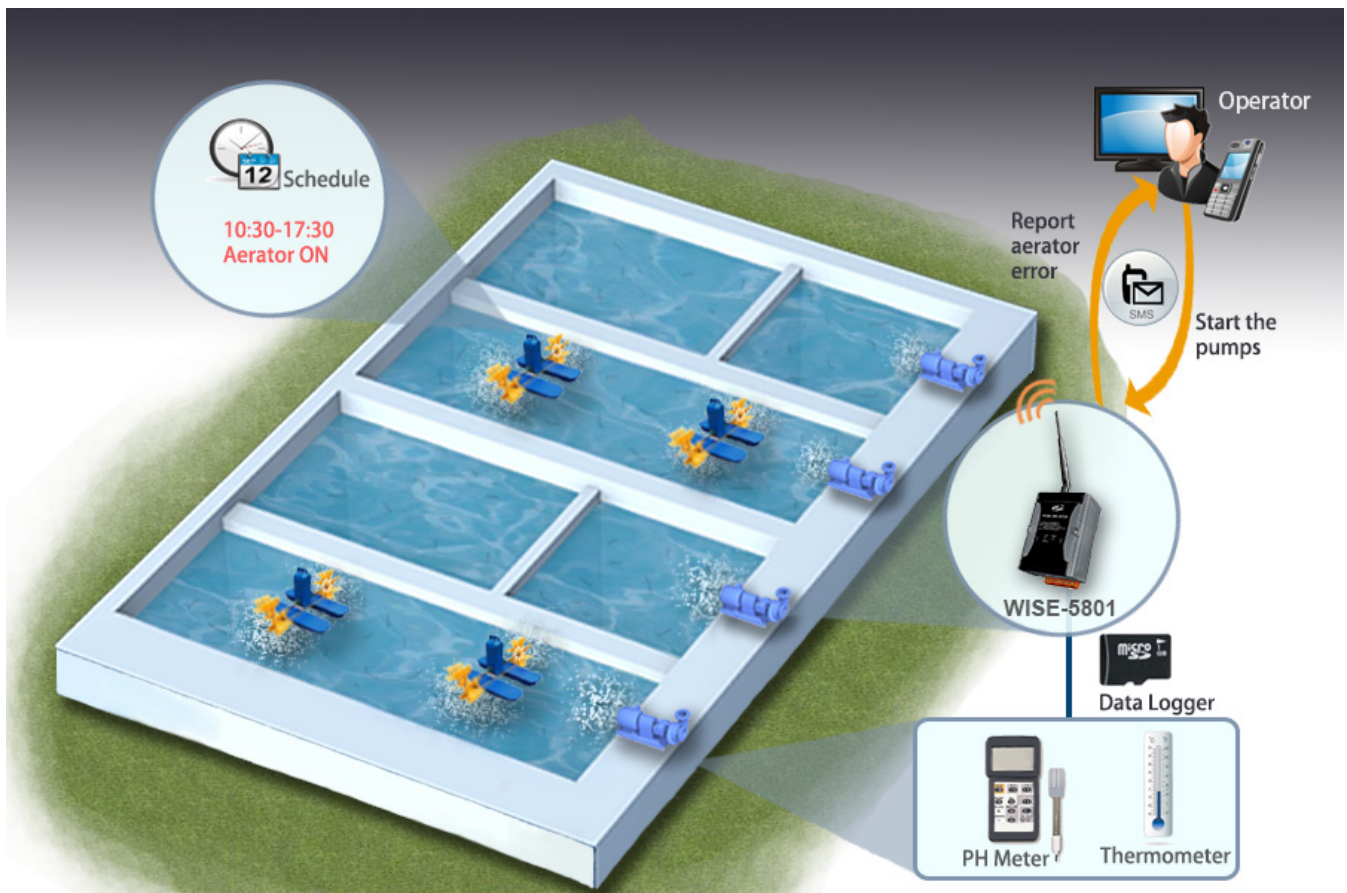
## Benefits:

- ❑ No programming is required to implement system logic settings.
- ❑ Build up a system immediately; it will dramatically reduce the time and labor spent on system development.
- ❑ Built-in IF-THEN-ELSE logic rules execution engine
- ❑ Support ICP DAS XW-Board, I-7000/M-7000 modules and standard Modbus RTU Slave modules for I/O channel monitoring.
- ❑ Support Counter, Timer, Schedule, Email sending

and Recipe functions.

- ❑ Support Data Logger and data log files send back function.
- ❑ Support Modbus TCP/RTU protocol for seamless SCADA software integration.
- ❑ Support SMS message alarm sending and SMS command receiving function.

For more WISE product information, please refer to ICP DAS web page: <http://www.icpdas.com> or refer to WISE web page: <http://wise.icpdas.com>.



## PMC-5151 used in Power & Air Conditioning Monitoring System Application in Campus

By Tomy Lai

For the resources of the earth are getting depleted faster in recent years, industries in all fields all set off a wave of energy saving and carbon reduction in order to avoid rising energy costs and save money. Under the trend of energy saving and carbon reduction, power monitoring gradually becomes an important project. In this application, PMMS (Power Monitor & Management Solution) from ICP DAS is used to monitor power & air conditioning in a campus. By using PMMS, the administrators in school can perceive the power consumption information of each building, classroom and electrical device in real time, and is able to analyze, assess or manage the usage of electricity, and then establish appropriate policy to achieve effective electricity usage, reduce the electricity bill and avoid penalties for exceeding contract capacity.

### Description:

The power & air conditioning monitoring System in Campus features the following 3 aspects:

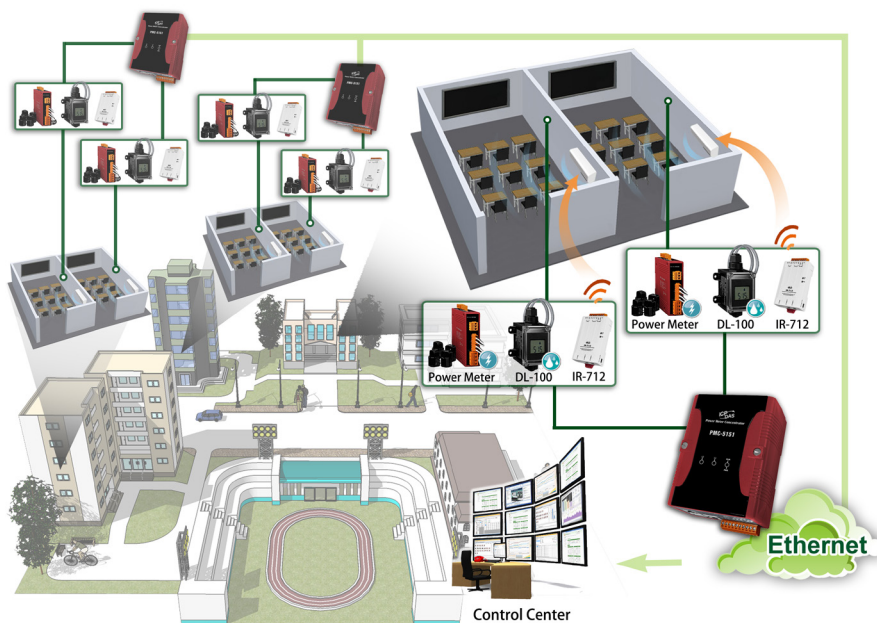
- Collection and recording of power, temperature and humidity data in classroom.
- Real-time evaluation for electricity demand by logical rules setting.

- Real-time operation of air-conditioning, fans and lighting devices to avoid waste and improve efficiency of electricity usage.

This application adopts ICP DAS PMC-5151 power meter concentrator. With built-in Modbus RTU / TCP protocol, it allows connections with the ICP DAS

PM-31xx series (both 3-phase and single-phase power meters) smart power meters for power consumption information gathering and DL-100 series temperature and humidity data logger modules to record and show the change in temperature & humidity for each classroom in various buildings. The real-time power demand and statistic reports are provided so that the administrator can monitor, assess and determine the reasonable power demand, and by IF-THEN-ELSE logic rules setting function in PMC-5151, it makes possible for automatic instant reaction and even send SMS or email to notify authorized receivers for real-time response.

With ICP DAS IR-712A Infrared Remote Control Module, the administrator can pre-set the IR commands such as startup,



shutdown, raise or lower the temperature for IR-712A, and then connect to PMC-5151 via Modbus RTU protocol. Then by using the Schedule function and IF-THEN-ELSE logic rule settings on PMC-5151, the IR-712A will send infrared commands to the air conditioning devices automatically for real-time operations. And according to real-time demand, forecast demand, ambient temperature or other conditions, it is able to adjust the temperature settings or perform rotational load shedding to dynamically adjust the electricity consumption and avoid penalties for exceeding contract capacity.

In addition, the PMC-5151 can regularly send back data files to FTP. The control center in school can obtain complete power data log files for data aggregation and analysis. By collecting and analyzing the data of each device of buildings in the campus, the electricity consumption can be fully tracked and further more is able to establish effective policy to achieve energy saving and carbon reduction.

## Devices:

### PMC-5151 Power Meter Concentrator

The PMC-5151 is a web-based intelligent Power Meter Concentrator developed by ICP DAS. It offers webpage interface, and features various functions such as: power data collection, logic control, power demand management, data logger, schedule setting and alarm notification functions.

### PM-31xx Series Smart Power Meter

PM-31xx series is Smart Power Meter. With its high accuracy, the PM-31xx series can be applied to both low voltage primary side and/or medium/high voltage secondary side and enables the users to obtain reliable and accurate energy consumption readings from the monitored equipments in real time.

### DL-100T series temperature and humidity data logger module

The DL-100 Series is a temperature and humidity data logger module developed by ICP DAS. It contains an RS-485 communication interface and an LCD display to show a variety of temperature, humidity and module ID data. The data storage memory can store up to 4088 temperature and humidity records.

### IR-712A IR learning remote module

IR-712A is a universal IR learning remote module which can learn IR remote commands and interact with various electronic devices (with IR remote control function).

## Benefits:

- Easy-to-use and no programming required PMMS system allows reduce cost for building power monitoring system and shorten application development time.
- Each classroom adopts distributed power information management and data logging, providing a more reliable and stable power information data logging mechanism.
- The operations of data logging of temperature & humidity and air conditioning monitoring are performed independently for each region. It fastens the response time for temperature control & load shedding and makes real-time management of power consumption possible.
- Real-time monitoring of power demand to avoid penalties for exceeding contract capacity.
- Enables automation of power consumption management to make more efficient energy usage and reduce labor costs.

For more PMC-5151 product information, please refer to the following sites: <http://www.icpdas.com> or [http://pmms.icpdas.com/en/PMC\\_5151.html](http://pmms.icpdas.com/en/PMC_5151.html).

# HMI and Device Control on a Large Screen using a Small PAC


ISaGRAF & Soft-GRAF Software + WP-5147 PAC + Modbus I/O

By Janice Hong

Looking for an affordable, high-quality solution for HMI and device control? For many years, ICP DAS has continued to make steady progress by tailoring a wide variety of products targeted at individual industries in order to meet the needs of specific customers. Application fields now covered include industrial automation and control, transportation, educational institutions, government agencies, and so on. Consequently, with cost considerations in mind, ICP DAS has created a unique combination of perfect solutions that can be implemented in a wide range of applications.

## Affordable, High-quality Monitoring solution:

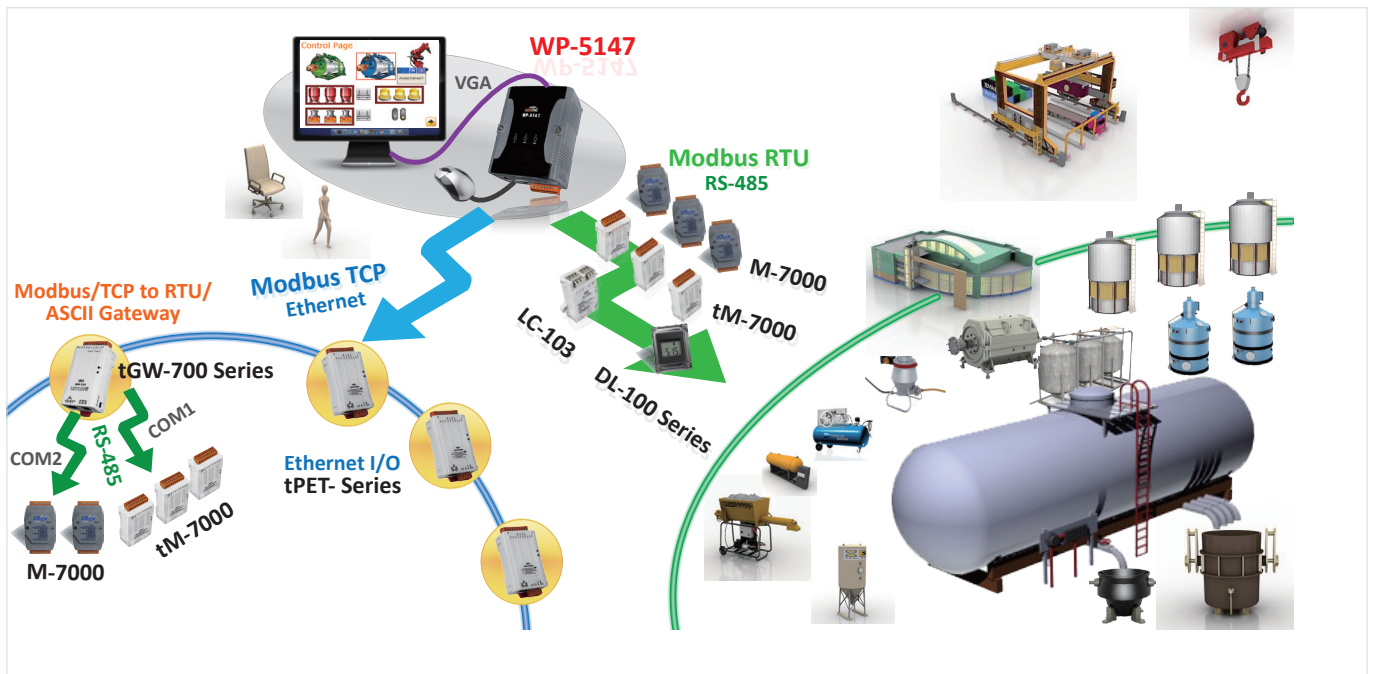
- WinPAC Series Palm Size PAC: WP-5147
- A wide range of Remote I/O Modules (Modbus TCP, Modbus RTU/ASCII, DCON)
- SoftLogic Software: ISaGRAF
- HMI Designer: Soft-GRAF Studio (Free!)

 ICP DAS is the general agent for InduSoft in the

Greater China region, and we highly recommend that you take advantage of this powerful SCADA software. Please contact us for more information, or visit:

<http://www.icpdas.com/products/Software/InduSoft/indusoft>

Beneath its deceptively small exterior, the WP-5147 contains a powerful and flexible soul based on ISaGRAF. By taking a creative approach, system



designers can utilize ISaGRAF and Soft-GRAF Studio software to construct a simple yet dynamic and colorful HMI environment to achieve first class device control.

The following is a detailed overview of the ICP DAS solution:

### WinPAC series PAC - WP-5147

ICP DAS has recently launched the WP-5147 (WP-5147-OD, with Audio port), and is the most cost-effective Windows CE-based PAC, including an embedded Windows CE 5.0 operating system, a range of connectivity options (VGA, USB, Ethernet, RS-232 /RS-485), and an I/O expansion bus that can support a single XW board. The WP-5147 uses an industry standard 24 V power input, and can be installed where space is limited using DIN-Rail mounting.

### Still using a narrow monitoring screen due to the price considerations?

Compared with the 5" or 8" or 10" HMI, the WP-5147 can use a cheaper and larger 15" or 17" or 21" large-size commercially available computer monitor to achieve the equipment control. Users no longer forced to use a small HMI due to the expensive cost of large-size HMI. Just choose the WP-5147, users can upgrade it to a 15" or above monitoring screen to experience an excellent new vision.

### WP-5147 support multiple Modbus protocol

For the upper layer (Client), the WP-5147 supports the Modbus TCP and Modbus RTU protocols and allows it to be connected to common SCADA software, such as InduSoft, iFix, InTouch, Wison or Citect, etc. A single WP-5147 provides connections to 1 to 16 hosts (up to a maximum of 32).

For the lower layer (Equipment), the WP-5147

supports the following protocols:

#### 1. Modbus RTU/ASCII:

You can choose from any of the ICP DAS M-7000 series I/O modules, DL-100 temperature and humidity meters, tM series I/O modules, LC series lighting control modules or Wireless ZigBee I/O modules. Other brands of I/O devices that support the Modbus RTU/ASCII protocol can also be selected.

#### 2. DCON:

You can choose from any of the ICP DAS I-7000 series I/O modules, which all support the DCON protocol.

#### 3. Modbus TCP:

The WP-5147 can be used as a Modbus TCP Master to connect to a wide range of Modbus TCP Slave devices. This means that you can choose from any of the ICP DAS ET-7000 and tET series I/O modules, or use the ICP DAS tGW-700 series Modbus TCP to RTU/ASCII gateway to expand the remote device network.

#### 4. User-Defined Protocol:

The embedded ISaGRAF Driver in the WP-5147 allows you to create custom protocols by using RS-232/422/485 communication function blocks (such as COMOPEN or COMREAD and so on), and then implementing them on the corresponding devices.

### I/O Expansion

The WP-5147 allows you to expand the local I/O connection options by attaching a single XW series board. You can currently choose from the models indicated below, but ICP DAS will be releasing additional XW series boards in the near future to allow even greater flexibility. (Note: The WP-5147 does not provide support for XW5xx series boards when expanding RS-232/422/485 port connectivity)

Model	DI Ch.	DO Ch.	AI Ch.	AO Ch.	Isolation
XW107	8	8	-	-	-
XW107i	8	8	-	-	3750 Vrms
XW110i	16	-	-	-	3750 Vrms
XW304	4	4	6	1	-
XW310	3	3	4	2	-

## SoftLogic Software - ISaGRAF

When using ISaGRAF software, the WP-5147 supports a range of IEC 61131-3 standard PLC programming languages, including Quick Ladder (LD), Function Block Diagram (FBD), Sequential Function Chart (SFC), Structured Text (ST), and so on, which enables you to quickly design and develop dynamic and user-friendly custom applications.

## HMI Designer - Soft-GRAF Studio (Free!)

Soft-GRAF Studio is an HMI software platform developed by ICP DAS. Editing the HMI pages is achieved via a simple drag-and-drop process, and a variety of HMI objects are provided in the included library to help you get started. With ISaGRAF software, it is easy to create a professional monitoring application without requiring any complex programming skills or knowledge.

As you can see, ICP DAS has meticulously designed the most cost-effective combination for you. By selecting the WinPAC WP-5147, you can instantly improve your monitoring system at a lower cost, while enhancing your competitiveness within your industry. What are you waiting for?

**For more information, please visit the following webpages:**

- WP-5147:  
[http://www.icpdas.com/root/product/solutions/softplc\\_based\\_on\\_pac/isagraf/isagraf\\_pac/wp-5147.html](http://www.icpdas.com/root/product/solutions/softplc_based_on_pac/isagraf/isagraf_pac/wp-5147.html)
- ISaGRAF:  
[http://www.icpdas.com/root/product/solutions/softplc\\_based\\_on\\_pac/isagraf/isagraf.html](http://www.icpdas.com/root/product/solutions/softplc_based_on_pac/isagraf/isagraf.html)
- Soft-GRAF:  
[http://www.icpdas.com/root/product/solutions/softplc\\_based\\_on\\_pac/soft\\_graf/soft-graf.html](http://www.icpdas.com/root/product/solutions/softplc_based_on_pac/soft_graf/soft-graf.html)
- XW-board:  
[http://www.icpdas.com/root/product/solutions/pac/upac/xw-board\\_selection.html](http://www.icpdas.com/root/product/solutions/pac/upac/xw-board_selection.html)
- Remote I/O Modules:  
[http://www.icpdas.com/root/product/solutions/remote\\_io/remote\\_io\\_products.html](http://www.icpdas.com/root/product/solutions/remote_io/remote_io_products.html)
- tGW-700 Gateway:  
<http://www.icpdas.com/products/Industrial/pds/tgw-700.htm>

**Download High-quality, Industrial Data Acquisition and Control I/O Products for PC-based Systems Catalog & Short Form:**

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[http://www.icpdas.com/root/support/catalog/pdf/short\\_form/IO\\_Card\\_Short\\_form\\_en\\_v120.pdf](http://www.icpdas.com/root/support/catalog/pdf/short_form/IO_Card_Short_form_en_v120.pdf)

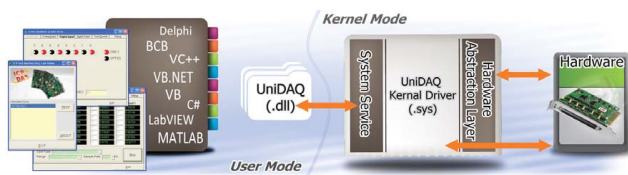


# UniDAQ - Development Software of ICP DAS PC-based I/O boards

By Dan Huang

## Introduction

In order to meet all kinds of requirements from different applications, ICP DAS has developed more than 132 industrial control I/O boards. UniDAQ is a software tool specially designed by ICP DAS to help users easily implement applications for these I/O boards. UniDAQ supports most frequently used ICP DAS PCI Bus and PCI Express boards and the sample code in various languages such as Visual C++ 6.0, Visual Basic 6.0, Delphi, Visual Basic.NET, Visual C#.NET, LabVIEW and MATLAB are also available for users to quickly implement control applications of the I/O boards.



## Features

### Support Windows 8

UniDAQ supports operating systems from Windows 2000 to Windows 8. It also provides kernel driver for 32 and 64-bit versions. It is compatible with various generations of Microsoft operating systems so that users can freely develop their applications without being limited by the operating systems they are using.

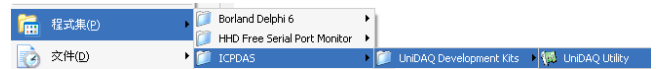


### High portability in programming

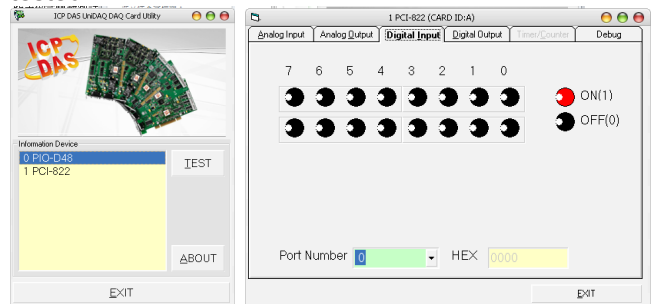
When undergoing a hardware downgrade or upgrade, if the board is UniDAQ supported, the original code can be seamlessly immigrated to the new hardware without hassle. It significantly reduces labor and time on the system redevelopment.

## Built-in UniDAQ Utility in UniDAQ development software

For users who use ICP DAS board for the very first time or who are not familiar with coding, they can use UniDAQ Utility to test the board with ease. The UniDAQ Utility can be found in “All Programs” on the start menu after the UniDAQ is installed.



Start the UniDAQ Utility and the connected ICP DAS boards (with UniDAQ supported) will be shown on the Information Device section. Select the board to be tested, and click “TEST” to bring up the menu for testing options, and then select the function to be tested.



## Summary

The UniDAQ provided by ICP DAS is a reliable development software tool with powerful functions and integrates most ICP DAS PC-based I/O Boards. The UniDAQ function library contains a wide range of API functions and a lot of sample code. The users don't have to spend a lot of time studying the register address to implement a project; they only need to write program to call ready-to-use API functions to easily develop applications for specific requirements.

For more detailed information about UniDAQ, please refer to the following webpage:

<http://www.icpdas.com/products/Software/UniDAQ/unidaq.htm>

## New ISaGRAF Application: Air Pollution Monitoring and Alarm System

By Janice Hong

With a highly developed industry and the increased use of fossil energy, the quality of human life has been changed. The exhaust from the industrial parks have been verified containing many pollutants such as suspended particulates (PM10), carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), sulfur dioxide (SO<sub>2</sub>), nitrogen dioxide (NO<sub>2</sub>), ozone (O<sub>3</sub>), etc.

The World Health Organization (WHO) has shown that air pollutants can be harmful to the human body, such as heart disease, respiratory system disease, children's mental retardation, decline in human fertility, or even chronic diseases cause cancers.

In recent years, the harmful substances of the atmosphere increased year-by-year. The residents especially living near the industrial parks are scared of poisoning events caused by toxic air pollutants as well as launched several protests, so that the government has ordered some related factory to suspend operations. The Environmental Protection Administration (EPA) recently also adopts preferential treatment and incentive measures to guide the manufacturers that actively installing the detection equipment or improve the process to meet the standard minimum emissions. At the same time, to cut the pollutants and protect the people's health and living environments.

Air pollution not only threatens the health of human beings but also increases the social burden on medical resources and disturbs the ecological balance. Humans should start to reconsider – what kinds of an advanced civilization do we need?



Whether back to the essence of human life during the process of pursuing industry evolution? Only the healthy living environment ensures the guaranty of sustainable evolution. Today, energy conservation & carbon reduction, renewable energy and green living are the important environment protection issues. As the citizen of the world, ICP DAS has been involving in all-round research on these topics and launching a variety of green technology solutions that applies to each industry to fulfil the goal of sustainable operation.

### Application Case:

For the purpose of preventing exhaust pollution effectively, we will introduce an “Air pollution monitoring and alarm system” solution, so that the on-site operator can take immediate and effective measures when the pollutant reading is over the limited value, and to make sure the quality of working environment and people's health.

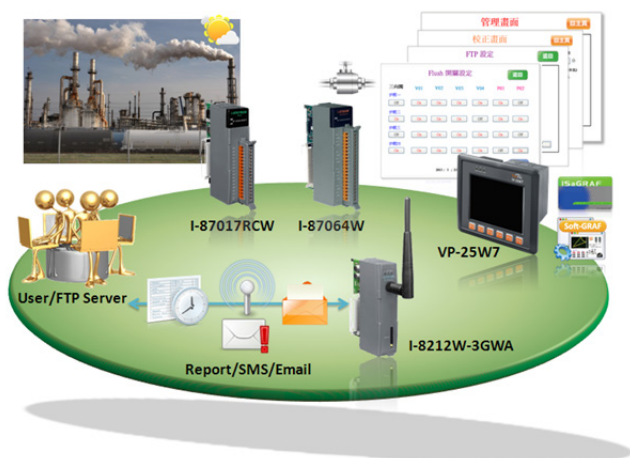
### System Description:

For high quality air monitoring system need, the system uses the I-87017RCW to monitor the air pollutant concentration and provides 24-hour monitor, and then record the data every 30 seconds to a daily file. Due to the monitoring system usually be installed

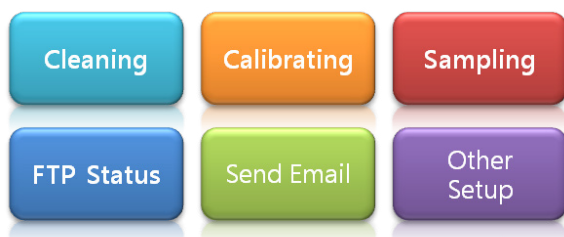


outdoors without wired networks, users can use the I-8212W-3GWA to meet wireless (3G) Internet access and to send daily reports by E-mail or FTP Server. When an exception occurred, the system will do air sampling and send the short message (SMS) to related workers to carry out the next required procedures. Vice versa the workers can activate the sampling function by sending a short message (SMS) to this system.

## System concept map



## System Functionality:



The system is divided into six functional subsystems according to the user's requirement:

### 1. Cleaning:

Automatic cleaning function. Before using a sampling bag, it must extract all the air in order to keep a vacuum and then use the nitrogen or pure air to wash the bag. Before cleaning, users need to set up the volume of sampling bag and pumping speed. The system will use them to calculate the cleaning

time (Flush In/Flush Out) when users press the "Clean" button.



### 2. Calibrating:

Before sampling, it requires to set up a proper flow rate and permissible exposure limit for pollutants according to the analytical method of the given air, refer to the website - [IOSH](#). In addition, this "Calibrating" HMI page provides the daily timing calibration settings, calibration coefficients and average values display and error tolerance value settings. The system will send a short message to related workers when the error tolerance value is over the limit.

### 3. Sampling:

This HMI page provides the high level trigger function, which means it will automatically do air sampling when the detected value is over the limit. Users can also turn off this feature and press the "manual sampling" button for sampling manually. In addition, it allows to set up the sampling time, display or set up the sampling bag number, display the current air concentration and to set up short message and cell phone numbers. The system can be set to send a short message automatically while doing sampling or when it was activated the sampling function via the user's short message.

### 4. FTP Status:

This HMI page can display the send/receive status of short messages, 3G wireless network or FTP connection status and FTP file upload progress, it can also set up the FTP upload time for daily report.

### 5. Send Email:

This HMI page can enable Email functionality, display connection time or status, set up the number of email sending and set up the email address.

## 6. Other Settings:

Management page, users need to input the password to login this page. This HMI page provides the three-way valve and pump switch setting that used for cleaning and sampling procedures and it can set up the email Server or FTP Server.

## Application Products:

### Software:

#### ● SoftLogic Software – ISaGRAF

The ISaGRAF supports a range of IEC 61131-3 standard PLC programming languages, including Quick Ladder (LD), Function Block Diagram (FBD),

Sequential Function Chart (SFC), Structured Text (ST), and so on, which enables you to quickly design and develop dynamic and user-friendly custom applications.

#### ● HMI Designer – Soft-GRAF Studio (Free!)

Soft-GRAF Studio is an HMI software platform developed by ICP DAS. Editing the HMI pages is achieved via a simple drag-and-drop process, and a variety of HMI objects are provided in the included library to help you get started. With ISaGRAF software, it is easy to create a professional monitoring application without requiring any complex programming skills or knowledge.

### Hardware:

#### ● ISaGRAF WinCE PAC

This system uses the VP-25W7 and you can also choose the following ISaGRAF PACs according to your projects.

PAC	ViewPAC		WinPAC		XPAC	
Model	VP-25W7	VP-4137	WP-5147 WP-5147-OD	WP-8x37 WP-8x47	XP-8x47-CE6	XP-8x47-Atom-CE6
Software	ISaGRAF					
OS	Windows CE 5.0				Windows CE 6.0 R3 Core	
CPU	PXA270, 520 MHz				LX800, 500 MHz	Atom Z510, 1.1 GHz
Flash	96 MB	128 MB	64 MB	128 MB /96 MB	4G	8G
VGA (Resolution)	-	-	800x600	1024 x 768 /800x600	1024 x 768	1024 x 768
TFT LCD (Resolution)	5.7" (640x480)	10.4" (800x600)	-	-	-	-
USB	1	3	2	2/1	2	4
Ethernet	1	1	2	2	2	2
RS-232/RS-485	2	2	3	3 - 4	4 - 5	4
I/O Slots	3	3	-	1/4/8	0/3/7	1/3/7
I/O Bus	-	-	1	-	-	-

## ● 2G/3G Wireless Solutions:

This system uses the I-8212W-3GWA to implement the 3G wireless Internet access.:

- ▶ Industrial Quad-band 2G GSM/GPRS module: I-8212W
- ▶ Industrial Quad-band 2G GSM/GPRS module with GPS function: I-8213W
- ▶ Industrial Quad-band 2G GSM/GPRS modem with RS232 interface: GTM-201-RS232
- ▶ Industrial Tri-band 3G module: I-8212W-3GWA
- ▶ Industrial Tri-band 3G module with GPS function: I-8213W-3GWA
- ▶ Industrial Tri-band 3G WCDMA modem with RS232 and USB interface: GTM-201-3GWA

## ● I-87K Series I/O Modules:

This system uses the I-87017RCW (8-channel, current input module) to monitor air concentrations

and uses the I-87064W (8-channel, relay output module) to control the three-way valve and pump switch.

## Related Products

For more information, please visit the following webpages:

### ◆ ISaGRAF:

[http://www.icpdas.com/root/product/solutions/softplc\\_based\\_on\\_pac/isagraf/isagraf.html](http://www.icpdas.com/root/product/solutions/softplc_based_on_pac/isagraf/isagraf.html)

### ◆ Soft-GRAF:

[http://www.icpdas.com/root/product/solutions/softplc\\_based\\_on\\_pac/soft\\_graf/soft-graf.html](http://www.icpdas.com/root/product/solutions/softplc_based_on_pac/soft_graf/soft-graf.html)

### ◆ 2G/3G Wireless Modules/Modems:

[http://m2m.icpdas.com/m2m\\_layer2\\_gprs.html](http://m2m.icpdas.com/m2m_layer2_gprs.html)

### ◆ I-87K Series I/O Modules:

[http://www.icpdas.com/root/product/solutions/remote\\_io\\_rs-485/i-8k\\_i-87k/i-8k\\_i-87k\\_selection.html](http://www.icpdas.com/root/product/solutions/remote_io_rs-485/i-8k_i-87k/i-8k_i-87k_selection.html)

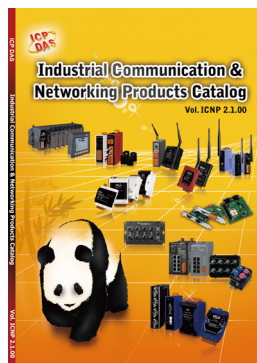
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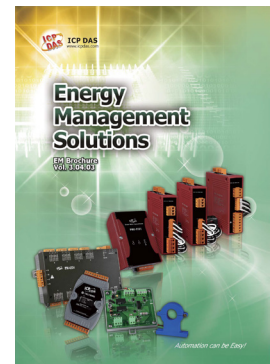
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# PDS-700 Applications - Remote Access to Multiple Distributed RS-485 Devices

By Tammy Chuang

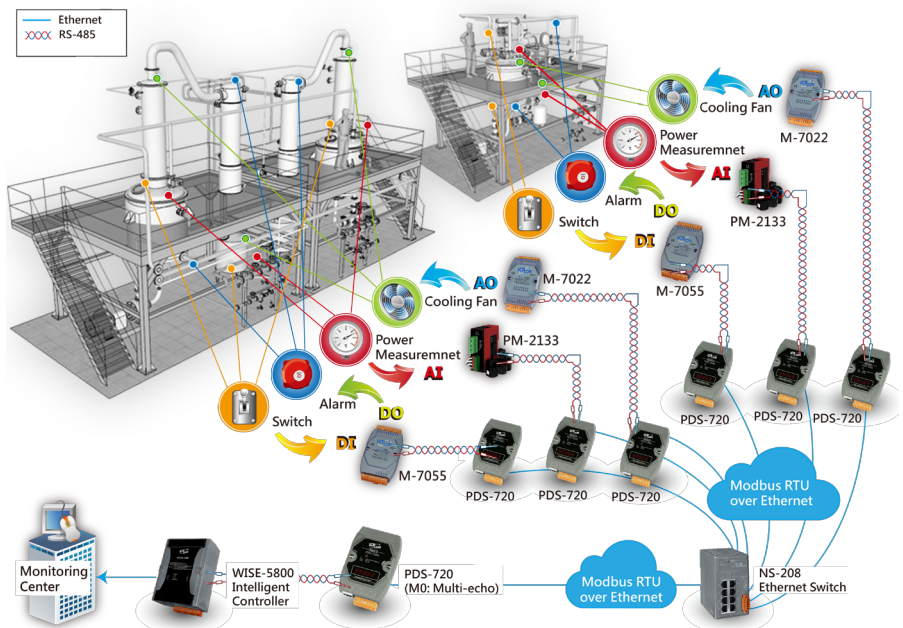
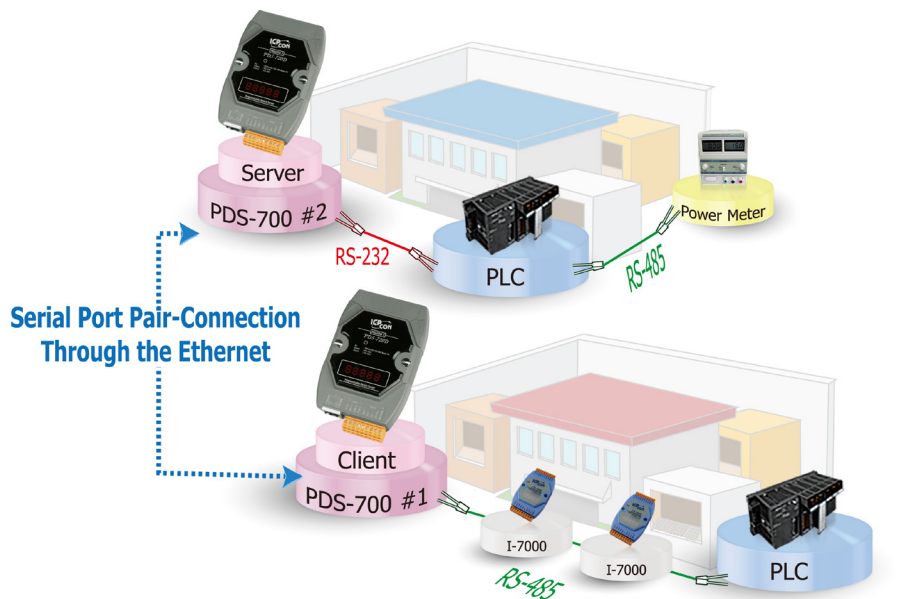
How to access multiple distributed RS-485 devices deployed in Serial-to-Serial mode? Users can use a few PDS-700 modules to create pair-connection application to access, control and manage the distributed RS-485 devices via TCP/IP communication.

## Introduction

PDS-700 series module is a Programmable Device Server that is able to convert serial communication to Ethernet communication so that it allows to adding Internet connectivity to any RS-232 or RS-422/485 devices. By using the VxComm Utility, the built-in COM port of the PDS-700 can be virtualized as a standard PC COM port. With its independent operating system, protocol, compact size and high compatibility, it doesn't need extra software to implement various network applications.

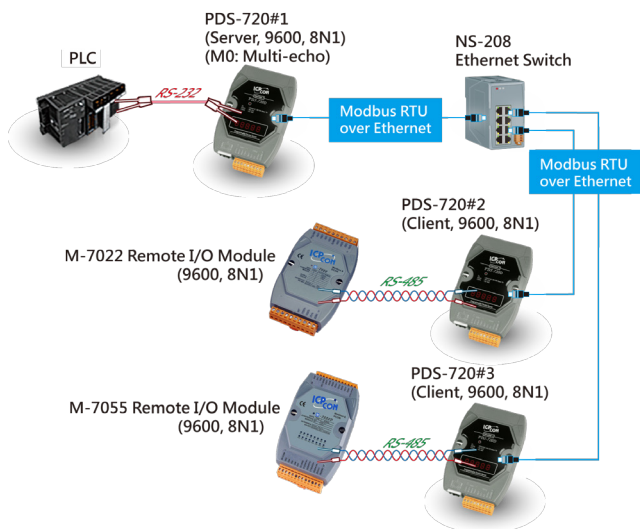
Nowadays, Ethernet protocol has become a standard protocol for local area network. By using PDS-700 via Ethernet, it is easy to implement applications in office automation, home automation, factory automation and disaster prevention. In addition, it also enables devices to access and share information between each other even the devices are from different vendors. And when VirtualCOM is not available in the

local site, the communication still can be achieved by using TCP/IP. For example: assume in a factory, the connections of the devices are based on Serial-to Serial communication, to retrieve data from RS-485 devices



distributed in various locations, the user can use a few PDS-700 modules to create pair-connection application, and then the RS-485 devices distributed in various locations can be accessed, controlled, and managed via TCP/IP communication with ease.

## Many-to-One TCP Client-Mode Settings



The following example shows how to connect multiple Client-Mode PDS-700 to the same Server-Mode PDS via TCP Client. With VxComm Driver/Utility and the easy-to-use interface provided by the built-in Web Server in PDS-700, the host PC can easily remotely access various RS-485 devices by PDS-700.

For PDS-700 series product information, please refer to:

[http://www.icpdas.com/products/Industrial/pds/PDS-700\\_Series.htm](http://www.icpdas.com/products/Industrial/pds/PDS-700_Series.htm)

For more detailed information of PDS and other DS series products, please refer to:

[http://www.icpdas.com/products/Industrial/pds/PDS\\_Series\\_Main\\_Page.htm](http://www.icpdas.com/products/Industrial/pds/PDS_Series_Main_Page.htm)

## Features Comparison Table of ICP DAS Device Servers

Features	iDS	PPDS	PDS	DS	tDS	tGW
Programmable	Yes	Yes	Yes	-	-	-
PoE	Yes	Yes	-	-	Yes	Yes
Modbus Gateway	Yes	Yes	-	-	-	Yes
Multi-client	Yes	Yes	Yes	Yes	-	Yes
SNMP	Yes	-	-	-	-	-
Operation Mode	Virtual COM TCP Server TCP Client UDP Pair Connection RCF2217 Telnet Modem Emulator	Virtual COM TCP Server TCP Client Pair Connection			Modbus TCP Master Modbus TCP Slave Modbus UDP Master Modbus UDP Slave Pair Connection	
Remarks	Intelligent	Professional	Powerful	Isolation for DS-715	Cost-effective, Entry-level	Cost-effective, Entry-level

# TouchPAD

## Building/Home/Factory Automation Easy-to-Install & Easy-to-Duplicate

### Features

- New TouchPAD series support RS-485 & Ethernet interface.
- Provide Modbus and DCON standard protocol.
- Provide rich template & example for quick configuration.
- Easy-to-duplicate makes automation scalable.
- Highly integrated with SCADA via Ethernet.



### New TouchPAD Series

2.8"



**TPD-283U**  
RS-485 + Ethernet(PoE)

4.3"



**TPD-432F**  
RS-485 x2  
**TPD-433F**  
RS-485 + RS-232 +  
Ethernet(PoE)

7"



**TPD-703**  
RS-485 + RS-232 +  
Ethernet(PoE)



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