

# EM001

Application Note

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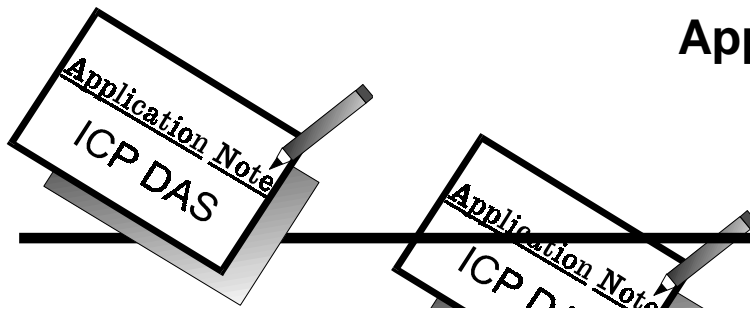
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# How To Use the MMICON Starter-Kit

## Abstract

The MMICON is a low cost man machine interface controller. The MMICON Starter-Kit is designed to demonstrate the function and usage of MMICON. The starter-kit given three demonstrations as following:

<b>demo 1 : 5-24V digital I/O interface(for uP, PC or PLC I/O)</b> (240*64 LCD*256 pages)
<b>demo 2 : PC RS232 interface</b> (240*64 LCD*256 pages+4x4 KBD + Function_Key*8)
<b>demo 3 : Omron PLC RS232 interface (others soon)</b> (240*64 LCD*256 pages+4x4 KBD + Function_Key*8)

The completely source listing for PC applications and ladder logic diagram for PLC applications are given in this application notes (total 26 pages). The user can start very easy with the Starter-Kit. Some LCD images of the Starter-Kit are giving as following:

	<h1>ICP DAS</h1>
<p>ERROR CODE :1234 錯誤訊息顯示</p>	<p>A = <input type="text"/>      A+B = <input type="text"/>              B = <input type="text"/>      B+C = <input type="text"/>              C = <input type="text"/></p> <p>Back ◀▶ Next</p>
<p>第五頁 Page 5</p>	<p>Counter = <input type="text"/></p> <p>F1=100 F2=200 F3=300 F4=400</p> <p>Back ◀▶ Next</p>
<p>第六三頁 Page 63</p>	<p>Page 4 第四頁</p>

# Application Note EP001 : How to Use the MMICON Starter-Kit.

## What Is MMICON Starter-Kit

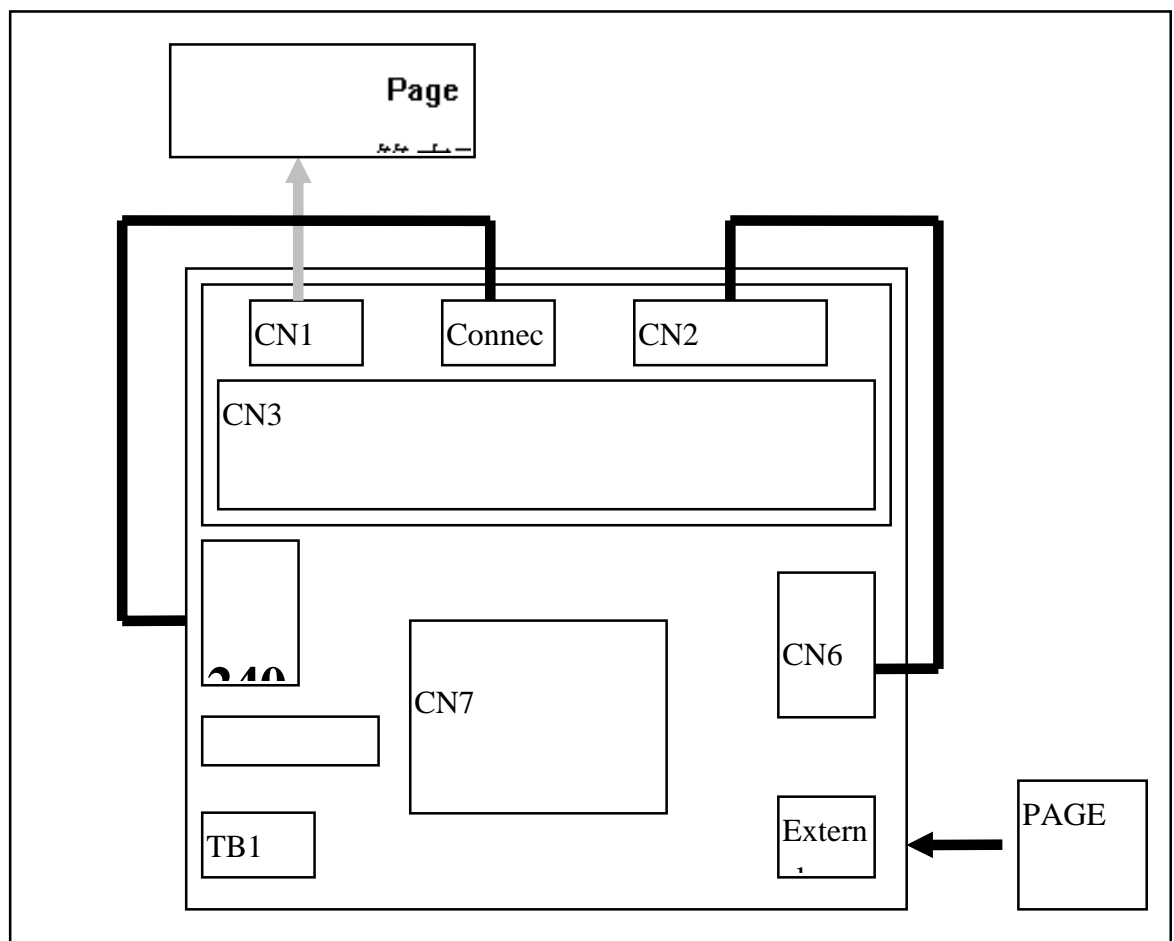
The MMICON starter-kit is designed to demonstrate the function and usage of MMICON. The starter-kit given three demonstrations as following:

**demo 1 : 5-24V digital I/O interface(for uP, PC or PLC I/O)**  
(240\*64 LCD\*256 pages)

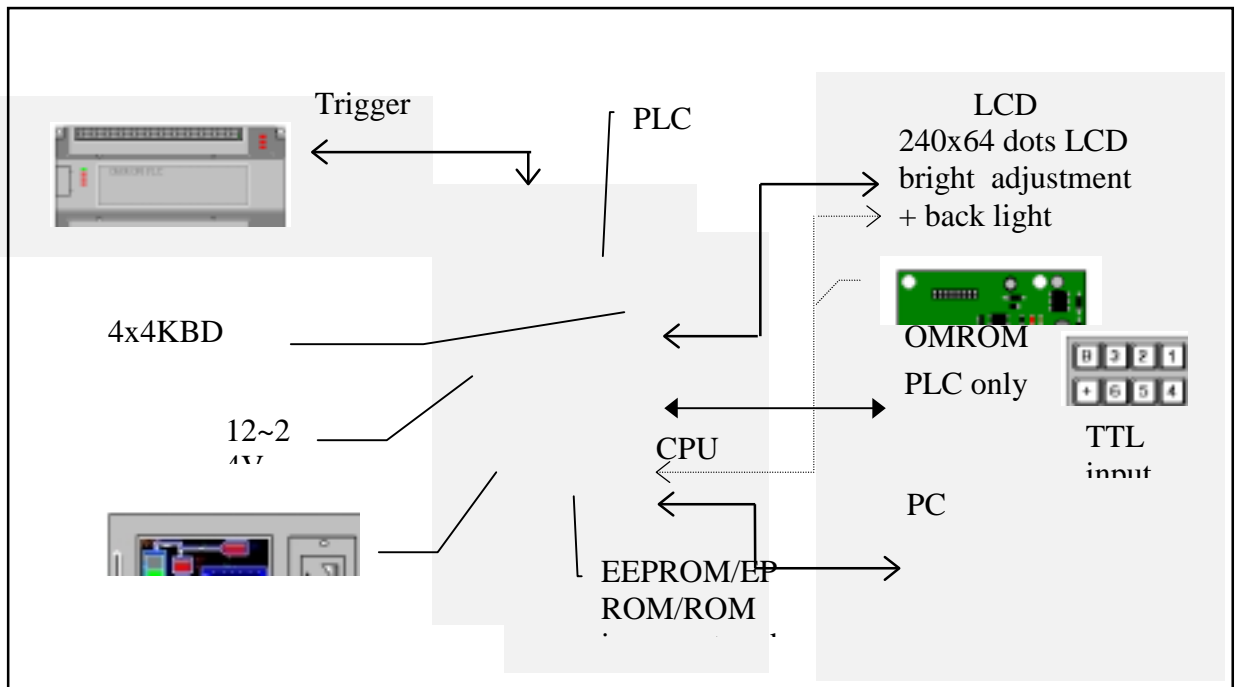
**demo 2 : PC RS232 interface**  
(240\*64 LCD\*256 pages+4x4 KBD + Function\_Key\*8)

**demo 3 : Omron PLC RS232 interface (others soon)**  
(240\*64 LCD\*256 pages+4x4 KBD + Function\_Key\*8)

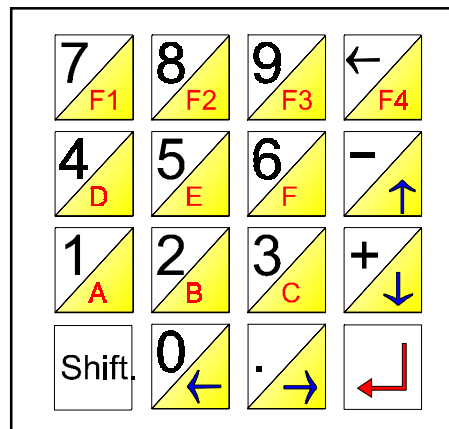
The block diagram of MMICON starter-kit is given as following:



The interconnection diagram of MMICON is given as following :



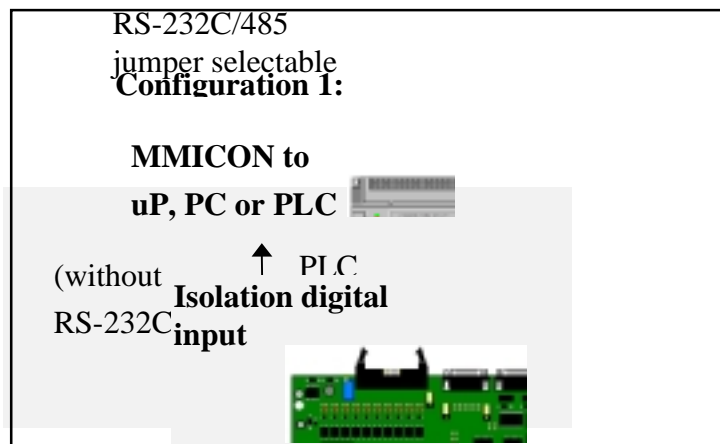
The default layout of 4x4 KBD for PLC applications is given as following:



The [shift] key is similar to PC\_shift\_key. When the [Shift] key is pressed, the low key is defined. If the [Shift] key is released, the upper key is defined. But the [ENTER] key is the same for [Shift] key pressed or released. So there are total 29 different keys defined.

**If this 4X4KBD is connecting to PC, all keys are undefined. So PC can defined their keys as needed.**

## Demo 1 : 5-24V digital I/O interface(for uP, PC or PLC I/O)



- Step 1 : Connect the external 10-30V DC power supply to starter-kit TB1. Power on.
- Step 2 : Press TRIGGER on starter-kit. The screen\_page\_0 will shown on LCD. Refer to Fig 3.
- Step 3 : Set DIP\_1 of PAGE\_DIP\_SWITCH on starter-kit to select page\_1. This action only select the active page but does not show it.
- Step 4 : Press TRIGGER on starter-kit. The screen\_page\_1 will shown on LCD. Refer to Fig 4.
- Step 5 : Set DIP\_2 of PAGE\_DIP\_SWITCH on starter-kit to select page\_3(now DIP\_1 & DIP\_2 are all in ON position).
- Step 6 : Press TRIGGER on starter-kit. The screen\_page\_1 will shown on LCD. Refer to Fig 5.

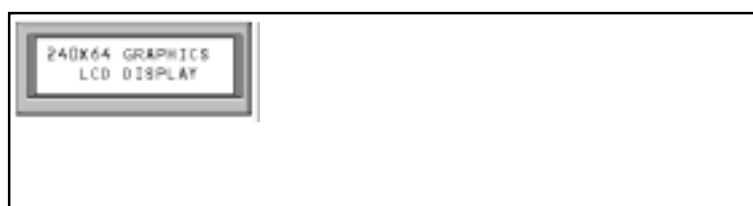


Fig 3 : The Start-Kit page\_0.

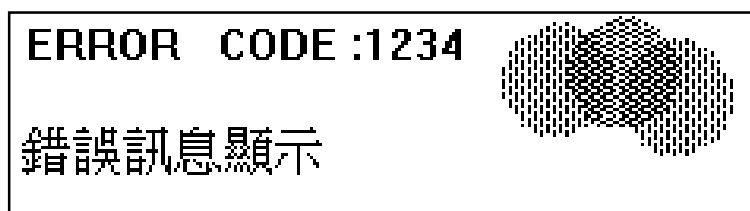


Fig 4 : The Starter\_Kit page\_1.

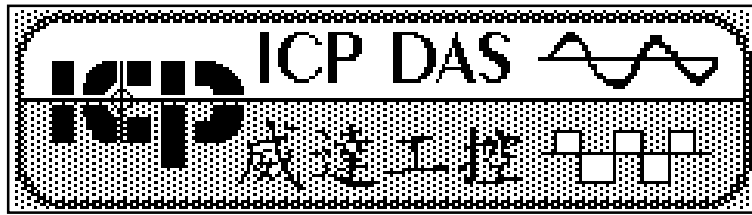


Fig 5 : The Starter\_Kit page\_3.

Counter = <input type="text"/>	F1=100
	F2=200
	F3=300
	F4=400
Back ◀▶ Next	

Fig 6. The Starter\_Kit page\_2.

A = <input type="text"/>	A+B = <input type="text"/>
B = <input type="text"/>	B+C = <input type="text"/>
C = <input type="text"/>	
Back ◀▶ Next	

Fig 7 : The Starter\_Kit page\_4.

The digital I/O interface is fully isolated. The user can select 5V or 24V interface. Refer to " MMICON user manual" for details.

**If connecting to PLC, it is recommended to select 24V. Both the  relay output or  open collector output can be connected to MMICON.**

**If connecting to uP and TTL/CMOS interface, it is recommended to select 5V. The MMICON is designed to connect to 5V or 24V I/O interface.**

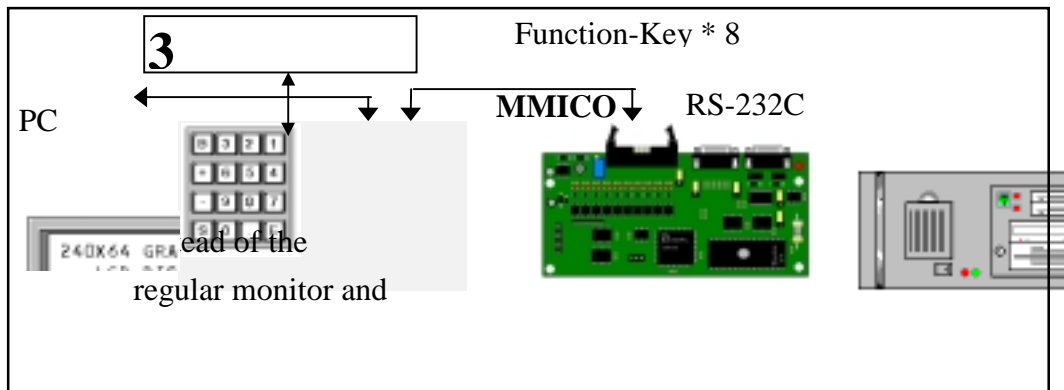
 1

**If connecting to PC based I/O cards, it is OK to select 5V or 24V I/O cards.**

 2

## Demo 2 : PC RS232 interface

(240\*64 LCD\*256 pages+4x4 KBD + Function\_Key\*8)



- Step 1 : Connect the external 10-30V DC power supply to starter-kit TB1. Connect CN2 to CN6. Connect CN1 to CN7. Connect CN3 to PC RS232 COM2. Power on.
- Step 2 : Execute a:\MMI.EXE. Press PC\_keyboard 1. The page\_0/1/2/3/4 will circular show on LCD. The page\_2 is given in Fig 6 and page\_4 in Fig 7. Press any PC\_keyboard to stop this step.
- Step 3 : Press PC\_keyboard 2. The LCD will show the page\_2. Press 4X4\_KBD will cause some actions. The function definition is giving in Fig. 8. Press any PC\_keyboard to stop this step.
- Step 4 : Press PC\_keyboard 3. The LCD will show the page\_3. Press 4X4\_KBD will cause some actions. The function definition is giving in Fig. 9. Press any PC\_keyboard to stop this step.

**Press [Shift] and [-/^] at the same time will move cursor UP**  
**Press [Shift] and [+/\v] at the same time will move cursor DOWN**  
**Press [-/^] only will SUB\_ONE the value pointed by cursor**  
**Press [+/\v] only will ADD\_ONE the value pointed by cursor**

Fig 8 : The function definition of 4x4KBD.

**Press [Shift] and [7/F1] at the same time will set Counter=100**  
**Press [Shift] and [8/F2] at the same time will set Counter=200**  
**Press [Shift] and [9/F3] at the same time will set Counter=300**  
**Press [Shift] and [</F4] at the same time will set Counter=400**

Fig 9 : The function definition of 4x4KBD.



The key commands are given as following:

command syntax	response syntax	documentation
\$AAPDD	!AA	<b>change display page</b> , AA=MMICON address,DD=page num
\$00P00	!01	change to page_0 (default pin=0 → AA=0)
\$00P01	!01	change to page_1 (default pin=0 → AA=0)
\$AATVHHStr	!AA	<b>show string</b> , AA=MMICON address,V=0-7, HH=0-14(hex) Str=string to be shown on LCD
\$00T002Hello	!01	show <b>Hello</b> in row=0, column=2
\$00T310Test	!01	show <b>Test</b> in row=3, column=0x10
\$AAK	!AAVKeys	<b>read 4*4 keyboard</b> , if key buffer overflow then V=1 else V=0 Keys=keys pressed code, refer to " MMICON user manual " for keycode details
\$00K	!010	no keys pressed
\$00K	!01019010314	[1] [01] [03] [14] total 4 keys are pressed
\$00K	!01002	[02] total 1 key is pressed

Refer to " MMICON user manual " for the other commands.

The source listing of MMIC is given as following :

```
#include <stdio.h>
#include <stdlib.h>
#include <string.h>
#include <dos.h>
#include <io.h>
#include <time.h>

#define KEY_F1 0x1C
#define KEY_F2 0x1D
#define KEY_F3 0x1E
#define KEY_F4 0x1F
#define KEY_UP 0x1B
#define KEY_DN 0x17

#define KEY_0 0x01
#define KEY_1 0x04
#define KEY_2 0x05
#define KEY_3 0x06
#define KEY_4 0x08
#define KEY_5 0x09
#define KEY_6 0x0a
#define KEY_7 0x0c
#define KEY_8 0x0d
#define KEY_9 0x0e

#define KEY_BS 0x0F
#define KEY_PLUS 0x07
#define KEY_MINUS 0x0B
#define KEY_Enter1 0x03
#define KEY_Enter2 0x13

unsigned uComPort,uBaseUart,uBaudRate,D_time_X=0;
char szCmd[80],szResult[80],szKeys[16];
unsigned A,B,C,D,E,P,AA,BB,CC,DD,EE,PP;

/* ---- main ----- */
```

```

main()
{
char cChar;
uComPort=2; uBaudRate=9600; /* com 2 */
open_com(uComPort,uBaudRate);/* default */
for(;;)
{
printf("\n*----- MMI Starter-Kit demo program -----*");
show_status();
printf("\n* 0 : initial the MMI Starter_Kit program *");
printf("\n*-----*");
printf("\n* 1 : PC Demo_1 --> Change Pages *");
printf("\n* 2 : PC Demo_2 --> A+B and B+C *");
printf("\n* 3 : PC Demo_3 --> show counter *");
printf("\n*-----*");
printf("\n* S : send and receive command *");
printf("\n* Q : quit *");
printf("\n*----- Press Keyword -----*");
printf("\n");
if (D_time_X==0) delay_calibration(); /* PowerOn calibration once */
cChar=getche();
switch (cChar)
{
case '0': init(); break;
case '1': pc_demo_1(); break;
case '2': pc_demo_2(); break;
case '3': pc_demo_3(); break;
case 's':
case 'S': pc_fun_s(); break;
case 'q':
case 'Q': goto ret_label;
default : printf(" --> Error Keyword"); break;
}
}
ret_label:
printf("\n*----- MMI Starter-Kit demo program -----*");
}

```

```

/* ---- delay calibration ----- */

delay_calibration()
{
struct time t1,t2;
int i;

gettime(&t1);
for(D_time_X=0; D_time_X<1000; D_time_X++) delay(10);
gettime(&t2);
i = t2.ti_sec - t1.ti_sec;
if (i<0) i+=60;
i *= 100;
i += t2.ti_hund - t1.ti_hund;
D_time_X = 1000/i + 1;
}
/* ---- show status ----- */
show_status()
{
printf("\n* STATUS : COM=%d,",uComPort);
printf(" Baud_Rate=%5d          *",uBaudRate);
printf("\n*-----*");
}
/* ---- open_com ----- */

open_com(unsigned uPort, unsigned uBaudRate)
{
unsigned uVal,uCom;

switch(uPort)
{
case 1 : uBaseUart=0x3f8; uCom=0; break;
case 2 : uBaseUart=0x2f8; uCom=1; break;
case 3 : uBaseUart=0x3e8; uCom=2; break;
case 4 : uBaseUart=0x2e8; uCom=3; break;
default: return 1;          /* port must 1/2/3/4 */
}
}

```

```

switch(uBaudRate)
{
case 1200 : uVal=0x83; break;
case 2400 : uVal=0xA3; break;
case 4800 : uVal=0xC3; break;
case 9600 : uVal=0xE3; break;
default  : return 2;    /* baud rate error */
}

bioscom(0,uVal,uCom);
return(0);
}

/* ---- function 0 -----*/

init()
{
unsigned iRet,iPort,i1,i2,i3;

printf(" --> (0):initial\n");
printf("COM port (1/2/3/4)="); scanf("%d",&i1);
printf("Baudrate (1200/2400/4800/9600)="); scanf("%d",&i2);
iRet=open_com(i1,i2);

if (iRet==0)
{
printf("--> OK");
uComPort=i1; uBaudRate=i2;
}
else if (iRet==1) printf("--> port error");
else if (iRet==2) printf("--> baudrate error");
getch();
}

/* ---- function 1 -----*/

pc_demo_1()
{

```

```

int iRet;

for (;;)
{
    szResult[0]=0; iRet=send_and_receive("$00P00",szResult); /* page_0 */
    printf("\nPage0, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(1000);
    if (kbhit()!=0) { getch(); return;}

    szResult[0]=0; iRet=send_and_receive("$00P01",szResult); /* page_1 */
    printf("\nPage1, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(1000);
    if (kbhit()!=0) { getch(); return;}

    szResult[0]=0; iRet=send_and_receive("$00P02",szResult); /* page_2 */
    printf("\nPage2, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(1000);
    if (kbhit()!=0) { getch(); return;}

    szResult[0]=0; iRet=send_and_receive("$00P03",szResult); /* page_3 */
    printf("\nPage3, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(1000);
    if (kbhit()!=0) { getch(); return;}

    szResult[0]=0; iRet=send_and_receive("$00P04",szResult); /* page_4 */
    printf("\nPage4, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(1000);
    if (kbhit()!=0) { getch(); return;}
}

/* ---- function 2 -----*/

```

```

pc_demo_2()
{
int iRet,key,i,j,k;
char str[10];

szResult[0]=0; iRet=send_and_receive("$00P02",szResult);
printf("\nPage2, RetVal=%d, Result=%s, press any key to stop",
    iRet,szResult);
D_delay(300);
A=1; B=2; C=3; D=A+B; E=B+C; P=1;
AA=BB=CC=DD=EE=PP=0;

for (;;)
{
if (A!=AA) {show_val_1(1,7,A); AA=A;}
if (B!=BB) {show_val_1(3,7,B); BB=B;}
if (C!=CC) {show_val_1(5,7,C); CC=C;}
if (D!=DD) {show_val_1(2,20,D); DD=D;}
if (E!=EE) {show_val_1(4,20,E); EE=E;}
if (P!=PP) {show_cursor(P); PP=P;}
if (KBHIT()!=0)
{
i=0;
while (szKeys[i]!=0)
{
key=szKeys[i++];
switch(key)
{
case KEY_UP : P--; if (P<1) P=3; break;
case KEY_DN : P++; if (P>3) P=1; break;
case KEY_PLUS : key_plus(P); break;
case KEY_MINUS: key_minus(P); break;
case KEY_Enter1 :
case KEY_Enter2 :break;
}
}
D=A+B; E=B+C;
}
}

```

```

    if (kbhit()!=0) {getch(); break;}
    }
}

show_val_1(int row, int col, int val)
{
char str[10];
int i,j;

strcpy(szCmd,"$00T000  ");
szCmd[4]=row+'0';
szCmd[5]=col/16+'0'; col=col%16;
if (col>=10) szCmd[6]=col-10+'A'; else szCmd[6]=col+'0';
itoa(val,szCmd+7,10);
for (i=0; i<11; i++) if (szCmd[i]==0) szCmd[i]=' ';

send_and_receive(szCmd,szResult);
D_delay(100);
}
show_cursor(int p)
{
if (PP!=0)
{
switch (PP)
{
case 1 : sprintf(szCmd,"$00T106 "); break;
case 2 : sprintf(szCmd,"$00T306 "); break;
case 3 : sprintf(szCmd,"$00T506 "); break;
}
send_and_receive(szCmd,szResult);
D_delay(10);
}

switch (p)
{
case 1 : sprintf(szCmd,"$00T106>"); break;
case 2 : sprintf(szCmd,"$00T306>"); break;

```



```

        case 3 : sprintf(szCmd, "$00T506>"); break;
    }
send_and_receive(szCmd, szResult);
D_delay(10);
}

```

```
KBHIT()
```

```
{
int i, k, iRet, key, key1, key2, j;

```

```
k=0;
```

```
iRet=send_and_receive("$00K", szResult);
```

```
if (iRet==0)
```

```
{
```

```
    j=4;
```

```
    while (szResult[j]!=0)
```

```
        {
```

```
            if (j==4) for (i=0; i<16; i++) szKeys[i]=0;
```

```
            key1=ascii_to_hex(szResult[j]);
```

```
            key2=ascii_to_hex(szResult[j+1]);
```

```
            key=key1*16+key2;
```

```
            szKeys[k++]=key;
```

```
            j+=2;
```

```
            iRet=1;
```

```
        }
```

```
    }
```

```
return(iRet);
```

```
}
```

```
key_plus(int p)
```

```
{
```

```
switch(p)
```

```
{
```

```
    case 1 : A++; break;
```

```
    case 2 : B++; break;
```

```
    case 3 : C++; break;
```

```
}
```

```

}

key_minus(int p)
{
switch(p)
    {
    case 1 : A--; break;
    case 2 : B--; break;
    case 3 : C--; break;
    }
}
/*---- function 3 -----*/

pc_demo_3()
{
int iRet,i,j,key,key1,key2;
char str[4],show;

    szResult[0]=0; iRet=send_and_receive("$00P03",szResult);
    printf("\ndemo_3, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(300);
    sprintf(szCmd,"$00T500PC Demo 3,NO UP/DW");
    iRet=send_and_receive(szCmd,szResult);
    printf("\ndemo_3, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);

i=0;
for (;;)
    {
show_counter:
    sprintf(szCmd,"$00T20A");
    sprintf(str,"%d",i);
    strcat(szCmd,str);
    iRet=send_and_receive(szCmd,szResult);
    printf("\ndemo_3, RetVal=%d, Result=%s, press any key to stop",
        iRet,szResult);
    D_delay(100);
}
}

```

```

iRet=send_and_receive("$00K",szResult);
if (iRet==0)
{
j=4;
while (szResult[j]!=0)
{
key1=ascii_to_hex(szResult[j]);
key2=ascii_to_hex(szResult[j+1]);
key=key1*16+key2;
printf("\nReceive KEY_CODE=%x",key);
show=0;
if (key==KEY_F1) {i=100; show=1;}
else if (key==KEY_F2) {i=200; show=1;}
else if (key==KEY_F3) {i=300; show=1;}
else if (key==KEY_F4) {i=400; show=1;}

if (show==1) goto show_counter;
j+=2;
}
}

i++;
D_delay(1000);
if (kbhit()!=0) {getch(); break;}
}
}

ascii_to_hex(char ascii)
{
if (ascii<'0') return(0);
else if (ascii<='9') return(ascii-'0');
else if (ascii<'A') return(0);
else if (ascii<='F') return(ascii-'A'+10);
else if (ascii<'a') return(0);
else if (ascii<='f') return(ascii-'a'+10);
}
/* ----- function S ----- */
pc_fun_s()

```

```

{
int iRet;

printf("\nCommand="); scanf("%s",szCmd);
iRet=send_and_receive(szCmd,szResult);
if (iRet==0) printf("Send Command OK, Receive =%s",szResult);
else if (iRet==1) printf("Send Command TimeOut");
else if (iRet==2) printf("Receive Result TimeOut");
else printf(" --> Error ?");
}

send_and_receive(char szCmd[], char szResult[])
{
int i;
float f1,fTimeOut;
char c;

fTimeOut=1000000.0;
f1=0;
i=0;
for (;;)
{
if ((inportb(uBaseUart+5)&0x20)!=0) /* check line ready */
{
outportb(uBaseUart,szCmd[i]);
if (szCmd[++i]==0x0) break; /* cmd end ? */
f1=0;          /* reset the timeout timer */
}
else
{
f1++;
if (f1>fTimeOut) return(1); /* timeout control */
}
}

while ((inportb(uBaseUart+5)&0x20)==0); /* wait until ready */
outportb(uBaseUart,0x0d);

```

```

i=0; f1=0;
for (;;)
{
if ((inportb(uBaseUart+5)&0x01)!=0) /* check line ready */
{
c=inportb(uBaseUart)&0xff;
if (c==0x0d) break; /* wait until 0x0d */
szResult[i++]=c; /* save the output string */
f1=0; /* reset the timeout timer */
}
else
{
f1++;
if (f1>fTimeOut) return(2); /* timeout control */
}
}

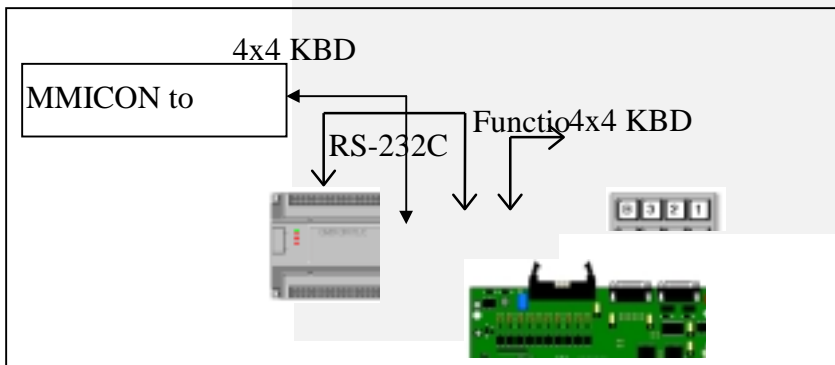
szResult[i]=0; /* string must terminated by 0 */
return(0);
}

/* ---- delay ----- */

D_delay(unsigned int delay_time)
{
unsigned i;
for(i=0; i<D_time_X; i++) delay(delay_time);
}

```

**Demo 3 : Omron PLC RS232 interface (othes soon)**  
**(240\*64 LCD\*256 pages+4x4 KBD + Function\_Key \* 8)**



- Step 1 : Connect the external 10-30V DC power supply to starter-kit TB1. Connect CN2 to CN6. Connect CN1 to CN7. Connect CN3 to OMRON CQMI PLC RS232 . Power on.
- Step 2 : The page\_1 will be shown on LCD. Press [Shift] and [./>] at the same time, the page\_2 will be shown on LCD.
- Step 3 : The function definition of 4X4KBD is given in Fig 10. Press [Shift] and [./>] at the same time, the page\_3 will be shown on LCD.
- Step 4 : The function definition of 4X4KBD is given in Fig 11. Press [Shift] and [./>] at the same time, the page\_4 will be shown on LCD.

**Press [Shift] and [-/^] at the same time will move cursor UP**  
**Press [Shift] and [+/\v] at the same time will move cursor DOWN**  
**Press [</F4] can change the value pointed by cursor**  
**Press [0/1/2/3/4/5/6/7/8/9] to change value, [</F4]=Backspace, stop by [Enter]**  
**Press [Shift] and [0/<] at the same time will go to previous page**  
**Press [Shift] and [1/>] at the same time will go to next page**

Fig 10 : The function definition of 4x4KBD.

**Press [Shift] and [7/F1] at the same time will set Counter=100**  
**Press [Shift] and [8/F2] at the same time will set Counter=200**  
**Press [Shift] and [9/F3] at the same time will set Counter=300**  
**Press [Shift] and [</F4] at the same time will set Counter=400**  
**Press [Shift] and [0/<] at the same time will go to previous page**  
**Press [Shift] and [1/>] at the same time will go to next page**

Fig 11 : The function definition of 4x4KBD.

The CQM1 internal memory definition is given as following:

DM\_0 = page number → change this number will change LCD page  
 DM\_4 = A, DM\_5=B, DM\_6=C, DM\_7=A+B, DM\_8=B+C (defined in page\_2)  
 DM\_9 = counter value.(defined in page\_3)  
 If [F1/2/3/4] is pressed, the IR22400/1/2/3 will ON (PLC must clear this bit after action)  
 If [0/<] is pressed, the IR22404 will ON (PLC must clear this bit after action)  
 If [1/>] is pressed, the IR22405 will ON (PLC must clear this bit after action)

The action principles of MMICON are given as following:

1. If DM\_0 is change → change the display view
2. If the F1/F2/F3/F4/</> six keys are pressed, the key code write to IR224 (no clear, the PLC must clear the corresponding bit for handshake)
3. If there is any SHOW\_DM in current view, read the DM and show it in the LCD
4. If these is any INPUT\_DM in this view, the 4\*4 keyboard will be active. So the ^/v will move the cursor UP/DOWN and ← will change the value of DM.
5. All the DM and IR are programmable

### DM 0000 ↔ LCD Page Number

### IR224 ↔ Function\_Key \* 8 + 6 keys from 4\*4 KBD

B15	B14	B13	B12	B11	B10	B9	B8	B7	B6	B5	B4	B3	B2	B1	B0
fun7	fun6	fun5	fun4	fun3	fun2	fun1	fun0			>	<	F4	F3	F2	F1
Function_Key * 8								reserved		6 keys from 4*4 KBD					

The action principles of PLC are given as following:

1. Write to DM\_0 different value will change the display view
2. If the F1/F2/F3/F4/</> six keys are pressed, the key code will write to IR224 in any pages. So the PLC must decide what actions are proper. In this demonstration, for example, the F1/F2/F3/F4 will be active only in page\_3. The ladder logic diagram shown that these four keys only active when X0000(page\_3 flag) is active.
3. The F1/F2/F3/F4/</> six IR224 bits will be setting ON. The PLC must clear these bits to OFF for handshake with MMICON.
4. All the DM and IR are programmable

The ladder logic diagram of CQM1 is given as following:

